

ANALYSIS, NEEDS AND **DEFICIENCIES REPORT**



Interstate 84 / Route 8 "MIXMASTER" INTERCHANGE

AUGUST 2020 HNTB 84

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1 Introduction

1.1 PURPOSE

This report summarizes the details and results of various studies which have been performed as part of the Connecticut Department of Transportation's (CTDOT) planning process for the Reconstruction of Interstate 84/CT Route 8 Interchange Project (the I-84 Mixmaster Reconstruction Project, the Project). The Project has been initiated by the CTDOT to enhance safety, improve structural conditions, and correct operational and geometric deficiencies of the Interstate 84 (I-84) and Route 8 "Mixmaster" interchange and larger transportation network in the Waterbury area.

The studies that are summarized in this report consist of data collection efforts and engineering analyses for transportation and context (or environmental) features within the Project study area. These studies have collectively been performed to identify the existing (2017) transportation network's deficiencies and to predict its future (2045) deficiencies in a hypothetical "no build" scenario.

The content of this *Analysis, Needs, and Deficiencies Report* is primarily intended to guide the development of conceptual Project improvements. The future "no build" scenario will be used as a benchmark condition for comparison and evaluation of improvement concepts. This report purposefully does not discuss or consider Project improvement concepts.

This report will also serve as a source of information to develop the Project's Draft Purpose and Need Statement as part of the Planning and Environmental Linkages (PEL) process that the CTDOT is undertaking. The Draft Purpose and Need Statement will also be used in the subsequent National Environmental Policy Act (NEPA) process that the CTDOT will follow.

1.2 STUDY AREAS

The City of Waterbury is a major employment center in Connecticut and the governmental, institutional, and cultural center of the Naugatuck River Valley. Waterbury is a formerly renowned capital of general manufacturing and is nicknamed "The Brass City" for its dominance of the U.S. brass industry during the 20th century. In this century, the City is managing a change from industrial roots to a service-sector economy. The City of Waterbury today is home to about 65,000 jobs and is currently implementing a comprehensive strategic plan to reclaim its position as a regional employment center and commercial hub (refer to the *City of Waterbury Downtown Strategic Plan*, available on the City's website, for additional detail).

Within Connecticut, I-84 serves as a critical east-west transportation link between New York and Massachusetts. In Waterbury, I-84 is located just south of the City's greater downtown area. Route 8 is a north-south state highway that follows the Naugatuck River and connects Waterbury to the I-95 corridor. Nearly 29,000 people use these highways to commute into the City each day¹.

The general study areas for this report are shown in **Figure 1-1** that follows. These areas include the Project Study Corridor; the Traffic Data Collection Area; and the Key Area Boundary that was used to identify key community resources proximate to the interchange. Each area boundary is unique and was deliberately defined for the purposes of evaluating the deficiencies of the transportation network and the needs of natural and human environments within the Project vicinity. The Project Study Corridor was used to evaluate the deficiencies of the transportation network and for evaluation of the natural environment. The Key Area Boundary was used during analyses of the built human environment. Resource-specific project study areas, such as for Environmental Justice presented in Section 4.1, also were developed.

The Project Study Corridor limits are roughly defined by numbered exits on the I-84 and Route 8 highways. On I-84, the corridor limits run from Exit 17 to 23; on Route 8 they extend just outside Exits 30 and 35. The Mixmaster interchange is located where I-84 and Route 8 cross. It is an elevated, full system, diamond interchange that was designed and constructed to fit within challenging topographical and site constraints. As a result, the interchange has four vertical levels, contains two stacked structures, and has a large number of left-handed entrance and exit ramps.

The study area includes more than 5-miles of highway, 65 studied intersections, 62 bridges (including culverts), and over 100,000 square feet of retaining walls. Significant features within the study area include the Naugatuck and Mad Rivers, several brooks and unnamed tributaries, ten neighborhoods, five parks, three historic districts, many historic places/properties (including Riverside Cemetery), the Metro North Railroad (MNR) Waterbury Branch Line, ten major employers, and the proposed (future) Freight Street District.

¹ From City of Waterbury Downtown Strategic Plan August 2015





1.3 PRIOR REPORTS AND STUDIES

The CTDOT, City of Waterbury, and the former Naugatuck Valley Council of Governments have contemplated a means to address the long-term transportation needs of the I-84 and Route 8 corridors through Waterbury since at least 1995. Initialized as part of the CTDOT's vision, the I-84 Mixmaster Reconstruction Project is the most recent effort to address these transportation needs. Prior reports and studies which are pertinent to the Project include:

- CTDOT Needs and Deficiencies Analysis in the I-84 Corridor Waterbury to Southington, 1995
- Central Naugatuck Valley Regional Plan of Conservation and Development, • 1998
- CTDOT I-84 West of Waterbury (WOW) Needs and Deficiencies Study, 2001
- CTDOT Waterbury Interchange Needs Study (WINS), 2010 •
- City of Waterbury Downtown Strategic Plan, 2015
- City of Waterbury Plan of Conservation and Development (POCD) 2015-• 2025
- The POCD outlines policy priorities for the physical, economic, and social future of Waterbury and establishes goals for future land use, development, and natural resources. Elements from the POCD that are most pertinent to the Project are discussed in Section 1.4 Ongoing and Recent Projects.
- City of Waterbury Freight Street Redevelopment Strategy, 2018

1.4 ONGOING AND RECENT PROJECTS

Ongoing and recent projects that are pertinent to the I-84 Mixmaster Reconstruction Project and discussion in this report are described in this section for general reference. See Figure 1-2 for the general location of City planning projects. Additional details on previous and programmed bridge rehabilitation projects can be found in Section 2.6 Existing Structural Conditions.

1.4.1 CTDOT I-84 Waterbury Widening

The completed I-84 Waterbury Project (State Project No. 151-273) involved upgrades to a 2.7-mile segment of I-84 that is located between the I-84 Mixmaster Reconstruction Project's eastern study limit and Pierpont Road. Upgrades from the I-84 Waterbury Project included addition of a third travel lane and full width shoulders (in each direction), safety improvements, and elimination of an existing substandard "S" curve alignment, among others.

In the interest of time, a project-level decision was made to collect traffic data during the I-84 Waterbury Widening's construction rather than waiting for its eventual completion. Consequently, this collected data may not precisely represent transportation conditions in the study area pre- or post-project construction. This data was then used in several subsequent engineering analyses which are summarized in this report. How this aspect of the data collection was accounted for during the affected analyses is described in the respective report sections.

1.4.2 CTDOT Route 8/I-84 Mixmaster Rehabilitation

The ongoing CTDOT Route 8/I-84 Mixmaster Rehabilitation Project (State Project Nos. 151-326/151-312/151-313) began construction in June 2018. The project involves rehabilitations to several major bridges (including the four stacked mainline bridges) that are located within the Project Study Corridor. The purpose of the rehabilitation project is to preserve the bridges' structural integrity and extend their service lives by 25-years.

The rehabilitation project is a stop-gap measure that is distinct from the I-84 Mixmaster Reconstruction Project. This rehabilitation project is necessary to maintain the safety of the traveling public for the duration of the I-84 Mixmaster Reconstruction Project's design phase. How the ongoing rehabilitation project was considered during analyses of existing and future structural conditions is explained in the respective sections of this report.

1.4.3 Naugatuck River Greenway (NRG)

The Naugatuck River Greenway (NRG) is an ongoing greenway project to construct a 44-mile long multi-use trail which will connect eleven municipalities along the Naugatuck River. Geographically, the City of Waterbury is located in the middle of the proposed greenway, and 7.1 miles of the greenway is within the City boundary. A 2010 study of potential greenway developments within Waterbury anticipated the future Mixmaster reconstruction and understood that it would include connections along the greenway in addition to realignments of roads and highway ramps. As a result, the proposed NRG developments in Waterbury include planned phases and interim connections through the study area to accommodate the I-84 Mixmaster Reconstruction Project.

1.4.4 W.A.T.E.R. Project

The W.A.T.E.R. project (Waterbury Active Transportation and Economic Resurgence) is a complete street project that is being funded through a TIGER VI Grant. This project intends to improve transportation infrastructure (local roads, shared use paths, and gathering places) in the Waterbury downtown to better integrate areas of the City and to provide connectivity and recreation opportunities. W.A.T.E.R Project components within the study area include:

- lanes.

1.4.5 Waterbury POCD Projects



• Waterbury Naugatuck River Greenway Phase 1 Extension.

• Freight Street Reconstruction, a completed improvement to the deteriorated main street which added an urban side path trail, bicycle, and pedestrian

• Meadow Street Bicycle and Pedestrian Improvements.

Jackson Street Reconstruction and Extension, a planned north-south connection between Brooklyn and the future Freight Street District.

• Library-Station-Riverfront Connector, a planned pedestrian bridge to connect Library Park to the riverfront and train station.

The following initiatives and projects as described in the Waterbury Plan of Conservation and Development (POCD) are part of the vision and the revitalization of the City's urban core which is located within the study area:

• Waterbury Next, an ongoing initiative to revitalize downtown Waterbury that includes funding for streetscapes, drainage improvements, and upgrades to the Waterbury Green.

• Downtown Gateways, a planned project to develop six downtown gateways throughout the Central Business District. These gateways would serve as entry points into downtown Waterbury.

 Planned brownfield developments include a former industrial property near the Mixmaster (the Anamet site at 698 South Main Street) which has received funding for demolition and remediation.

• The Mad River Greenway extension and construction in Waterbury is envisioned to be a future component to the City's development strategy.

• Other downtown developments including renovations to the historic train station, retrofitting single-use buildings into mixed-used buildings, developing vacant land and surface parking, and redevelopment of the Freight Street District through a strategic master plan



1.5 PROJECT GOALS

A Draft Purpose and Need Statement is being developed for the Project as part of the PEL process. Presently, the Project has the following general goals and considerations:

- Replace structurally and operationally deficient bridges
- Correct highway geometric deficiencies
- Address deficiencies with traffic operations and improve access to highways
- Improve safety and reduce the high crash rate throughout the study area
- Improve the local roadway network, encourage residents to use local roads for traversing the City
- Minimize construction impacts to the City and traveling public
- Provide for multimodal opportunities in the study area
- Support long-term economic opportunities by considering planned developments

The Draft Purpose and Need Statement will be advanced as the Project progresses. The Project goals and objectives to address current and future needs of the I-84 and Route 8 corridors in Waterbury will be further defined in this statement.



2 Existing (2017) Transportation Conditions

2.1 DESCRIPTION OF TRANSPORTATION NETWORK

Along the I-84 corridor from the western study limit, the existing topography slopes up to the east. Near Highland Avenue, there is a ridge line and the ground descends very rapidly to the Naugatuck River valley. On the narrow west side of the valley, Riverside Street is a local collector road; on the wider east side, are former factory sites and a railyard. There are high embankments containing the river on both banks.

I-84 continues easterly, descending to the south of the city center, reaching its lowest point at the South Elm Street overpass near the Mad River crossing. The topography then begins to climb as it progresses to the east following the Mad River valley, turning to the southeast around Holy Land before heading east at the eastern study limit.

Route 8 is a north-south oriented limited access highway that parallels the Naugatuck River on its west side through the study limits. South of I-84, Route 8 is a stacked viaduct (northbound over southbound) due to the narrow width between the historic Riverside Cemetery and the Naugatuck River.

At the center of the study area is the Mixmaster, an elevated, full system interchange. It is a full diamond configuration with four vertical levels. The stacked I-84 viaduct structure exists as the top two levels (Levels 3 and 4) and crosses over Route 8, a railyard, local roads, and the Naugatuck River. Route 8 is located at Level 2, and the local road network is defined as Level 1. The railroad is located vertically between Levels 1 and 2, and the Naugatuck River is located below Level 1.

The system interchange has four left and four right exit ramps but has five left-handed and three right-handed entrance ramps. The system ramps within the Mixmaster are I-84 Exits 19 and 20 and Route 8 Exits 31 and 33. The service ramps within the study area are I-84 Exits 17, 18, 21, 22 and 23 and Route 8 Exits 30, 32, 34 and 35.

System vs. Service Ramps

System ramps are roadways that connect "limited access" highway to another (e.g. Route 8 NB to I-84 EB)

Service ramps are roadways that connect the local roadway network to a limited access highway and are commonly referred to as on and off ramps. The City of Waterbury does not have an extensive roadway network near the core of the interchange, which limits options for detours for the mainlines. Starting north and moving south, Waterbury has four local street crossings of the Naugatuck River. These local crossings are: West Main Street, Freight Street, Bank Street, and Washington Avenue. The rail line that crosses each of these roadways also restricts the vertical clearance, ranging from 13'-7" to 12'-2".

There are two major local north-south roadways through Waterbury on the west side of the Naugatuck River: Riverside Street and Highland Avenue to the west. Charles Street/South Leonard Street, Riverside Street, and Watertown Avenue are the local streets that run along and under the Route 8 viaduct through the study area.

2.2 EXISTING TRAFFIC DATA

Traffic data was collected to assess existing traffic conditions (or operations) that would eventually be used as a benchmark for future conditions. The collected data was used to calibrate traffic simulation models that were developed for the analyses described in Section 2.3 Existing Traffic Operations and Section 3.4 Future Traffic Operations.

Data was gathered for segments of I-84, Route 8, and the local street network to develop a full understanding of traffic conditions in the Project Study Corridor. Data collection was generally limited to the Traffic Data Collection Area shown in the **Figure 1-1 Study Areas Map** (See **Appendix 2.2** for detailed maps of data collection locations; refer to **Analysis Location Figures**). The local street network extents in the study area were chosen to include all nearby roads that are critical to travel in the Waterbury downtown. Note, critical roads are referred to as "arterials" throughout this report. The various types of data collected included:

- Highway traffic volumes for I-84 between Exits 17 and 23 and Route 8 between Exits 30 and 35
- Arterial traffic volumes at 65 intersections
- Heavy vehicle volumes at continuous count stations along I-84 and Route 8
- Origin and destination data along I-84, Route 8, and through the study area
- Travel speed data along I-84, Route 8, and major arterials
- Traffic signal data
- Mainline existing queue length observations for I-84 and Route 8

It should be noted that construction associated with the I-84 Waterbury Widening Project was ongoing at Project Study Corridor's eastern limit throughout the traffic data collection efforts (see **Section 1.4 Ongoing and Recent Projects**). The effects of this construction cannot be separated from the data and are therefore inherently reflected in the volumes, origin and destination patterns, travel speeds, and queues that were recorded. However, the project's change to lane configurations was ultimately reflected in the future 2045 "no build" modeling efforts.

2.2.1 Highway Traffic Volumes

Highway traffic volume data was obtained in 2017 for I-84 and Route 8 by placing automated traffic recorders and 24-hour video cameras at select highway ramp and mainline locations within the Project Study Corridor. Raw data and detailed data collection locations are shown in **Appendix 2.2** (refer to **Raw Automated Traffic Recorder (ATR) Data** and **Analysis Location Figures**).

The raw data from automatic traffic recorders and 24-hour video cameras was summarized to determine that the peak hours for weekday highway traffic analysis are 7:30 to 8:30 AM and 4:30 to 5:30 PM. In addition, it was determined that Saturday analysis between 12:00 and 1:00 PM would be warranted along I-84. Further information on these determinations can be found in **Appendix 2.2** (refer to **Peak Hour Selection Memo**).

Figure 2-1 shows the calibrated (or balanced) traffic volumes for each corridor during the selected peak hours along and their corresponding 2017 average daily traffic (ADT). Additional detailed volume maps can be found in **Appendix 2.2** (refer to **Highway Volume Maps**).

For calibration, all counts were factored to 2016 average weekday equivalents using two CTDOT continuous count stations: Continuous Count Station 54, located west of the Study Area in Middlebury between Interchange 16 and 17 on I-84, and Continuous Count Station 23 in Watertown, located at Interchange 37 on Route 8. Combined with 24-hour ramp counts taken every three years, these count stations provide a reliable overview of weekday traffic patterns along the freeway.



Technical Information on Traffic Calibration



¹ I-84 Eastbound between Exits 19 & 20

² I-84 Westbound at various locations

³ Route 8 Northbound between Exits 34 & 35

⁴ Route 8 Southbound between Exits 35 & 34

Figure 2-2 through **Figure 2-7** show the daily and weekly traffic volume variation for I-84 and Route 8.



Figure 2-3 I-84 Weekly Traffic Volume Variation







Figure 2-4 I-84 Yearly Traffic Volume Variation





Figure 2-6 Route 8 Weekly Traffic Volume Variation



Route 8 Yearly Traffic Volume Variation (2016 CTDOT Continuous Count Station Data)

Figure 2-7 Route 8 Yearly Traffic Volume Variation



Route 8 Northbound Route 8 Southbound

2.2.2 Arterial and Intersection Traffic Volumes

Appendix 2.2.

Turning movement counts were supplemented by automatic traffic recorders placed for a period of seven days at 30 locations along the arterials. Raw automatic traffic recorder (ATR) data and collection locations are shown in Appendix 2.2 (refer to Raw ATR Data and Analysis Location Figures).

Table 2-1 shows calibrated (or balanced) traffic volumes for a selection of highvolume arterials on major corridors and their corresponding 2017 average daily traffic (ADT). Balanced traffic volumes were used for further intersection analyses and for calibration and validation of traffic models (see Section 2.3 Existing Traffic Operations for more on traffic models). Additional detailed volume maps can be found in Appendix 2.2 (refer to Arterial Volume Maps).



B4mix **HNTB**

Arterial and intersection traffic volume data was obtained in 2017 for 65 intersections (see Figure 2-31) using manual turning movement counts that included conflicting pedestrians and vehicle classifications. These counts were conducted on weekdays from 6:00 to 9:00 AM, from 3:00 to 6:00 PM, and from 12:00 to 4:00 PM on Saturday. Raw turning movement count data is provided in

The raw data from turning movement counts and automatic traffic recorders was summarized to determine that the peak hours for weekday arterial and intersection traffic analysis are 7:30 to 8:30 AM and 4:30 to 5:30 PM. In addition, it was determined that Saturday analysis between 12:00 and 1:00 PM would be warranted at thirteen intersections. Further information on these determinations can be found in the Peak Hour Selection Memo in Appendix 2.2.



Figure 2-8 Arterial Peak Hour Traffic Volumes

Table	2-1 Ar	terial I	Peak	Hour	Traffic	Volumes
i abic		ceriar i		a.		volunico

					ADT	
Corridor	Direction	AM	PM	Saturday	(2017)	Location
Baldwin St.	Two-way	740	1,025		12,645	Between McMahon and Scovill / Mi
Bank St.	Two-way	390	530		6,720	Between Meadow and Jackson St.
Chase Druge / Supposide Ave	Turo way	625	975		8 005	Between Chase Collegiate School I
Chase FRwy. / Summyside Ave.	1w0-way	025	823		8,903	EB On-Ramp (Exit 18)
Chase Pkwy. / West Main St.	Two-way	1,215	1,100		17,900	Between Riverside St. and Thomasto
East Main St.	Two-way	565	805		11,010	Between Maple and Baldwin St.
Grand / Union St.	Two-way	625	795	685	10,020	Between South Main and Bank St.
Highland Ave.	Two-way	825	995		13,740	Between Chase Pkwy. and Birchwoo
Meadow St.	Two-way	755	845	710	10,605	Between Field and Grand St.
Diana and Ja Ca	Northbound	280	370		3,685	North of Commentials Area
Riverside St.	Southbound	150	250		2,735	North of Sunnyside Ave.
South Main St.	Two-way	805	825		7,225	Between Washington Ave. and Mill
Washington St. / Washington Ave.	Two-way	505	705	470	7,885	Between South Leonard and Lafayet
Watertown Ave.	Two-way					**No ATR along Watertown A







Mill St.	
l Dr. and I-84	
aston Ave.	
vood St.	
lill St.	
yette St.	
n Ave.**	

2.2.3 Heavy Vehicle Volumes

Data was collected at continuous count stations that are west of Exit 17 on I-84 and south of Exit 30 on Route 8 to determine the weekday vehicle classifications along the highway mainlines. Weekend vehicle classifications were taken from the data collected in 2017 at Exit 17 on I-84. The percent heavy vehicles (vehicles with six or more tires, three or more axles, and/or buses) in each peak hour are shown in Table 2-2 below and detailed information is provided in Appendix 2.2 (refer to Raw CC Class Counts).

Table 2-2 Mainline Percent Heavy Vehicles

Corridor	AM	PM	Saturday
I-84 Eastbound	9.7%	7.1%	5.5%
I-84 Westbound	10.2%	11.2%	5.6%
Rt. 8 Northbound	6.1%	4.0%	
Rt. 8 Southbound	5.0%	2.6%	

2.2.4 Origins and Destinations

Study Area O/D Data

Origin and destination (O/D) traffic data was obtained in 2017 for I-84 and Route 8 from time-lapse aerial photographic (TLAP) surveys of highway traffic flows. O/D points were identified at the study area boundaries and at all interchange on and off ramps through the study area. Table 2-3 and Table 2-4 show an O/D summary for the weekday AM and PM peak hours. Figure 2-9 through Figure 2-16 that follow are graphical depictions of these O/D summaries. Detailed O/D matrices and charts are shown in Appendix 2.2.

As discussed previously, the CTDOT I-84 Waterbury Widening project was ongoing during collection of this O/D data. As a result of construction related congestion, certain travel pattern "irregularities" were reflected in the data. One irregular travel pattern that was observed was a strong tendency for through traffic to avoid congestion on I-84 Eastbound by using a local road bypass from Exit 23 to a temporary ramp at Hamilton Avenue. The O/D data showed that about 24 percent of I-84 Eastbound through traffic used this bypass route in the AM peak hour and 13 percent used it in the PM peak hour. Because this pattern was a temporary condition attributed to construction, data summaries and subsequent analyses that relied on the O/D data considered all bypass traffic as "through traffic" (rather than traffic entering the local road network). Table 2-3 and Table 2-4 reflect the adjusted O/D data.

Table 2-3 Origin and Destination Summary (AM Peak Hour)

	I-84	I-84	Route 8	Route 8	Local
Corridor	EB	WB	NB	SB	Streets
I-84 Eastbound	52%		16%	4%	28%
I-84 Westbound		39%	18%	12%	31%
Rt. 8 Northbound	14%	11%	34%		41%
Rt. 8 Southbound	21%	20%		29%	30%
Local Roads	17%	14%	12%	22%	35%

Note: EB = Eastbound, WB = Westbound, NB = Northbound, SB = Southbound

Table 2-4 Origin and Destination Summary (PM Peak Hour)

	I-84	I-84	Route 8	Route 8	Local
Corridor	EB	WB	NB	SB	Streets
I-84 Eastbound	50%		21%	5%	24%
I-84 Westbound		42%	25%	12%	21%
Rt. 8 Northbound	12%	7%	53%		28%
Rt. 8 Southbound	16%	14%		33%	37%
Local Roads	17%	9%	16%	23%	35%

Note: EB = Eastbound, WB = Westbound, NB = Northbound, SB = Southbound

Regional O/D Data

O/D traffic data at a regional level was developed based on INRIX trip records for automobiles and trucks. INRIX operates the largest crowd-sourced data network in the world, tapping into 30 million anonymous GPS and smartphone devices worldwide. GPS pings from trucks, delivery vans, fleet vehicles, and everyday smart phone users are gathered and processed by INRIX to generate distinct vehicle trip records.

INRIX records were evaluated for two data sets: a 2017 full study area data set (approximate 20-mile radius from the Mixmaster) and a 2014 reduced study area data set (approximate 5-mile radius from the Mixmaster). The 2014 data set was reviewed to investigate potential differences between pre-, mid- and postconstruction travel patterns for State Project No. 151-273 which was completed in 2018 and widened I-84 east of Waterbury from two to three lanes. The 2017 data set was summarized for Tuesday-Thursday between 7:00 to 9:00 AM and 4:00 to 6:00 PM and in included in Appendix 2.2 along with figures showing both INRIX study areas (refer to Analysis Location Figures).

Summary statistics for the INRIX 2017 full study area data set follow:

modeling.



• During the weekday AM peak hour 78,159 trips were observed with an average trip length of 35 miles and average travel speed of 34 MPH • During the weekday PM peak hour 64,805 trips were observed with an average trip length of 40 miles and average travel speed of 33 MPH

The INRIX O/D data was summarized for use in the validation of network

















2.2.5 Travel Speeds

Highways

Highway speed data was obtained through travel time runs conducted in 2017 on the I-84 and Route 8 mainlines. Travel time runs were performed for each origin and destination pair on I-84 and Route 8 using the "floating car" driving style. Total travel time and delay data from these runs was used to compute an average travel speed which was then used for calibration and validation of traffic models (see Section 2.3 Existing Traffic Operations for more on traffic models). Figure 2-17 through Figure 2-20 show average travel speed on the I-84 and Route 8 mainline and system ramps for the weekday AM and PM peak hours. Raw data and additional summaries can be found in Appendix 2.2 (refer to Raw Highway Speed Run Data).

Arterials

Arterial speed data was obtained through travel time runs conducted in 2017 on 12 major arterial corridors. A minimum of five runs were conducted for each arterial using the "floating car" driving style. Total travel time and delay data from these runs was used to compute an average travel speed which was then used for calibration and validation of traffic models (see Section 2.3 Existing Traffic Operations for more on traffic models). Table 2-5 shows the average travel speed on each arterial corridor. Raw data and additional summaries can be found in Appendix 2.2 (refer to Raw Arterial Speed Run Data).

					Speed
Corridor	Direction	AM	PM	Saturday	Limit
Daldersin Ct	Northbound	18.1	16.6		25
Baldwin St.	Southbound	23.3	20.6		25
Derels Ct	Northbound	15.2	19.7		25
Bank St.	Southbound	12.7	13.0		25
Chase Divery / Suppriside Ave	Eastbound	18.6	19.2		25-35
Chase PKwy. / Sumiyside Ave.	Westbound	22.7	21.3		25-35
Chase Diver / West Main St	Eastbound	22.4	15.7	20.7	25-35
Chase Pkwy. / West Main St.	Westbound	26.4	15.7	22.6	25-35
East Main St	Eastbound	18.9	13.3		25
East Main St.	Westbound	22.4	8.9 13.3 25 22.4 14.1 25 6.3 15.8 15.3 25-35		
Cread / Union St	Eastbound	16.3	15.8	15.3	25-35
Grand / Union St.	Westbound	20.2	15.7	17.0	25-35
Highland Ava	Northbound	29.8	29.3		25
Highland Ave.	Southbound	22.8	13.3		25
Maadaw St	Northbound	11.4	12.4	15.3	25
Meadow St.	Southbound	12.4	16.5	14.6	25
Dirromai da St	Northbound	18.8	16.4		25-35
Kiverside St.	Southbound	25.5	24.7		25-35
Countly Main Ct	Northbound	13.0	11.4		25
South Main St.	Southbound	11.0	13.5		25
Washington St. / Washington	Eastbound	16.9	10.2	14.9	25-35
Ave.	Westbound	22.0	17.1	18.9	25-35
Watertown Ave	Northbound	30.0	22.7		25-35
watertown Ave.	Southbound	24.4	15.9		25-35

Table 2-5 Existing (2017) Average Speeds, Major Arterials

How to Float a Car with Style

Travel time runs are one of the oldest methods of collecting traffic data or information. The method relies on a member from the data collection team (a test driver) operating a test vehicle in live traffic. One major benefit to travel time runs over modern techniques is the test driver's ability to control their driving behavior (or style) which allows consistency of data collection.

the test vehicle.



The floating car style is the most common driving style employed by test drivers during a travel time run. The driver "floats" with the traffic by traveling at the prevailing speed and attempting to safely pass the same number of vehicles as those which pass









2.2.6 Traffic Signal Data

Traffic signal timing plans were obtained from the CTDOT and the City of Waterbury for use in calibration and validation of traffic models (see Section 2.3 Existing Traffic Operations for more on traffic models). This data was field verified using the turning movement count video recordings described in the previous Section 2.2.2 Arterial and Intersection Traffic Volumes. The compiled data can be found in Appendix 2.2 (refer to Traffic Signal Timing Plans).

2.2.7 Queue Length Observations

Queue length observations were made in 2017 for the I-84 and Route 8 mainlines for calibration and validation of traffic models (see **Section 2.3 Existing Traffic Operations** for more on traffic models). These observations were made in 15-minute intervals for the weekday AM and PM peak hours using aerial surveillance data.

Weekday AM peak hour queuing was observed at the lane drop between Exits 20 and 23 and east of Exit 23 at the temporary ramp to Hamilton Avenue. Peak queue lengths were 4,830 feet and 1,040 feet respectively. Queueing vs Congestion

For this report, queues were characterized and identified by stop-and-go conditions where vehicles were stopped (or at a rolling stop) and there was less than a car length gap (25 feet) between vehicles.

Congestion was defined as stop-and-go conditions where vehicle spacings exceeded a car length.

Weekday PM peak hour queuing was observed at the lane drop between Exits 20 and 23, at the lane drop between Exits 17 and 18, and at the Exit 19 gore area. Peak queue lengths were 4,070 feet, 2,870 feet, and 1,420 feet respectively. Detailed images for both AM and PM peak hour queues are provided in **Appendix 2.2** (refer to **Queuing Aerials**).





2.3 EXISTING TRAFFIC OPERATIONS

The Interstate 84 (I-84) and Route 8 "Mixmaster" interchange and surrounding Waterbury street network within the study area function as a highly complex transportation system. I-84 and Route 8 serve as the primary regional transportation access means configured with weaving sections, right and left-hand highway exits, as well as closely spaced service and system ramps. The City of Waterbury street network is effectively split into quadrants due to the Naugatuck River and Route 8 aligned in the north-south direction and I-84 aligned in the east-west direction. Few roadways provide local access across these major features which encourages intracity trip access via I-84 and Route 8.

To most accurately understand travel patterns and traffic operations within and surrounding the complex study area a series of modeling tools and methodologies are used to identify travel demands, poorly operating intersections, safety and mobility hot spots, and general deficiencies. Having an established baseline of existing traffic operations will be a catalyst for understanding future focus areas and mitigation measures as design concepts advance.

The following sections describe the development of the hierarchical traffic models and traffic analysis tools.

ity real-time conditions and operational characteristics. or These tools and methodologies account for existing conditions

Modeling tools and

nationally accepted

methodologies refer to

mathematical formulas

and software programs

that assist in representing

such as lane geometry, travel speed, traffic volumes, and land use which assist in the prediction of future conditions.

2.3.1 Modeling Overview

There are several modeling tools used in analyzing complex transportation systems that assist in understanding travel behaviors, travel patterns, vehicle queue lengths, and future traffic conditions. Travel speeds, number of lanes, facility types (e.g. limited access freeway), land use, household vehicle ownership, and employment characteristics are a few of the modeling elements taken into consideration. For this project, the following types of models were developed:

- Travel Demand Model: Evaluates traffic flow as a whole, taking trip generation, trip distribution, mode choice and travel assignment into consideration to forecast future population, employment and land use changes over large regions
- Hybrid Simulation Model: Simulates the movement of individual vehicles based on traffic flow equations to further refine forecasted travel patterns and travel time compared to a travel demand model

• Traffic Simulation Model: Assists in representing the behavior of individual vehicles in a network, simulating interactions of real-world traffic such as weaving, lane use, and queuing using complex algorithms

The project's models were developed, calibrated, and validated using traffic data detailed in previous sections. Following validation, the models were used to analyze and identify deficiencies in the transportation network's conditions (or operations). Finally, the performance of freeway, ramps, weave sections and intersections within the study area was measured and documented from the analysis results. The sections that follow discuss the development and performance results from the project models.

2.3.2 Travel Demand Model

Travel demand models are "big picture" models which focus on regional and statewide travel patterns based on forecasted population, employment and land use changes. The CTDOT statewide travel demand forecasting model was provided to the project team who made refinements and reran the model to forecast trips within and outside of defined areas, truck trips, single occupant vehicles, and high occupancy vehicles.

This updated travel demand model replicates existing conditions and will serve as the technical foundation for evaluating likely changes in the future 2045 travel patterns associated with new Mixmaster interchange concepts.

2.3.3 Hybrid Simulation Model

A Hybrid Simulation Model was developed to further refine the understanding of the traffic patterns for the study transportation network established within the Travel Demand Model.

Hybrid Simulation Models incorporate the simulation of individual vehicle movement based on industry standard formulas to dynamically update travel routes based on delay and roadway capacity constraints. Specifically, the Hybrid Simulation Model iteratively routes trips to develop balanced and optimized travel paths based on volume and delay and further optimizes routes and traffic data by simulating vehicle behavior considering the impacts of traffic controls, queuing, merging and lane changing on traffic operations and travel times.

2.3.4 Traffic Simulation Model

In an effort to simulate and evaluate detailed traffic conditions within the study area, a Simulation Model (using VISSIM software) was developed and calibrated to existing conditions (2017) for the Interstate 84/Route 8 Mixmaster interchange. The Simulation Model uses driver behavior characteristics to simulate individual vehicles interacting with other vehicles in the network. Realworld traffic interactions such as weaving, lane use, and queuing are modeled using complex algorithms. The movements of individually modeled vehicles are tracked by the software and aggregated to produce a record of vehicle performance for the entire network. The existing conditions model will become the foundation of all subsequent simulation modeling analyses and will provide a baseline for comparison with future "no build" and build concepts. Additionally, the VISSIM model allows for 3D animations, assisting in visualizing traffic patterns and presenting planned infrastructure improvements.

The highway mainline segments were modeled beyond the study area limits as a conservative measure, to capture any potential spillback of vehicle queuing that originates within the study area. Local service ramps within the study area were modeled up to the off-ramp intersections. Termini and local intersections were not modeled in VISSIM. Operations analysis at termini and local intersections are summarized in a subsequent section.

Traffic data collected and summarized in the Existing Traffic Data section provide the basis for the vehicle input data along with the calibrated demand and travel pattern data developed with the Hybrid Simulation Model. The Simulation Model was calibrated using FHWA standard methodology. The results of the simulation model analysis are summarized in the next section.

2.3.5 Traffic Analysis Tools

Traffic Analysis Tools are designed to implement the procedures of the Highway Capacity Manual (HCM) for analyzing the performance of isolated or minor transportation facilities. Analysis tools estimate traffic operational performance on a variety of transportation facilities but have limited ability to analyze network or system characteristics.

This study uses Highway Capacity Software (HCS) 2010 to analyze highway mainline, weave, merge and diverge segments and Synchro 9.0 software to analyze ramp termini and local intersections within the study area.



HCS analysis also identified two merge/diverge areas as operationally deficient:

2.3.7 Freeway Operation (Mainline, Weave, and **Diverge Segments**)

Operational analyses for the mainline, weave, merge and diverge segments, and system ramps to/from one highway to another highway were performed using the VISSIM model, defined previously in this section. As a check, operational analyses for the mainline, weave, and merge and diverge segments were also performed using methods outlined in the Transportation Research Board's Highway Capacity Manual (HCM) 2010 and Highway Capacity Software (HCS) 2010.

Table 2-7 and Table 2-8 summarize the operations for I-84 and Route 8 based on HCS analysis, respectively.

Interstate 84

Table 2-7 I-84 Traffic Operations

	•								
		Le	vel of	Serv	ice				
Segment	A	B	C	D	E	F	Acceptable	Deficient	Total
				I	AM F	РЕАК	C		
Mainline	0	2	5	4	1	0	11	1	12
Weaves	0	3	4	5	0	0	12	0	12
Merge/Diverge	0	0	3	4	1	1	7	2	9
				1	PM P	PEAK			
Mainline	0	1	7	3	1	0	11	1	12
Weaves	0	0	6	6	0	0	12	0	12
Merge/Diverge	0	0	1	7	0	1	8	1	9
				S	AT I	PEAK	ζ		
Mainline	0	2	6	4	0	0	12	0	12
Weaves	0	4	8	0	0	0	12	0	12
Merge/Diverge	0	0	3	6	0	0	9	0	9

As shown above, according to HCS analysis, one mainline facility segment along I-84 operates at an unacceptable LOS during the AM and PM Peak Hours and is considered operationally deficient:

• I-84 Westbound between Exit 23 Off-Ramp and Exit 22 Off-Ramp.

- Exit 22 Off-Ramp during the AM and PM Peak Hours
- Exit 17 Off-Ramp during the AM Peak Hour

2.3.6 Freeway Operations Overview

"Level of Service" (LOS) is an important metric to understand as it relates to operations and performance. LOS is a qualitative measure of driver satisfaction that consists of several factors which are heavily influenced by the degree of traffic congestion. The factors include speed, travel time, traffic interruption, freedom of maneuverability, safety, driving comfort and convenience, and delay. LOS is measured using the letters A through F, with A being the best or optimal condition and F being the worst.

Analyses to understand the performance of Interstate 84 and Route 8 mainline, merge/diverge and weave sections were conducted, focusing on LOS and the density of sections (or passenger cars per mile per lane – pc/mi/ln). The following table defines general LOS criteria for each of these sections:

Table 2-6 Freeway Level of Service Criteria

Level of	Merge or Diverge	Weave	Mainline		
Service	Density (pc/mi/ln)	Density (pc/mi/ln)	Density (pc/mi/ln)		
A	≤10	≤10	≤11		
В	>10-20	>10-20	>11-18		
С	>20-28	>20-28	>18-26		
D	>28-35	>28-35	>26-35		
E	>35	>35	>35-45		
Б	Demand Exceeds	Demand Exceeds	>45 or Demand Exceeds		
Г	Capacity	Capacity	Capacity		

Route 8

As shown below, according to HCS analysis, there are no facilities along Route 8 within the study area operating at an unacceptable level of service.

	Level of Service								
Segment	Α	В	С	D	Ε	F	Acceptable	Deficient	Total
AM PEAK									
Mainline	1	4	4	1	0	0	10	0	10
Weaves	0	2	4	0	0	0	6	0	6
Merge/Diverge	0	3	4	0	0	0	7	0	7
				ŀ	PM P	EAK	-		
Mainline	1	3	4	2	0	0	10	0	10
Weaves	0	4	0	2	0	0	6	0	6
Merge/Diverge	0	1	4	2	0	0	7	0	7

- •
- level of service.



Table 2-8 Route 8 Traffic Operations

What Level of Service is it?

Level of Service A: Free flow. Low traffic volumes, high degree of freedom to maneuver and select speed.

• Level of Service B: Reasonably free flow. High degree of freedom to select speed with some influence from other users.

• Level of Service C: Stable flow. Moderately restricted maneuverability characterized by frequent interactions with other users. Convenience declines but traffic conditions are not typically perceived as uncomfortable.

Level of Service D: Approaching unstable flow. High traffic density with severely restricted maneuverability. Comfort and convenience have declined. LOS D is generally considered to be a marginally acceptable level of service.

Level of Service E: Unstable flow. Traffic volume is nearing network capacity. Low freedom to maneuver. Delays are frequent and driver comfort level is low. LOS E is generally considered to be an unacceptable level of service.

Level of Service F: Forced or breakdown traffic flow. Traffic volumes are exceeding network capacity. Characterized by frequent slowing, delays, low comfort and convenience, and increased crash exposure. LOS F is considered an unacceptable

Both HCS and VISSIM analysis findings are reported as each has value in interpreting the traffic operations along the study highways. The HCS estimated traffic operations reflect expected traffic operations at an isolated facility without interaction from upstream or downstream conditions. VISSIM analysis estimates traffic operations throughout the network including the impact of congestion and complex geometric configurations at upstream and downstream facilities.

Figure 2-21 through **Figure 2-30** illustrate the VISSIM and HCS analysis results for the mainline, weave, and merge and diverge segments.

Figure 2-21 and **Figure 2-22** show that the VISSIM analysis estimates higher vehicle density and worse levels of service along the I-84 Eastbound facilities relative to the HCS analysis and lower vehicle density and better levels of service along the westbound I-84 facilities. This is likely due to the construction project operations to the east of the study area. The construction operations constrain eastbound I-84 traffic flow through the study area as traffic slows but meter westbound I-84 flow, thereby reducing mainline density and simultaneously improving the ability of vehicles in merge/diverge and weave areas to navigate the facility.

Figure 2-25 and **Figure 2-26** show that the VISSIM and HCS operational analysis findings for Route 8 Northbound are very similar. VISSIM estimates only marginally higher vehicle density along the corridor which indicates that the interference of upstream or downstream traffic conditions is minimal along the corridor. **Figure 2-27** and **Figure 2-28** show that the VISSIM analysis estimates slightly higher vehicle density and worse levels of service along southbound Route 8 facilities relative to the HCS analysis. This indicates that interference of upstream or downstream traffic conditions has a greater effect on travel along this corridor.
















-		
		Key Observation
	HCS shows: Moderate southbour	nd connection at Exits 32, 33 and 34
	VISSIM chows:	no congestion at Exits 52, 55 and 54.
	Moderate congestio	n north of Aurora Street merge
	meters traffic upstre merge movements a	am allowing for easier diverge and at Exits 32, 33 and 34.
	1	A
	Aurora	St
	73	
	4	
	111	
	18/	HCS
		VISSIM
	84 new mix	I-84 Waterbury Mixmaster
	84 mix	I-84 Waterbury Mixmaster Reconstruction Project
	84 ^{new} MNTR	I-84 Waterbury Mixmaster Reconstruction Project Existing (2017) Level of Service Map Boute 8 SB Mainline AM Peak Hour
	84 ^{mew} HNTB	I-84 Waterbury Mixmaster Reconstruction Project Existing (2017) Level of Service Map Route 8 SB Mainline AM Peak Hour



Figure 2-29 and Figure 2-30 represent the LOS results for system ramps.

As shown in **Figure 2-29**, all system ramps are estimated to operate at acceptable levels of service during the AM Peak Hour. **Figure 2-30** shows that all system ramps are estimated to operate at acceptable levels of service except for the I-84 Westbound System Ramp to Route 8 Northbound which experiences a higher than acceptable density, operating at LOS E.

Assumptions, calculations, and detailed output results can be found in Appendix 2.3 (refer to Weave Calculations and Volumes, Expressway Free Flow Speeds, Expressway Peak Hour Factors, and Highway Capacity Software Outputs).







2.3.8 Intersection Operations Overview

As discussed earlier, LOS is a qualitative measure of traffic operations. LOS for intersections are rated differently than highway features. Instead of density, intersection LOS is based on control delay per vehicle in seconds. Control delay per vehicle is a measure of how long it takes to get through the intersection due to the traffic control in place. LOS for signalized and unsignalized intersections are shown in **Table 2-9**.

	Signalized Intersections Control	Unsignalized Intersections Control
Level of	Delay per Vehicle	Delay per Vehicle
Service	(seconds)	(seconds)
А	≤ 10	≤ 10
В	> 10 and ≤ 20	> 10 and ≤ 15
С	> 20 and ≤ 35	> 15 and ≤ 25
D	> 35 and ≤ 55	>25 and ≤ 35
Е	> 55 and ≤ 80	> 35 and ≤ 50
F	> 80	> 50

 Table 2-9 Level of Service Criteria for Signalized and Unsignalized Intersections

2.3.9 Intersection Operations

Surface street analyses were performed using methods outlined in the HCM 2010 and Synchro 9.0 traffic modeling software.

A total of 65 intersections were analyzed in the AM and PM peak hours. A limited Saturday mid-day (SAT) analysis was performed on 12 intersections around the Brass Mill Center Shopping Mall and at the intersection of West Main Street and Thomaston Avenue. The peak traffic conditions identified for analysis were determined to be 7:30 AM – 8:30 AM, 4:30 – 5:30 PM, and 12:00 PM – 1:00 PM, for the AM, PM and SAT peak hours, respectively. A map of the intersections analyzed is shown in **Figure 2-31** (a detailed map of analysis locations can be found in **Appendix 2.3** (refer to **Intersection Analysis Location Figures**). The intersections with state-owned traffic signals that were studied include:

- 1. Highland Avenue at Chase Parkway and Sunnyside Avenue
- 2. Washington Street at Interstate 84 Eastbound Off Ramp (Exit 23)
- 3. Watertown Avenue at Aurora Street
- 4. Route 73 at Watertown Avenue and Huntingdon Avenue
- 5. Route 73 at Aurora Street and East Aurora Street



Figure 2-31 Analyzed Arterials and Intersections Map



SECTION 2.3 EXISTING TRAFFIC OPERATIONS

Traffic signal timings found on current signal plans for State Maintained intersections were used for analysis. Traffic signal field timings were collected for all city-maintained signals within the study area and these timings were compared with the signal plans to match the cycle lengths on the plans. Engineering judgment was used in many cases throughout the study area as the cycle length did not match field timings.

Out of the 65 study intersections, HCM evaluation methods were not applicable to 5 locations due to unconventional controls or configurations. Out of the limited Saturday analysis network, 1 intersection out of 12 was not supported for analysis by HCM methods due to unconventional control or configurations.

The following intersections were therefore omitted from analysis:

- Chase Parkway at Interstate 84 EB On-Ramp (Exit 18)
- Charles Street at Fifth Street and CT Route 8 SB On-Ramp (Exit 30)
- Market Square at Bank Street
- Field Street at Meadow Street #2 and Interstate 84 WB Off-Ramp (Exit 21)
- Highland Avenue at Interstate 84 EB On-Ramp (Exit 18)

 Table 2-10 summarizes the capacity analysis findings for the study intersections.

Table 2-10 Signalized and Unsignalized Intersection Capacity Analysis Results

		Lev	el of S	ervic	е				
	A B C D E F					F	Acceptable	Deficient	Total
AM PEAK	13	20	20	7	0	0	60	0	60
PM PEAK	12	14	20	6	6	2	52	8	60
SAT PEAK	3	5	2	1	0	0	11	0	11

As shown in **Table 2-10**, all study intersections analyzed are estimated to operate at acceptable levels of service during the AM and Saturday Peak Hours. During the PM Peak Hour, 8 out of 60 intersections (approximately 13%) operate at unacceptable levels of service and are considered operationally deficient.

Figure 2-32, Figure 2-33 and Figure 2-34 illustrates the LOS at the subject intersections for the AM, PM and Saturday Midday peak hours. More detailed information is provided in Appendix 2.3 (refer to Existing (2017) Peak Hour Traffic Operation Summary, Existing (2017) Level of Service Maps, and Existing (2017) Synchro Printouts).









2.4 ROADWAY GEOMETRICS

This section of the Analysis, Needs and Deficiencies Report, serves to document existing geometric conditions and identify roadway and geometric deficiencies for Interstate 84 (I-84), Connecticut Route 8 (Route 8), System Ramps and Service ramps at the "Mixmaster" interchange and surrounding areas within the study limits based on current design standards. The original project was designed in accordance with the 1958 Geometric Highway Design Standards. Vehicle speeds and projected design traffic volumes were much less than current day.

2.4.1 Methodology

The criteria used to define roadway geometric deficiencies within the study area was derived from the standards established in the Connecticut Department of Transportation, Highway Design Manual, (2003 Edition Including Revisions to February 2013) and American Associate of State Highway and Transportation Officials (AASHTO), A Policy on Geometric Design of Highways and Streets, (7th Edition, 2018). Controlling design criteria, highway design elements that require a design exception if values are not met, are established within these resources. The following are the controlling design criteria that are included in this report:

- a. Design Speed
- b. Travel Lane and Shoulder Widths
- c. Horizontal Alignment
 - a. Minimum Radii, and
 - b. Compound Curve Ratio
- d. Vertical Curvature
 - a. K-Value at Crests/Sags
 - b. Maximum/Minimum Grades
- e. Stopping Sight Distance
- Cross Slopes f.
- Superelevation
 - a. Maximum Rate
 - b. Transition Lengths
- h. Vertical Clearances
- i. Intersection Sight Distances

In addition to the controlling design criteria, the following operational factors were included in this analysis:

- Interchange Spacing
- Ramp Acceleration and Deceleration Lengths
- Highway/Ramp Weaving

The minimum Design Criteria, listed above, are based on the functional classification of the highway. I-84 is classified as an Urban Interstate Principal Arterial (Urban Freeway) and Route 8 is classified as Urban Expressway Principal Arterial (Urban Freeway).

Existing geometric data within the study area was collected using original construction documents and rehabilitation plans, including current State Project #151-312/313/326 (Rehabilitation of Interstate 84 Eastbound, 84 Westbound and Route 8 Bridges). In addition to these sources, ground survey mapping, digital terrain models, and aerial imaging was used to aid in the data collection process.

2.4.2 Interstate 84

Interstate 84 is an east-west roadway, classified as an Urban Interstate Principal Arterial (Urban Freeway) with varying design speeds through the Study Area Limits. Through the core of the Mixmaster, I-84 is an elevated, stacked structure that drops elevation from west to east. These structures span local roadway networks, Route 8, the Naugatuck River and the railyard. The upper level is I-84 Eastbound (Bridge 03191A) while the lower level is I-84 Westbound (Bridge 03191B).

The posted speed limits vary in each direction. In the Eastbound direction, the posted speed limit is 50 mph from the western study area limit through the core of the Mixmaster before increasing to 55 mph at the South Main Street structure. In the Westbound direction, the posted speed limit is 55 mph from the eastern study area limit to the Union Street Ramp where it decreases to 50 mph. The posted 50 mph speed limit is continuous through the core of the Mixmaster to the Highland Avenue Underpass where it increases to 55 mph through the western study area limit.

Geometric Deficiencies Interstate 84

The Design Criteria Tables for I-84 are contained in Appendix 2.4 (refer to Interstate 84 Design Criteria Tables).

Table 2-14 summarizes the geometric deficiencies along Interstate 84 Eastbound and Westbound as analyzed using the controlling design criteria from the CTDOT Highway Design Manual. Within the table, the mainlines are evaluated separately by on-structure and off-structure segments. A green dot indicates that the entire length of the roadway meets the controlling design criteria. A red dot indicates that either a portion or the entire length of roadway does not meet the controlling design criteria.

Design Speed and Minimum Radius:

T

The current CTDOT standards for a roadway classified as an Urban Freeway in a Suburban/Intermediate type area, requires a 65-70 mph design speed. I-84 through the project study area has 2 existing marginally deficient horizontal curves.

Table 2-11 I-84 Mainline Horizontal Curve Deficiencies

I-84 EB from ar Parkway to an a Highland Ave. I-84 WB from a Parkway to an a Highland Ave. ¹Required Design Speed for Roadway Classification ²Actual Speed Based on Horizontal Alignment



	Req'd		Minimum	
	Design	Actual	Radius for	Existing
ocation	Speed ¹	Speed ²	65 - 70 mph	Radius
rea west of Chase area west of the overpass	65-70 mph	64 mph	1,665 ft. – 2,050 ft	1,600 ft.
area west of Chase area west of the overpass	65-70 mph	63 mph	1,665 ft. – 2,050 ft	1,531 ft.

Travel Lane and Shoulder Widths:

Based on the roadway classification, the Design Criteria requires lane widths for I-84 to be 12 feet wide. The required right shoulder width is 10 feet and the required left shoulder width 8 feet. However, based on the heavy truck volumes through the I-84 corridor, the Design Criteria requires that both the left and right shoulders be increased to 12' to meet minimum design standards.

All existing through lanes and auxiliary lanes through the corridor meet the minimum design standard of 12 feet. The shoulder widths, however, are substandard in all locations through the I-84 corridor.

Right Shoulder Width Deficiencies:

Table 2-12 I-84 Mainline Right Shoulder Width Deficiencies

	On or	Req'd Right	Actual Right
	Off	Shoulder	Shoulder
Location	Bridge	Width	Width
I-84 (EB/WB) from the Chase			
Parkway Overpass to the area west of	Off	12 ft.	10 ft.
the Highland Avenue overpass			
I-84 (EB/WB) from the overpass at			
South Main Street to the area of the	Off	12 ft.	10 ft.
Hamilton Avenue overpass			
I-84 (EB/WB) from the area west of			
the Highland Avenue overpass to the	On	12 ft.	3 ft11 in.
overpass at South Main Street			
I-84 (EB/WB) from the area west of			
the Highland Avenue overpass to the	Off	12 ft.	10 in.
overpass at South Main Street			

Left Shoulder Width Deficiencies:

Table 2-13 I-84 Mainline Left Shoulder Width Deficiencies

	On or Off	Req'd Left Shoulder	Actual Left Shoulder
Location	Bridge	Width	Width
I-84 (EB/WB) from the Chase			
Parkway Overpass to the area west of	On	12 ft.	5 ft.
the Highland Avenue overpass			
I-84 (EB/WB) from the Chase			
Parkway Overpass to the area west of	Off	12 ft.	4 ft.
the Highland Avenue overpass			
I-84 (EB/WB) from the area west of			
the Highland Avenue overpass to the	On	12 ft.	3 ft11 in.
overpass at South Main Street			
I-84 (EB/WB) from the area west of			
the Highland Avenue overpass to the	Off	12 ft.	4 in.
overpass at South Main Street			

Stopping Sight Distance on Vertical Curves:

The minimum stopping sight distance (SSD), or the sum of the distance traveled during a driver's brake reaction and the distance traveled while decelerating to a complete stop, was determined from Chapter 7 of the CTDOT Highway Design Manual. For a 65-70 mph Design Speed, a minimum SSD of 645' must be achieved. There are seven vertical curves on I-84 Eastbound and nine vertical curves on I-84 Westbound that do not meet the minimum standard.

Operational Deficiencies (I-84):

Per CTDOT Highway Design Manual Section 12-2.04, it is desirable to avoid left hand exits and entrances to the freeway. It becomes a safety issue to merge or exit to/from a low speed ramp onto/off from the high-speed lane of a freeway. Interstate 84 Eastbound has two left-hand ramps.

- Exit 20 off-ramp to Route 8 Northbound (TR 806) • Route 8 Southbound on-ramp (TR 809) lane add

- Exit 19 off-ramp to Route 8 Southbound (TR 812) • Route 8 Northbound on-ramp (TR 808) parallel style

approximately 1,200 feet.

distance.



- Interstate 84 Westbound has two left-hand ramps.
- On Interstate 84 Eastbound, the movement from the Exit 18 on-ramp, which is a right-hand on-ramp, can cross two through lanes to reach the left-hand Exit 20 off-ramp to Route 8 Northbound. This creates a short weave with a distance of
- On Interstate 84 Eastbound, the movement from the Route 8 Southbound onramp (TR 809), which is a left-hand lane add, can cross two through lanes to reach the Exit 21 and/or Exit 22 off-ramps.
- On Interstate 84 Westbound, the movement from the Route 8 Northbound onramp (TR 808) can cross three through lanes to reach the Exit 18 off-ramp.

The Interstate 84 Eastbound auxiliary lane that exists between the Route 8 Northbound on-ramp (TR 811) and the Exit 21 off-ramp has a very short weave Table 2-14 I-84 Mainline Geometric Deficiencies Matrix

	I-84 HIGHWAY GEOMETRICS														
			Horizontal Alignment					Vertic	al Curvature		-	Travel Lane &			
	Design	Travel Lane	Shoulder	Auxiliary Lane	Minimum	Compound	K Value	K Value	Maximum	Minimum	Stopping Sight	Shoulder Cross		Superelevation	Vertical
Roadway	Speed	Widths	Widths	Widths	Radius	Curvature Ratio	CREST	SAG	Grade	Grade	Distance	Slopes	Superelevation	Transition Lengths	Clearance
I-84 Eastbound						NI/A									
(On-Structure)						IN/A									
I-84 Eastbound						NI/A									
(Off-Structure)		-	-		-	IN/A			-	-	-	•	-		-
I-84 Westbound						NI/A									
(On-Structure)						IN/A									
I-84 Westbound						NI/A									
(Off-Structure)	-	-	-	-	-	IN/A			-	-	-	•	-		-
Eastbound Collector															
Distributor Road				N/A	N/A	N/A		N/A					N/A	N/A	
(On-Structure)															
Eastbound Collector															
Distributor Road								N/A							
(Off-Structure)		_		_	_		_		_		_	_	_	_	

= ENTIRE LENGTH OF ROADWAY MEETS CONTROLLING DESIGN CRITERIA

= EITHER A PORTION OR ENTIRE LENGTH OF ROADWAY DOES NOT MEET CONTROLLING DESIGN CRITERIA

e EITHER A PORTION OR ENTIRE LENGTH OF ROADWAY MARGINALLY MEETS CONTROLLING DESIGN CRITERIA



B4mix **HNTB**

2.4.3 Route 8

CT Route 8 is a north-south roadway, classified as an Urban Expressway Principal Arterial (Urban Freeway) with a design speed of 50-55 mph through the core of the Mixmaster. Route 8 is an elevated, stacked structure south of I-84. The upper level is Route 8 Northbound (Bridge No. 03190A) while the lower level is Route 8 Southbound (Bridge No. 03190B). These structures span local roadway networks.

The posted speed limit is 45 mph from the southerly limit through the Mixmaster. The posted speed limit increases to 55 mph in the Northbound direction at the Freight Street overpass, while in the Southbound direction, the posted speed limit is 55 mph approaching the Mixmaster with the decrease just north of Interstate 84.

Geometric Deficiencies Route 8

The Route 8 Design Criteria Tables are contained in Appendix 2.4. Summarized below are deficiencies found along Route 8. as analyzed using the controlling design criteria from the CTDOT Highway Design Manual.

Table 2-15 summarizes the geometric deficiencies along Route 8 Northbound and Southbound. Within the table, the mainlines are evaluated separately by onstructure and off-structure segments. A green dot indicates that the entire length of the roadway meets the controlling design criteria. A red dot indicates that either a portion or the entire length of roadway does not meet the controlling design criteria.

Travel Lane and Shoulder Widths:

Based on the roadway classification, the Design Criteria requires lane widths for Route 8 to be 12 feet wide. The required right shoulder width is 10 feet and the required left shoulder width 8 feet.

All existing through lanes and auxiliary lanes through the corridor meet the minimum design standard of 12-foot widths. The shoulder widths, however, are substandard in all locations through the Route 8 corridor. These structures have 12-foot lanes with 3-foot 11-inch shoulders. The structures are stacked in this location due to site constraints with the steep topography and historic cemetery on the west and the Naugatuck River to the east.

The segment of Route 8 north of the interchange has a Direction Design Hourly Volume (DDHV) that exceeds 250 trucks. This requires the shoulders to be 12 feet on both the right and the left. The truck volumes exceed the 250 DDHV threshold after the I-84 Eastbound and Westbound system ramps merge into Route 8.

Stopping Sight Distance on Vertical Curves:

The minimum stopping sight distance (SSD), or the sum of the distance traveled during a driver's brake reaction and the distance traveled while decelerating to a complete stop, was determined from Chapter 7 of the CTDOT Highway Design Manual. For a 55 mph Design Speed, a minimum SSD of 495 feet must be achieved. There is one vertical curve on Route 8 Northbound and one vertical curve on Route 8 Southbound that do not meet the minimum standard.

Compound Curves:

A compound curve is a horizontal curve made up of two (2) or more adjacent curves in the same direction. Section 12-4.03 of the CTDOT Highway Design Manual describes the minimum standards required when using compound curves. The design standard states that the ratio between the radius of the flatter curve and the larger curve should not exceed 2:1. See Appendix 2.4 for locations (refer to Route 8 Design Criteria Tables).

- Exit 32 off-ramp
- Exit 32 on-ramp

On Route 8 Northbound, while on Bridge 03190A there is short spacing between the Exit 31, 32 and 33 off-ramps.

Route 8 Northbound - The Interstate 84 Westbound on-ramp (TR 810) is a left lane add to Route 8 Northbound which is followed simultaneously by the left lane ramp from Interstate 84 Eastbound on-ramp (TR 806). It is not clear to the drivers from TR 810 that this is a lane add (not a lane drop) and might be inclined to merge right. This is occurring simultaneously while drivers from TR 806 are required to merge right because TR-806 is a lane drop.

On Route 8 Southbound, the lane striping/configuration is confusing in the vicinity of the Exit 34 off-ramp.

On Route 8 Southbound, the Interstate 84 Westbound on-ramp (TR 812) that ties into the lower level of the Route 8 stacked bridge is extended for the structure's length and effectively serves as a third lane. However, this lane terminates abruptly at the structure's end and forces traffic to merge within a short distance.

Operational Deficiencies (Route 8):

Route 8 Northbound has four left-hand ramps.

• Exit 33 off-ramp to Interstate 84 Westbound (TR 808) • Interstate 84 Westbound on-ramp (TR 810) lane add Interstate 84 Eastbound on-ramp (TR 806) • Exit 35 off-ramp to CT Route 73 lane drop

Route 8 Southbound has four left-hand ramps.

• Exit 31 off-ramp to Interstate 84 Eastbound (TR 809) lane drop

• Interstate 84 Westbound on-ramp (TR 812)

Table 2-15 Route 8 Mainline Geometric Deficiencies Matrix

	ROUTE 8 GEOMETRICS																
		m 1		A .1.	Horizontal Alignment			Vertica	l Curvature					0 1 1			
	.	Travel	01 11	Auxiliary		Compound					Stopping	I ravel Lane		Superelevation			
	Design	Lane	Shoulder	Lane	Minimum	Curvature	K Value	K Value	Maximum	Minimum	Sight	& Shoulder		Transition	Vertical		
Roadway	Speed	Widths	Widths	Widths	Radius	Ratio	CREST	SAG	Grade	Grade	Distance	Cross Slopes	Superelevation	Lengths	Clearance		
Route 8 Northbound														N/ A			
(On-Structure)			-	-	-	-					-	-			-		
Route 8 Northbound				NI/A													
(Off-Structure)				IN/A		-					-	-	-	-	-		
Route 8 Southbound																	
(On-Structure)						-	-	-					-	-		-	-
Route 8 Southbound																	
(Off-Structure)																	

= ENTIRE LENGTH OF ROADWAY MEETS CONTROLLING DESIGN CRITERIA



2.4.4 Ramps

System Ramps

The Mixmaster is a full system interchange with an equal number of left and right-hand ramps exiting the mainlines and with five left and three right-hand ramps entering the mainlines. The interchange covers four levels, as Route 8 Northbound and Southbound are at level 2 above the local roadways (level 1), with Interstate 84 Westbound at level 3 of the stacked viaduct and Interstate 84 Eastbound at level 4. Route 8 is a stacked viaduct to the south of Interstate 84 with Route 8 Southbound at level 2 and Route 8 Northbound at level 3. With the difference in levels, seven of the System Ramps, also known as Turning Roadways (TR number), are partially or completely on structure. For the purposes of this report, they will only be referred to as System Ramps, but the TR number will remain.

The system ramps within the Mixmaster are, on I-84 - Exits 19 and 20 and on Route 8 - Exits 31 and 33. Descriptions of each are listed below:

Exit 19 - Interstate 84 Eastbound to Route 8 Southbound (TR 805) - on embankment

Exit 20 - Interstate 84 Eastbound to Route 8 Northbound (TR 806) - Left Exit, Structures #03209 and #03200 and on embankment

Exit 33 - Route 8 Southbound to Interstate 84 Westbound (TR 807) - Structure #03206 and on embankment

Exit 33 - Route 8 Northbound to Interstate 84 Westbound (TR 808) - Left Exit, Structure #03190F

Exit 31 - Route 8 Southbound to Interstate 84 Eastbound (TR 809) - Left Exit, Structure #03191D and on embankment

Exit 20 - Interstate 84 Westbound to Route 8 Northbound (TR 810) - Structure #03191E and on embankment

Exit 31 - Route 8 Northbound to Interstate 84 Eastbound (TR 811) - Structure #03190C

Exit 19 - Interstate 84 Westbound to Route 8 Southbound (TR 812) - Left Exit, Structure #03190D

Geometric Deficiencies - System Ramps

The Design Criteria Tables for the System Ramps are contained in Appendix 2.4 (refer to System Interchange- Turning Roadways Design Criteria Tables). Summarized below are deficiencies found on the System Ramps.

Design Speed:

The current CTDOT design standards for Design Speeds are a function of the Mainline Design Speed which results in a 40mph minimum design speed on System Ramps. All the existing System Ramps are posted with advisory speeds ranging from 25mph to 35mph therefore not meeting design standards.

Minimum Radii:

The horizontal radii of the system ramps were analyzed to determine which ramp radii did not meet the minimum requirements based on design speed. All the radii design requirements were determined assuming a 6% superelevation rate.

Minimum Radius Deficiencies:

Table 2-16 System Ramp Horizontal Curve Deficiencies

	Minimum Radius	
Location	based on a 40 mph Design Speed	Existing Radius
Route 8 NB Exit 31	510 ft	202 ft
(TR 811)	510 It.	202 It.
I-84 WB Exit 19	510 \$	240 ft
(TR 812)	510 It.	240 It.
I-84 EB Exit 19	510 \$	500 ft
(TR 805)	510 It.	500 It.

Ramp Travel Lane and Shoulder Widths:

Per CTDOT design standards, the minimum width of a one lane ramp is 26 feet (A 4-foot left shoulder, 12-foot travel way, and a 10-foot right shoulder). The minimum width for a 2-lane ramp is 38 feet (4-foot left shoulder, 2 - 12-foot travel lanes and a 10-foot right shoulder).

All single lane ramps listed above and summarized below have a curb to curb width of 23-foot 10-inch and therefore do not meet the standard.

Multi-lane Turning Roadways on structure have twelve (12) foot lanes with 3foot 11-inch left and right shoulders. When used as a single lane Turning Roadway, these have adequate width.

		On or Off	Required	Existing Right
Location	Description	Bridge	Shoulder Width	Shoulder Width
Exit 19	I-84 EB to	Off	10 ft	0 ft
(TR 805)	Route 8 SB	Oli	10 II.	ð 11.
Exit 19	I-84 WB to	Om	10 ft	0 ft
(TR 812)	Route 8 SB	On	10 II.	ð 11.
Exit 20	I-84 EB to	Om	10 ft	0 ft
(TR 806)	Route 8 NB	On	10 II.	ð 11.
Exit 20	I-84 EB to	Off	10 ft	0 ft
(TR 806)	Route 8 NB	Oli	10 II.	ð 11.
Exit 31	Route 8 SB to	Om	10 ft	4 ft.
(TR 809)	I-84 EB	On	10 It.	(Bridge No. 03205)
Exit 31	Route 8 NB to	Om	10 ft	0 ft 10 in
(TR 811)	I-84 EB	On	10 II.	9 n10 m.
Exit 33	Route 8 SB to	0.5	10 £	0.4
(TR 807)	I-84 WB	On	10 ft.	8 H.
Exit 33	Route 8 SB to	Off	10.6	2.6
(TR 807)	I-84 WB	Oli	10 II.	5 II.
Exit 33	Route 8 NB to	Om	10 ft	9.ft 10.im
(TR 808)	I-84 WB	Oli	10 It.	o 1110 III.
Exit 33	Route 8 NB to	Off	10 ft	0 ft
(TR 808)	I-84 WB	OII	10 π.	δ π.

Table 2-18 System Ramp Left Shoulder Width Deficiencies

		On or Off	Required	Existing Left	
Location	Description	Bridge	Shoulder Width	Shoulder Width	
Exit 19	I-84 WB to	0.7	A 64	2 ft 10 in	
(TR 812)	Route 8 SB	On	4 11.	5 IL-10 III.	
Exit 20	I-84 EB to	Off	A ft	1 ft 6 in	
(TR 806)	Route 8 NB	Oli	4 II.	1 110 111.	
Exit 31	Route 8 NB to	On	A ft	2.4	
(TR 811)	I-84 EB	Oli	4 11.	2 II.	
Exit 33	Route 8 NB to	On	A ft	2 ft 11 in	
(TR 808)	I-84 WB	On	4 II.	5 IL-11 IN.	



Table 2-17 System Ramp Right Shoulder Width Deficiencies

Compound Curves:

A compound curve is a horizontal curve made up of two (2) or more adjacent curves in the same direction. Section 12-4.03 of the CTDOT Highway Design Manual describes the minimum standards required when using compound curves. The design standard states that the ratio between the radius of the flatter curve and the larger curve should not exceed 2:1. Exit 31 (TR 811) has nine (9) consecutive compound curves which affects rideability. For location, see **Appendix 2.4** (refer to **System Interchange- Turning Roadways Design Criteria Tables**)

Vertical Grades and Stopping Sight Distance:

Highway grades have a major impact on safety and operations of the ramps. The CTDOT Highway Design Manual has established maximum and minimum grades for roadways. Maximum grades are established in order to provide adequate stopping sight distance. These are based on roadway classification. Minimum grades are established in order to provide proper drainage of the roadway and avoid ponding of storm water. All roadway classifications have a minimum vertical grade of 0.50%.

The minimum stopping sight distance (SSD), or the sum of the distance traveled during a driver brake reaction and the distance traveled while decelerating to a complete stop, was determined from Chapter 7 of the CTDOT Highway Design Manual. Exit 31 (TR 811) and Exit 19 (TR 812) have stopping sight distance less than the required 305' for a 40 mph Design Speed.

There are four system ramps that do not meet the minimum roadway grade. They are Exit Ramp 31 (TR 809), Exit 20 (TR 811) and Exit 19 (TR 812). Portions of these ramps are relatively flat and therefore do not meet the minimum vertical grade standard.

Table 2-19 summarizes the geometric deficiencies of the system interchange. Within the table, the system ramps are evaluated separately by on-structure and off-structure segments. A green dot indicates that the entire length of the roadway meets the controlling design criteria. A red dot indicates that either a portion or the entire length of roadway does not meet the controlling design criteria.





Table 2-19 System Ramp Geometric Deficiencies Matrix

SYSTEM RAMPS GEOMETRICS																	
	Design	Travel	Shoulder	Auxiliary	Horizonta	l Alignment Compound	K Value	Vertic	al Curvature	Minimum	Stopping	Travel Lane		Superelevation	Vertical	Intersection	Acceleration
Roadway	Speed	Widths	Widths	Widths	Radius	Ratio	CREST	SAG	Grade	Grade	Distance	Cross Slopes	Superelevation	Lengths	Clearance	Sight Distance	Length
Exit 19 Off-Ramp: I-84 Eastbound to Route 8 Southbound				N/A													N/A
(Off-Structure Only)			-		-					-							
Exit 20 Off-Ramp: I-84 Eastbound to Route 8 Northbound (On-Structure)	•		•	N/A				N/A				N/A	•	•	N/A	N/A	N/A
Exit 20 Off-Ramp: I-84 Eastbound to Route 8 Northbound				N/A													
(Off-Structure)			-	11/21		-				-	-						
Exit 33 Off-Ramp: Route 8 Southbound to I-84 Westbound				N/A	N/A	N/A	N/A						N/A	N/A	N/A	N/A	N/A
(On-Structure)																	
Exit 33 Off-Ramp: Route 8 Southbound to I-84 Westbound				N/A		N/A									N/A	N/A	
(Off-Structure)			-		-					-							
Exit 33 Off-Ramp: Route 8 Northbound to I-84				N/A		N/A							N/A	N/A		N/A	N/A
Westbound (On-Structure)																	
Exit 33 Off-Ramp: Route 8 Northbound to I-84 Westbound (Off-Structure)				N/A		N/A		N/A				•	•	•		N/A	N/A
Exit 31 Off-Ramp: Route 8 Southbound to I-84 Eastbound				N/A								N/A			N/A	N/A	N/A
(On-Structure)		-		11/21		-						10/11			11/11	11/11	10/11
Exit 31 Off-Ramp: Route 8 Southbound to I-84 Eastbound				N/A								N/A				N/A	N/A
(Off-Structure)													-	-			
Exit 20 Off-Ramp: I-84 Westbound to Route 8 Northbound				N/A								N/A				N/A	N/A
(On-Structure)													-	-			
Exit 20 Off-Ramp: I-84 Westbound to Route 8 Northbound				N/A		N/A									N/A	N/A	N/A
(Off-Structure)													-	-			
Exit 31 Off-Ramp: Route 8 Northbound to I-84 Eastbound				N/A												N/A	N/A
(On-Structure Only)																	
Exit 19 Off-Ramp: I-84 Westbound to Route 8 Southbound				N/A		N/A											N/A
(On-Structure Only)												-					

= ENTIRE LENGTH OF ROADWAY MEETS CONTROLLING DESIGN CRITERIA



Service Ramp Interchanges

There are five service ramp interchanges providing access to I-84 and four providing access to Route 8 within the study area. A service ramp is defined as a ramp that has a terminus on the limited access highway and another terminus at a local roadway network.

• Along Interstate 84, the service ramp interchanges are listed below:

Exit 17 – Half interchange (Westbound off, Eastbound on) Exit 18 – Full interchange with additional Eastbound on-ramp <u>Exit 21</u> – Full interchange <u>Exit 22</u> – 3/4 interchange (no Eastbound on) Exit 23 – 3/4 interchange (no Westbound on) Eastbound becomes a Collector Distributor (CD) Roadway

• Along Route 8, the service ramp interchanges are listed below:

<u>Exit 30</u> – Full interchange

Exit 32 – Full interchange

Exit 34 – Half interchange (Southbound off, Northbound on)

<u>Exit 35</u> – Half interchange (Northbound off, Southbound on)

Geometric Deficiencies - Service Ramps

The Service Ramps Design Criteria Tables are contained in Appendix 2.4. Summarized below are deficiencies found on the Service Ramps.

Interstate 84 Service Ramps

Minimum Radius:

Exit 17 on I-84 Eastbound does not meet the minimum requirement for horizontal radius (curvature).

Table 2-20 I-84 Service Ramp Horizontal Curve Deficiencies

		Minimum Radius	
Location	On or Off Bridge	based on Design Speed	Existing Radius
Exit 17 EB	On	665 ft	650 ft
On-Ramp	Oli	005 II.	050 It.
Exit 17 EB	Off	665 ft	262.26 ft
On-Ramp		003 IL.	303.30 IL.

Minimum/Maximum Grades:

I-84 has five service ramps that have vertical grades that exceed maximum standards and one ramp that does not meet the minimum grade standard.

Table 2-21 I-84 Service Ramp Grade Deficiencies

		Maximum Grade		
Location	On or Off Bridge	based on Design Speed	Existing Grade	
Exit 17 EB	Off	404	80%	
On-Ramp	OII	470	0 70	
Exit 18 EB	On	6 50/	704	
On-Ramp	Oli	0.3 %	-7 70	
Exit 18 EB	Off	6 5%	70/	
On-Ramp	Oli	0.570	-770	
Exit 19 EB	Off	6 5%	8 1 1 %	
Off-Ramp	Oli	0.570	-0.11/0	
Exit 21 EB	On	6 5%	7%	
Off-Ramp	Oli	0.570	-7 70	
Exit 21 EB	Off	6 50/	704	
Off-Ramp	OII	0.3%	-7 70	
Exit 22 EB	On	6 50/	704	
Off-Ramp	OII	0.3%	-7 70	
Exit 22 EB	Off	6 50/	704	
Off-Ramp		0.370	- / %0	

Lane widths:

I-84 has one service ramp serving as a Collector Distributor (CD) Roadway having a substandard lane width.

Loca Ramp 2 Baldw CD Road

Right Shoulder Widths:

I-84 has four service ramps that have right shoulder widths that do not meet the minimum standards.

Table 2-23 I-84 Se

Locatio Exit 22 EB Off-Exit 22 EB Off-Ramp 2 Baldw to EB CD Road Exit 22 WB Off Exit 22 WB Off Exit 18 WB Off



Table 2-22 I-84 Service Ramp Lane Width Deficiencies

tion	On or Off	Required Lane	Existing Lane
	Bridge	Width	Width
in Street to EB	Off	12 ft.	11 ft.

ervice Ramp	Right	Shoulder	Width	Deficiencies

	On or Off	Required Right	Existing Right
n	Bridge	Shoulder Width	Shoulder Width
Ramp	On	10 ft.	7 ft.
Ramp	Off	10 ft.	8 ft.
vin Street	Off	10 ft.	3 ft.
l			
f-Ramp	On	10 ft.	8 ft.
f-Ramp	Off	10 ft.	6 ft.
f-Ramp	Off	10 ft.	8 ft.

Left Shoulder Widths:

I-84 has seven service ramps that have left shoulder widths that do not meet the minimum standards.

Table 2-24 I-84 Service Ramp Left Shoulder Width Deficiencies

Location	On or Off Bridge	Required Left Shoulder Width	Existing Left Shoulder Width
Exit 21 EB Off-Ramp	On	4 ft.	1.5 ft.
Exit 22 EB Off-Ramp	On	4 ft.	2 ft.
Ramp 1 McMahon Street to EB CD Road	Off	4 ft.	2 ft.
Ramp 2 Baldwin Street to EB CD Road	Off	4 ft.	2 ft.
Exit 22 WB On-Ramp	Off	4 ft.	2 in.
Exit 21 WB Off-Ramp	On	4 ft.	0 ft.
	Off	4 ft.	0 ft.
Exit 21 WB On-Ramp	On	4 ft.	3 ft.
	Off	4 ft.	0 ft.

Deceleration Lane Length:

I-84 has one exit ramp that does not have adequate deceleration lane length. Sufficient deceleration lane length is required for a vehicle to safely exit a limited access, high speed roadway.

Table 2-25 I-84 Service Ramp Deceleration Lane Length Deficiencies

Location	On or Off	Required Deceleration	Existing Deceleration
	Bridge	Length	Length
Exit 18 EB Off- Ramp	Off	300 ft.	219 ft.

Compound Curve Ratio:

I-84 has three exit ramps that do not meet the requirements for compound curves.

Table 2-26 I-84 Service Ramp Compound Curve Deficiencies

	On or Off	Required Compound	Existing Compound
Location	Bridge	Curve Ratio	Curve Ratio
Exit 21 EB On-Ramp	Off	1.5:1, 2:1 Max	4.1, 4:1
Exit 22 EB On-Ramp	Off	1.5:1, 2:1 Max	4:1
Ramp 2 Baldwin	Off	1 5.1 2.1 Mar	26 7.1
Street to EB CD Road	Oli	1.5:1, 2:1 Max	2.0, 7.1

Stopping Sight Distance (SSD):

standards.

Bridge	Curve Ratio	Curve Ratio	
Off	1.5:1, 2:1 Max	4.1, 4:1	Location
Off	1.5:1, 2:1 Max	4:1	Exit 30 NB
Off	1.5:1, 2:1 Max	2.6, 7:1	Ramp

I-84 has one exit ramp that does not have the adequate SSD of 250'. Exit 18 EB On-Ramp (Highland Avenue) has an SSD of 209-feet.

Superelevation Rate and Transition Length:

The superelevation rate, or the rate at which a curve is banked, exceeds the maximum design standard at the Eastbound CD Roadway. The superelevation transition length (affects rideability driving into a banked curve) is below the design standard.

Intersection Sight distance (ISD):

There is one off-ramp that has an ISD at a local road that is below design standard.

Table 2-27 I-84 Service Ramp Intersection Sight Distance Deficiencies

Location	On or Off Bridge	Required ISD	Existing ISD
Exit 19 EB Off-Ramp	Off	390 ft.	197 ft.
(Sunnyside Avenue)			

Location	On or Off Bridge	Minimum Grade based on Design Speed	Existing Grade
Exit 30 NB On- Ramp	Off	0.5%	-0.40%
Exit 30 SB Off- Ramp	Off	0.5%	0.39%
Exit 32 NB Off- Ramp	Off	0.5%	-0.35%
Exit 34 NB On- Ramp	Off	0.5%	-0.08%
Exit 34 SB Off- Ramp	Off	0.5%	-0.43%
Exit 30 NB Off- Ramp	Off	0.5%	0.24%



Route 8 Service Ramps

Minimum/Maximum Grades:

Route 8 has one service ramp that have vertical grades that exceed maximum

On or Off Maximum Grade based on Existing Bridge **Design Speed** Grade 30 NB On-Off 6.5% 9.7%

Table 2-28 Route 8 Service Ramp Maximum Grade Deficiencies

Route 8 has six ramps that do not meet the minimum grade standard.

Table 2-29 Route 8 Service Ramp Minimum Grade Deficiencies

Right Shoulder Widths:

Route 8 has three service ramps that have right shoulder widths that do not meet the minimum standards.

Table 2-30 Route 8 Service Ramp Right Shoulder Width Deficiencies

	On or Off	Required Right	Existing Right
Location	Bridge	Shoulder Width	Shoulder Width
Exit 30 NB On-	On	10 ft.	8 ft.
Ramp	Off	10 ft.	8 ft.
Exit 30 NB Off-	Off	10 f t	C ft
Ramp	Oli	10 It.	0 11.
Exit 32 NB Off-	On	10 ft.	8 ft10 in.
Ramp	Off	10 ft.	8 ft.

Left Shoulder Widths:

Route 8 has three service ramp that have left shoulder widths that do not meet the minimum standards.

Table 2-31 Route 8 Service Ramp Left Shoulder Width Deficiencies

Location	On or Off Bridge	Required Right Shoulder Width	Existing Left Shoulder Width
Exit 30 NB On-	On	4 ft.	0 ft.
Ramp	Off	4 ft.	0 ft.
Exit 32 NB Off-	On	4 ft	2 ft
Ramp	Oli	4 11.	2 11.
Exit 30 SB Off-	On	4 ft.	0 ft.
Ramp	Off	4 ft.	2 ft.

Deceleration Lane Length:

There is one off ramp that does not have adequate deceleration lane length. Sufficient deceleration lane length is required for a vehicle to safely exit a freeway.

Table 2-32 Route 8 Service Ramp Deceleration Lane Length Deficiencies

Location	On or Off	Required Deceleration	Existing Deceleration
	Bridge	Length	Length
Exit 30 NB Off- Ramp	Off	285 ft.	151 ft.

Acceleration Lane Length:

Route 8 has one on ramp that does not have adequate acceleration lane length. The acceleration lane length is critical for vehicle acceleration as it enters the freeway.

Table 2-33 Route 8 Service Ramp Acceleration Lane Length Deficiencies

Location	On or Off	Required Acceleration	Existing Acceleration
	Bridge	Length	Length
Exit 32 NB On- Ramp	On	350 ft.	301 ft.

Compound Curve Ratio:

curves.

Location

Exit 35 SB On-Ramp Exit 30 SB Off-Ramp

Superelevation Rate and Transition Length:

substandard.

Table 2-35 Route

	On or Off	Required Superelevation	Existing Superelevation		
Location	Bridge	Transition Length	Transition Length		
Exit 32 SB	Off	101.6	100		
Off-Ramp	Oli	101.0	100		
Exit 30 SB	Om	122	120		
Off-Ramp	On	132	130		

 Table 2-36 thorough



Route 8 has two exit ramps that do not meet the requirements for compound

On or Off Bridge	Required Compound Curve Ratio	Existing Compound Curve Ratio
Off	1.5:1, 2:1 Max	2.25:1
Off	1.5:1, 2:1 Max	2.5:1

Table 2-34 Route 8 Service Ramp Compound Curve Deficiencies

Route 8 has two ramps that that have a superelevation transition length that are

R	Superelevation Rate	and	Transition	Length	Deficiencies
0	Superelevation Rate	anu	Transition	Length	Deliciencies

Table 2-39 summarize the geometric deficiencies along the service ramps Within the tables, the ramps are evaluated separately by on-structure and off-structure segments. A green dot indicates that the entire length of the roadway meets the controlling design criteria. A red dot indicates that either a portion or the entire length of roadway does not meet the controlling design criteria.

Table 2-36 I-84 Eastbound Service Ramp Geometric Deficiencies Matrix

I-84 EASTBOUND SERVICE RAMPS GEOMETRICS																		
					Horizonta	l Alignment		Vertic	al Curvature									
		Travel		Auxiliary		Compound					Stopping	Travel Lane		Superelevation				
	Design	Lane	Shoulder	Lane	Minimum	Curvature	K Value	K Value	Maximum	Minimum	Sight	& Shoulder		Transition	Vertical	Intersection	Acceleration	Deceleration
Roadway	Speed	Widths	Widths	Widths	Radius	Ratio	CREST	SAG	Grade	Grade	Distance	Cross Slopes	Superelevation	Lengths	Clearance	Sight Distance	Length	Length
Exit 17 On-Ramp: Route 64 to				N/A		N/A		N/A							N/A	N/A	N/A	N/A
I-84 Eastbound (On-Structure)												-	-	-				
Exit 17 On-Ramp: Route 64 to				N/A		N/A									N/A	N/A		N/A
I-84 Eastbound (Off-Structure)														-				
Exit 18 Off-Ramp: I-84 Eastbound to Chase Parkway (Off-Structure Only)				N/A			•								N/A		N/A	•
Exit 18 On-Ramp: Chase Parkway to																		
I-84 Eastbound (Off-Structure Only)				N/A											N/A	N/A	N/A	N/A
Exit 18 On-Ramp: Highland Avenue to																		
I-84 Eastbound (On-Structure)				N/A			N/A								N/A	N/A		N/A
Exit 18 On-Ramp: Highland Avenue to																		
I-84 Eastbound (Off-Structure)				N/A	N/A	N/A		N/A					N/A	N/A	N/A	N/A	N/A	N/A
Exit 19 Off-Ramp: I-84 Eastbound to																		
Sunnyside Avenue (Off-Structure Only)				N/A		N/A											N/A	
Exit 21 On-Ramp: Bank Street to																		
I-84 Eastbound (On-Structure)				N/A		N/A	N/A					N/A				N/A	N/A	N/A
Exit 21 On-Ramp: Bank Street to					_											27/4	27/4	27/4
I-84 Eastbound (Off-Structure)				N/A												N/A	N/A	N/A
Exit 21 Off-Ramp: I-84 Eastbound to																	NT/ A	NT/A
Meadow Street (On-Structure)				N/A				N/A				N/A			N/A		N/A	N/A
Exit 21 Off-Ramp: I-84 Eastbound to				NI/A			NI/A								NI/A		NI/A	NI/A
Meadow Street (Off-Structure)				IN/A			IN/A		-						IN/A		IN/A	IN/A
Exit 22 Off-Ramp: I-84 Eastbound to				NI/A		NI/A									NI/A	N/A	N/A	
McMahon Street (On-Structure)				IN/A		IN/A			-						IN/A	IN/A	N/A	-
Exit 22 Off-Ramp: I-84 Eastbound to				NI/A								NI/A			NI/A		NI/A	NI/A
McMahon Street (Off-Structure)				IN/A		-			-			IN/A			IN/A		IN/A	IN/A
Exit 23 Off-Ramp: I-84 Eastbound to																		
Eastbound Collector Distributor Road				N/A			N/A									N/A	N/A	N/A
(Off-Structure Only)																		
On-Ramp 1: McMahon Street to																		
Eastbound Collector Distributor Road				N/A		N/A									N/A	N/A	N/A	N/A
(Off-Structure Only)																		
On-Ramp 2: Baldwin Street to																		
Eastbound Collector Distributor Road							N/A								N/A	N/A	N/A	N/A
(Off-Structure Only)																		
Off-Ramp 4: Eastbound Collector																		
Distributor Road to Washington Street				N/A													N/A	
(Off-Structure Only)																		

= ENTIRE LENGTH OF ROADWAY MEETS CONTROLLING DESIGN CRITERIA



Table 2-37 I-84 Westbound Service Ramp Geometric Deficiencies Matrix

I-84 WESTBOUND SERVICE RAMPS GEOMETRICS																		
					Horizonta	l Alignment		Vertic	al Curvature									
		Travel		Auxiliary		Compound					Stopping	Travel Lane		Superelevation				
	Design	Lane	Shoulder	Lane	Minimum	Curvature	K Value	K Value	Maximum	Minimum	Sight	& Shoulder		Transition	Vertical	Intersection	Acceleration	Deceleration
Roadway	Speed	Widths	Widths	Widths	Radius	Ratio	CREST	SAG	Grade	Grade	Distance	Cross Slopes	Superelevation	Lengths	Clearance	Sight Distance	Length	Length
Exit 22 Off-Ramp: I-84 Westbound to				N/A		N/A		N/A							N/A	N/A	N/A	N/A
Union Street (On-Structure)				11/11	-	11/11		11/11		-			-		11/11	11/11	11/11	11/11
Exit 22 Off-Ramp: I-84 Westbound to				N/A		N/A		N/A									N/A	
Union Street (Off-Structure)				IN/A	-	IN/A		IN/A	-			-	-	-		-	IN/A	
Exit 22 On-Ramp: Union Street to				N/A		N/A	N/A									N/A		N/A
I-84 Westbound (Off-Structure Only)				11/11	-	11/11	11/11					-	-	•		11/11	-	11/11
Exit 21 Off-Ramp: I-84 Westbound to				N/A		N/A		N/A				N/A			N/A	N/A	N/A	N/A
Field Street (On-Structure)				11/11		11/11		11/11	-	-		11/11	-	•	11/11	11/11	11/11	11/11
Exit 21 Off-Ramp: I-84 Westbound to				N/A		N/A									N/A	N/A	N/A	
Field Street (Off-Structure)				11/11	-	11/11								-	11/11	11/11	11/11	
Exit 21 On-Ramp (Right): Bank Street to				N/A		N/A		N/A					N/A	N/A		N/A	N/A	N/A
I-84 Westbound (On-Structure)				14/11	-	11/11		14/11		-			14/11	11/11		10/11	11/11	11/11
Exit 21 On-Ramp (Right): Bank Street to				N/A		N/A										N/A	N/A	N/A
I-84 Westbound (Off-Structure)				14/11	-	11/11				-			-	•		10/11	11/11	10/11
Exit 21 On-Ramp (Left): Bank Street to				N/A		N/A		N/A					N/A	N/A		N/A	N/A	N/A
I-84 Westbound (On-Structure)				11/11	-	11/11		11/11					11/11	11/11		11/11	11/11	11/11
Exit 21 On-Ramp (Left): Bank Street to				N/A		N/A	N/A					N/A				N/A	N/A	N/A
I-84 Westbound (Off-Structure)				11/11	-	11/11	11/11					11/11	-	-		11/11	11/11	11/11
Exit 18 Off-Ramp: I-84 Westbound to				N/A													N/A	N/A
Highland Avenue (Off-Structure Only)				11/11	-						-		-	-		-	11/11	11/11
Exit 18 On-Ramp: Route 64 to				N/A		N/A									N/A	N/A		N/A
I-84 Westbound (Off-Structure Only)				11/11		11/11					-		-	-	11/11	11/11	—	11/11
Exit 17 Off-Ramp: I-84 Westbound to				N/A		N/A									N/A	N/A	N/A	
Route 64 (Off-Structure Only)						11/11											11/11	

= ENTIRE LENGTH OF ROADWAY MEETS CONTROLLING DESIGN CRITERIA



Table 2-38 Route 8 Northbound Service Ramp Geometric Deficiencies Matrix

ROUTE 8 NORTHBOUND SERVICE RAMPS GEOMETRICS																		
		Travel		Auvilian	Horizonta	l Alignment		Vertic	al Curvature		Stopping	Trovel Lone		Superelevation				
Roadway	Design Speed	Lane Widths	Shoulder Widths	Lane Widths	Minimum Radius	Compound Curvature Ratio	K Value CREST	K Value SAG	Maximum Grade	Minimum Grade	Sight Distance	& Shoulder Cross Slopes	Superelevation	Transition Lengths	Vertical Clearance	Intersection Sight Distance	Acceleration Length	Deceleration Length
Exit 30 Off-Ramp: Route 8 Northbound to South Leonard Street (Off-Structure Only)				N/A		N/A				•		•	N/A	N/A	N/A	N/A	N/A	•
Exit 30 On-Ramp: Washington Street to Route 8 Northbound (On-Structure)			•	N/A				N/A		•			•	•	•	N/A	N/A	N/A
Exit 30 On-Ramp: Washington Street to Route 8 Northbound (Off-Structure)			•	N/A				•	•	•	•		•			N/A	N/A	N/A
Exit 32 Off-Ramp: Route 8 Northbound to Northbound Riverside Street (On-Structure)	•	•	•	N/A	•	N/A	•	N/A	•	•	•	N/A	•	•	•	N/A	N/A	•
Exit 32 Off-Ramp: Route 8 Northbound to Northbound Riverside Street (Off-Structure)	•	•	•	N/A	•	N/A	•	•	•	•	•	•	N/A	N/A	•	•	N/A	N/A
Exit 32 On-Ramp: Northbound Riverside Street to Route 8 Northbound (On-Structure)	•	•	•	N/A	N/A	N/A	•	N/A	•	•		•	N/A	N/A	N/A	N/A	•	N/A
Exit 32 On-Ramp: Northbound Riverside Street to Route 8 Northbound (Off-Structure)		•		N/A	•	N/A		•					N/A	N/A	N/A	N/A	N/A	N/A
Exit 34 On-Ramp: Northbound Watertown Avenue to Route 8 Northbound (Off-Structure Only)	•	•	•	N/A	•	N/A		•		•		•	N/A	N/A	N/A	N/A	•	N/A
Exit 35 Off-Ramp: Route 8 Northbound to Route 73 Northbound (Off-Structure Only)				N/A													N/A	N/A

= ENTIRE LENGTH OF ROADWAY MEETS CONTROLLING DESIGN CRITERIA





 Table 2-39 Route 8 Southbound Service Ramp Geometric Deficiencies Matrix

ROUTE 8 SOUTHBOUND SERVICE RAMPS GEOMETRICS																		
		Travel		Auviliary	Horizonta	Horizontal Alignment		Vertic	al Curvature		Stopping	Travel I ane		Superelevation				
Roadway	Design Speed	Lane Widths	Shoulder Widths	Lane Widths	Minimum Radius	Compound Curvature Ratio	K Value CREST	K Value SAG	Maximum Grade	Minimum Grade	Sight Distance	& Shoulder Cross Slopes	Superelevation	Transition Lengths	Vertical Clearance	Intersection Sight Distance	Acceleration Length	Deceleration Length
Exit 35 On-Ramp: Route 73 Southbound to Route 8 Southbound (Off-Structure Only)				N/A		•									N/A	N/A	N/A	N/A
Exit 34 Off-Ramp: Route 8 Southbound to West Main Street (On-Structure)			•	N/A	N/A	N/A	•	N/A	•	•	•	•	N/A	N/A	N/A	N/A	N/A	N/A
Exit 34 Off-Ramp: Route 8 Southbound to West Main Street (Off-Structure)	•	•	•	N/A	•	N/A	•	•	•	•		•	•	•	•	٠	N/A	N/A
Exit 32 Off-Ramp: Route 8 Southbound to Southbound Riverside Street (Off-Structure Only)	•			N/A								•		•		N/A	N/A	
Exit 32 On-Ramp: Southbound Riverside Street to Route 8 Southbound (Off-Structure Only)				N/A												N/A		N/A
Exit 30 Off-Ramp: Route 8 Southbound to Charles Street (On-Structure)	•		•	N/A		N/A		N/A			•	N/A		•	N/A	N/A	N/A	N/A
Exit 30 Off-Ramp: Route 8 Southbound to Charles Street (Off-Structure)				N/A													N/A	
Exit 30 On-Ramp: Charles Street to Route 8 Southbound (Off-Structure Only)				N/A		N/A		N/A					N/A	N/A	N/A	N/A	N/A	N/A

= ENTIRE LENGTH OF ROADWAY MEETS CONTROLLING DESIGN CRITERIA





Interchange Spacing

The National Cooperative Highway Research Program (NCHRP) Report 687 "*Guidelines for Ramp and Interchange Spacing*" provided guidance for this section. There are no set standards for interchange spacing, however, there is the historic rule of thumb "one mile spacing" in urban areas. The distance between interchanges did vary within urban areas to provide access. Interchange Spacing is defined as the distance measured between the respective centerlines of freeway cross streets that include ramps to or from that freeway. Ramp Spacing is defined as the distance measured from painted tip to painted tip or physical gore to physical gore of the ramp. CTDOT measures from physical gore to physical gore.

There are four major components when assessing these spacings: Traffic Operations, Signing, Safety and Geometric Design.

The Traffic Operations analysis that was performed includes Level of Service analyses for each Weaving Influence Area (auxiliary lane), Merge Influence Area (on-ramp) & Diverge Influence Area (off-ramp) and Mainline sections for the AM, PM and Saturday peak hours. See the Reconstruction of Interstate 84/Route 8 Interchange "Mixmaster" – Level of Service Analysis Existing Conditions (Expressways) Report.

The Signing throughout the study area limits is currently being upgraded with all new signs under CTDOT Projects #151-312/313/326 and #151-273.

The Safety component is part of the Crash Analysis Report. This report has been summarized in **Section 2.5 Crash Data and Safety Analysis**. Further detail can be found in the complete report titled Reconstruction of Interstate 84/Route 8 Interchange "Mixmaster" – Crash Analysis Mainline (Interstate 84, Route 8, Turning Roadways and Ramps) and Local Roadways (Arterials) Report.

The Geometric component analyzes the ramp elements for horizontal and vertical alignment to account for appropriate speed change and sight distance as well as the cross-section elements (see Sections 12-3.02 and 12-4.0 of the CTDOT Highway Design Manual). Additionally, the measured distances for the following four conditions must be analyzed when ramps are in close proximity to each other:

- Exit Ramp to Entrance Ramp (EX-EN) AASHTO 2018 Green Book
- Entrance Ramp to Exit Ramp (EN-EX) Auxiliary Lane AASHTO 2018 Green Book
- Exit Ramp to Exit Ramp (EX-EX) CTDOT Highway Design Manual Figure 12-2E

• Entrance Ramp to Entrance Ramp (EN-EN) - CTDOT Highway Design Manual Figure 12-2FBelow are the results from the geometric analysis of the ramps.

Interstate 84 Eastbound Ramp Spacing

Interstate 84 Eastbound has the following ramps within the study area limits that do not meet design standards. See **Appendix 2.4** (refer to **Ramp and Interchange Spacing**) for more information.

Table 2-40 I-84 Eastbound Ramp Spacing Deficiencies

	Ramp Spacing	Actual Ramp
Ramp Description	Required	Spacing
Exit 18 on-ramp to Exit 19 off-ramp	2000 ft.	1024 ft.
Exit 19 off-ramp to Exit 20 off-ramp	1500 ft.	370 ft.
Exit 18 on-ramp to Exit 20 on-ramp	800 ft.	610 ft.
Exit 20 on-ramp to Exit 19 on-ramp	800 ft.	635 ft.
Exit 19 on-ramp to Exit 21 off-ramp	2000 ft.	349 ft.
Exit 21 off-ramp to Exit 22 off-ramp	1500 ft.	670 ft.
Exit 21 on-Ramp to Exit 23 off-ramp	1600 ft.	1012 ft.
CD Roadway on-Ramp 1 to CD Roadway on-Ramp 2	800 ft.	584 ft.

Interstate 84 Westbound Ramp Spacing

Interstate 84 Westbound has the following ramps within the study area limits that do not meet ramp spacing design standards. See **Appendix 2.4** (refer to **Ramp and Interchange Spacing**) for more information.

Table 2-41 I-84 Westbound Ramp Spacing Deficiencies

	Ramp Spacing	Actual Ramp
Ramp Description	Required	Spacing
Exit 21 on-ramp (to Rte 8 SB) to Exit 21 on-	200 ft	151 ft
ramp (to I-84 WB) from Bank Street	800 IL.	151 ft.
Exit 21 on-ramp to Exit 19 off-ramp	2000 ft.	561 ft.
Exit 19 off-ramp to Exit 20 off-ramp	1500 ft.	791 ft.
Exit 21 on-ramp to Exit 20 off-ramp	2000 ft.	1427 ft.
Exit 19 on-ramp to Exit 20 on-ramp	800 ft.	678 ft.
Exit 20 on-ramp to Exit 18 off-ramp	2000 ft.	1394 ft.

Route 8 Northbound Ramp Spacing

Route 8 Northbound has the following ramps within the study area limits that do not meet design standards. See **Appendix 2.4** (refer to **Ramp and Interchange Spacing**) for more information.

Table 2-42 Route 8 Northbound Ramp Spacing Deficiencies

	Ramp Spacing	Actual Ramp
Ramp Description	Required	Spacing
Exit 30 on-ramp to Exit 31 off-ramp	2000 ft.	808 ft.
Exit 31 off-ramp to Exit 32 off-ramp	1500 ft.	594 ft.
Exit 32 off-ramp to Exit 33 off-ramp	1500 ft.	400 ft.
Exit 31 on-ramp to Exit 33 on-ramp	800 ft.	436 ft.
Exit 33 on-ramp to Exit 32 on-ramp	800 ft.	526 ft.

Route 8 Southbound Ramp Spacing

Route 8 Southbound has the following ramps within the study area limits that do not meet design standards. See **Appendix 2.4** (refer to **Ramp and Interchange Spacing**) for more information.

Table 2-43 Route 8 Southbound Spacing Deficiencies

	Ramp Spacing	Actual Ramp		
Ramp Description	Required	Spacing		
Exit 35 on-ramp to Exit 34 off-ramp	1600 ft.	1535 ft.		
Exit 33 off-ramp (right) to Exit 32 off-	1500 ft	67 ft		
ramp (left)	1300 It.	07 II.		
Exit 32 off-ramp to Exit 31 off-ramp	1500 ft.	517 ft.		
Exit 32 on-ramp (left) to Exit 33 on-	800 G	25 f t		
ramp (right)	800 II.	25 II.		
Exit 32 on-ramp to Exit 31 on-ramp	800 ft.	600 ft.		
Exit 31 on-ramp to Exit 30 off-ramp	2000 ft.	1361 ft.		





ROADWAY CLASSIFICATION:	AREA TYPE:	DESIGN SPEED:						
URBAN INTERSTATE PRINCIPAL ARTERIAL (URBAN FREEWAY)	SUBURBAN/INTERMEDIATE	65-70 MPH	\leftrightarrow	N		14.5		0000
URBAN INTERSTATE PRINCIPAL ARTERIAL (URBAN FREEWAY)	BUILT-UP	50-55 MPH	←→		0	1,000	2,000	3,000
URBAN EXPRESSWAY PRINCIPAL ARTERIAL (URBAN FREEWAY)	BUILT-UP	50-55 MPH	\leftrightarrow	~				Fee
URBAN EXPRESSWAY PRINCIPAL ARTERIAL (URBAN FREEWAY)	SUBURBAN/INTERMEDIATE	65-70 MPH	\leftrightarrow					


















10	TT
Æ	Overlook
pJ.	441
F	TA
tt	Hillside
X	Hayden Park Grove St
84 ^{new} mix	I-84 Waterbury Mixmaster Reconstruction Project
HNTB	Stopping Sight Distance and Vertical Geometry Map 4 of 5
	Date: 11/22/2019 Figure No: 2-44













2.5 CRASH DATA AND SAFETY **ANALYSIS**

Crash data for the I-84 and Route 8 interchange system within the Project Study Corridor was obtained for a three-year period (January 1, 2015 to December 31, 2017) from the Connecticut Crash Data Repository (CTCDR). The CTCDR is a source of crash information which is compiled from reports that have been filed by state or local law enforcement officials at the scene of a crash. Crash data is listed by date and includes information about the location, crash type, light, pavement and weather conditions, vehicles involved, direction of travel, severity of injuries, and reason for each incident.

Crash data for 65 local road intersections within the study area was obtained for this same period from the CTCDR and a combination of other data sources. The intersection crash data also included crashes involving cyclists and pedestrians.

These data were compiled, analyzed, then reviewed to summarize crash trends and patterns and to identify potential safety related deficiencies within the study area. The analysis results for crashes occurring on the I-84 and Route 8 mainlines and crashes occurring at intersections are provided in the sections that follow.

2.5.1 I-84 and Route 8 Interchange System

A total of 1,365 crashes along I-84 and Route 8 were reported in the study area during the analyzed three-year period (about one crash per day). A total of 861 crashes occurred on I-84, 189 crashes occurred on Route 8, and 315 crashes occurred on interchange ramps.

The frequency of crashes on I-84 was computed to be 4.5 crashes per million daily vehicle miles traveled (DVMT). This is substantially higher than the average statewide crash rate for all roads of 3.5 crashes per million DVMT. This is significant since crash rates for freeways are typically expected to be lower than the average rate for all roads. The frequency of crashes on this segment of I-84 contributes to non-recurring traffic delays in the Project Study Corridor.

The frequency of crashes on Route 8 was computed to be 3.0 crashes DVMT.

Crash Severity and Crash Types

Overall, the distribution of crash rates by severity and type are generally consistent with expectations given the existing geometry, queueing, and speeds through the study area.

A total of 249 crashes (approximately 18 percent of all crashes) resulted in injury during the study period. A total of 5 fatalities (<1 percent of all crashes) occurred

during the study period. Crashes attributed to congestion also typically occur at lower speeds and the high percentage (81 percent) of crashes with no apparent injuries supports this finding. A total of 1,111 crashes resulted in property damage only.

A summary of mainline crash statistics by severity is provided in the following figure.

Figure 2-51 Freeway Crash Severity



Figure 2-52 Crash Type

Crashes

Front to Rear Sideswipe Fixed Object Other

The overall proportion of rear-end crashes (46 percent) seems consistent with observed congested flow conditions where vehicles may need to stop suddenly. Specifically, approximately 60% of I-84 eastbound crashes were rear-end type which corresponds to the higher vehicle density and worse capacity performance observed for eastbound I-84 noted in Section 2.3 Existing Traffic Operations.

Similarly, the fixed object crashes that involved no secondary vehicle highlight potential geometric and/or speeding concerns. Fixed object crashes represented a large portion of crashes (45 percent) along Route 8 which can be primarily attributed to existing shoulder widths and compound curve features that do not meet current design standards.

Lastly, sideswipe crashes (25 percent) on limited access highway facilities are usually associated with merging and weaving maneuvers, or attempted avoidance maneuvers attributed to sudden braking for congestion, all of which are prevalent throughout the study area.



A summary of mainline crash statistics by type is provided in the following figure.







Crash Contributing Factors

A detailed review of incident reports from the crash data set was performed to ascertain the underlying contributing factors to the crash. Documentation of this detailed crash analysis can be found in **Appendix 2.5**. The main conclusions from the analysis are summarized below:

- 1. The primary contributing factors to crashes on I-84 Eastbound were road geometry (1.57%), traffic congestion (80.11%), and driver behavior and other factors (18.32%). Congestion was generally attributed to the steep grades at the Mixmaster's approach and queuing conditions after the interchange. Geometry and driving behavior related crashes were observed more frequently near the core of the Mixmaster interchange where service ramps become closely spaced.
- 2. The primary contributing factors to crashes on I-84 Westbound are road geometry (5.08%), traffic congestion (60.17%), and driver behavior and other factors (34.75%). Congestion appeared to be influenced by the presence of a work-zone during the analyzed period. Geometry and driver behavior related crashes became more prevalent as travel speeds increased through and after the interchange.
- 3. The primary contributing factors to crashes on Route 8 southbound were congestion (55.55%), geometry (14.29%) and driver behavior (30.16%). Geometry and driver behavior influenced crashes were generally explained by observed merging and diverging traffic, lane drops, and weaving conditions.
- The primary contributing factors to crashes on Route 8 northbound were congestion (36.47%), geometry (21.18%) and driver behavior (42.35%). Geometry and driver behavior influenced crashes can be attributed to merging and diverging traffic, lane drops, and weaving conditions at higher speeds.
- 5. The primary contributing factors to crashes on the Mixmaster interchange ramps were geometry (50.00%) and driver behavior (27.27%) that was generally attributed to the presence of left hand exits and sharp roadway curvature. Congestion related crashes made up the remainder (22.73%).

A summary of mainline crash statistics by contributing factors is provided in the following figure.

Figure 2-55 Freeway Crash Contributing Factors



2.5.2 Intersections

A total of 1,715 crashes at 65 intersections were reported in the study area during the analyzed three-year period. This equates to an average of 1.6 crashes per day occurring at a location within the study area. The highest number of reported incidences at a single location was 142 crashes at the intersection of Route 69 (Meriden Road/Silver Street) with East Main Street.

Review of the study area crash data shows that about 69 percent of reported crashes resulted in property damage alone, while the remaining 31 percent involved an injury or fatality. The crash data included 1 fatal crash and 528 crashes that resulted in a potential or confirmed injury. The single fatal crash in the three-year period occurred at the intersection of Route 73 at Aurora Street and East Aurora Street. The crash type was angle, involved two fatalities, and occurred on June 23, 2017 at 7:55 AM.

High crash locations were identified through a two-step screening process. This screening process includes an evaluation of each intersection against a crash quantity threshold along with a critical index threshold which is a measure of the relative crash frequency at each location. The crash quantity threshold is met at any intersection with more than 15 crashes. The critical index measure is a ratio of actual crashes to the intersection's critical crash rate and is met for ratio values equal to or over 1.00. A value greater than 1.00 indicates that the site experiences more crashes than other similar locations in the State. The critical index for each location was calculated using crash rates determined for each study intersection and unofficial critical crash rates previously developed by CTDOT. Of the 65 intersections analyzed, 36 (55%) of the intersections were found to be high crash locations.

High crash intersections are depicted in Figure 2-56.





2.5.3 Bicyclists and Pedestrians

Cyclist and pedestrian crashes were also summarized. There was a total of 27 pedestrian crashes and 3 cyclist collisions in the study area during the analyzed three-year period. There are no existing bicycle facilities at any of the locations where a crash involving a bicycle occurred.

The cyclist collisions occurred at the following intersections:

Table 2-44 Cyclist Collisions (2015 - 2017)

Intersection					
Bank Street at Grand Street					
Riverside Street at North Leonard Street, Washington Avenue, and CT Route 8 NB					
On-Ramp					
South Main Street at Market Square and I-84 EB Off-Ramp					

Intersections with pedestrian collisions are listed below:

Table 2-45 Pedestrian Collisions (2015 - 2017)

Intersection	Number of Collisions
West Main Street at Highland Avenue	1
West Main Street at Meadow and Willow Streets	1
Chase Parkway at I-84 EB On Ramp	1
Meadow Street at Grand Street	1
Bank Street at Grand Street	1
Union Street at Elm Street	2
Union Street at I-84 WB Off Ramp/Brass Mill Drive	1
South Main Street at Washington Avenue	1
Route 69 (Silver Street/Meriden Road) at East Main Street	4
East Main Street at Brass Mill Drive and Welton Street	4
Watertown Avenue at Aurora Street	1
Highland Avenue at I-84 EB On Ramp	1
Baldwin Street at Mill Street	4
Baldwin Street at East Main Street	4

Cyclist and pedestrian collisions are shown on the individual intersection Crash Data Analysis Sheets in **Appendix 2.5**.





2.6 EXISTING STRUCTURAL CONDITIONS

2.6.1 Background

A total of 62 bridges² in the study area were identified as being pertinent to the existing (and future) needs of I-84, Route 8, or the Project's constructability. Bridge inspection reports, load ratings, and plans were studied for these bridges to assess their existing structural conditions³.

Most of the studied bridges carry I-84 and Route 8 mainlines or ramps (system and service); others are overpasses which carry local roads over the highway. Many were built in the 1960s as part of the original "Mixmaster" interchange construction. Deficiencies in these bridges' existing structural conditions were identified through a series of evaluations:

- Physical condition (a condition rating) •
- Load carrying capacity (a load rating) •
- Functional adequacy (an appraisal rating)
- Sufficiency rating
- Fracture critical bridges and fatigue cracking •
- Pile corrosion (where applicable)

Details and results of these evaluations are provided in the following sections.

Note, the results of these evaluations must be understood within the context that this is only a snapshot in time. The original Mixmaster was constructed and opened to traffic in 1968. Since then, at least seven rehabilitation projects have been administered to improve and maintain bridge structural conditions in the Project Study Corridor (see Figure 2-57) At least 10 of the 62 bridges studied has planned rehabilitation work in an ongoing or programmed project (see Table 2-46). Weighted by deck area, more than 60 percent of these bridges are scheduled for rehabilitation. Furthermore, after a bridge's initial rehabilitation, regular rehabilitation projects are typically required every 20 to 25 years. How rehabilitation projects were accounted for when forecasting future structural conditions is explained further under Section 3.5 Future Structural Conditions.

² Eight out of the 62 studied bridges would be more commonly referred to as culverts based on their structure type. When used in this section the term bridge is meant to include culverts as well.

³ Source information was generally taken from the CTDOT's ProjectWise database. The volume of studied information did not lend to its inclusion as an appendix to this report.



Figure 2-57 Previous Bridge Rehabilitation Projects



	Deck Superstructure				Superstructure							
Feature Carried	Waterproofing Membrane	Deck Joints	Deck Repairs	Deck Replacement	Parapet Replacement	Parapet Modifications	Steel Repairs	Superstructure Strengthening	Bearing Replacement	Crack Repairs	Beam End Repairs and Painting	Substructure Repairs
RTE 8 NB	~	~		~	~		~	~			~	~
RTE 8 SB	~	~		~	~	~	~	~			~	~
System Ramp	~	~	~			~	~		~		~	~
System Ramp	~	~	~			~	~		~		~	~
Service Ramp	~	~	~			~	~				~	~
System Ramp	~	~	~			~	~	~			~	<
I-84 EB	~	~	✓			~	~	~		✓	✓	<
I-84 WB	~	~	~			~	~	~		~	✓	~
System Ramp	~	~	~			~	~	~			~	~
System		~	~			~	~	~			~	~
	Feature Carried RTE 8 NB RTE 8 SB System Ramp System Ramp Service Ramp System Ramp I-84 EB I-84 WB I-84 WB	Feature Carriedarrow pupulationRTE 8 NBRTE 8 SBRTE 8 SBSystem RampSystem RampService RampSystem RampSystem RampSystem RampSystem RampSystem RampSystem RampSystem RampSystem RampSystem RampSystem RampSystem Ramp	Feature Carriedand set set setRTE 8 NBRTE 8 SBRTE 8 SBSystem RampSystem RampService RampSystem RampSystem RampSystem RampSystem RampSystem RampSystem 	Feature CarriedSignationRTE 8 NBImage: SignationRTE 8 NBImage: SignationRTE 8 SBImage: SignationRTE 8 SBImage: SignationSystem RampImage: SignationSystem RampImage: SignationService RampImage: SignationSystem RampImage: SignationSystem RampImage: SignationI-84 EBImage: SignationI-84 WBImage: SignationSystem RampImage: SignationSystem RampImage: SignationSystem RampImage: SignationI-84 WBImage: SignationI-84 WBImage: SignationSystem RampImage: SignationSystem RampImage: SignationImage: Signation RampImage: SignationImage: Signation RampImage: Signation Image: SignationImage: Signation Ramp <t< td=""><td>Feature CarriedSigna</td><td>Feature CarriedImage: CarriedImage: CarriedI</td><td>DeckFeature Carriedand andand </td><td>Feature CarriedImage: Section of the sectio</td><td>Feature CarriedImage: Construct of the sector of the sect</td><td>Feature Image: Construction of the sector of the secto</td><td>Feature Carried Image: Carried Ramp Image: Carried Ramp<td>Feature Image: Construction of the sector of the secto</td></td></t<>	Feature CarriedSigna	Feature CarriedImage: CarriedImage: CarriedI	DeckFeature Carriedand andand 	Feature CarriedImage: Section of the sectio	Feature CarriedImage: Construct of the sector of the sect	Feature Image: Construction of the sector of the secto	Feature Carried Image: Carried Ramp <td>Feature Image: Construction of the sector of the secto</td>	Feature Image: Construction of the sector of the secto

Table 2-46 Current and Planned (2018 through 2022) Bridge Rehabilitation Projects

2.6.2 Evaluations and Results

Physical Condition

The CTDOT follows the Federal Highway Administration (FHWA) National Bridge Inspection Standards (NBIS) to inspect and assess the physical condition of the state-owned bridge inventory. Inspectors record NBIS "condition ratings" for major bridge components using a scale from 0 (failed) to 9 (excellent). The condition ratings are assigned during regular inspections to track each components' physical deterioration over time. For a typical bridge, there are three major components which are assigned condition ratings: deck, superstructure, and substructure (see Figure 2-58). The lowest of the three component ratings determines the overall condition rating of the bridge. Three ranges of NBIS condition ratings are defined that broadly classify a bridge (and its components) as being in good, fair, or poor condition (see Figure 2-58).





A bridge that is in poor condition is also considered "structurally deficient." Thus, if any major component is classified as being in poor condition, the overall bridge will be considered structurally deficient. Note that the fact that a bridge is classified as structurally deficient does not imply that the bridge is unsafe, just that deficiencies have been identified that require maintenance, rehabilitation, or replacement.

The existing physical conditions of bridges in the project study area were investigated by reviewing current CTDOT bridge inspection reports. Most of these bridges are in overall poor condition and structurally deficient; about 60 percent when weighted by total deck area (see Figure 2-59). By this same measure they account for around 17 percent of all structurally deficient bridges in the State's National Highway System (NHS) NBI bridge inventory:

Figure 2-59 Existing Overall Bridge Condition



Existing physical conditions of the studied bridges are also summarized by major components in Figure 2-60.

Figure 2-60 Existing Major Bridge Component Conditions









The poor condition of the decks on the stacked I-84 mainline bridges over the Naugatuck River are notable deficiencies among the studied bridges. Continued degradation of the upper bridge deck's concrete is an ongoing safety concern for motorists who travel on the lower deck. Because of this concern, core samples were taken in 2015 at various bridge deck locations and tests were performed to measure the chloride concentrations within these decks. Bridge waterproofing membranes naturally break down over time, commonly resulting in chloride (or salt) contamination of deck concrete from repeated winter applications of deicing agents. These chlorides will accelerate deterioration in a bridge deck when they exceed a certain concentration.

The results of the 2015 sampling and testing were reviewed to supplement condition rating data from inspection reports. Testing results showed that about 40 percent of the 81 sampled locations exceed the acceptable chloride concentration threshold.

Table 2-47 details several geometric characteristics of the studied bridges and shows deck, superstructure, substructure, andculvert (where applicable) condition ratings for each. Figure 2-61 and Figure 2-62 that follow show the studied bridge locationsand graphically depict their overall physical conditions and deficiencies.

Table 2-47 Characteristics and Existing Conditions of Studied Bridges

					Br	idge Cor	ndition I	Rating
Bridge No.	Feature Carried/ Crossed	No. of Spans	Length (Feet)	Deck Area (Sq. Feet)	Deck	Superstructure	Substructure	Culverts
01173	I-84 EB over RTE 63 (Middlebury)	3	209	9,222	6	5	7	N/A
01174	I-84 WB over RTE 63 (Middlebury)	3	198	8,657	6	6	6	N/A
01715	RTE 8 over SR 846 NB	1	96	12,048	6	5	6	N/A
01716	RTE 8 SB over RTE 73 WB	3	261	11,432	7	5	6	N/A
01717	RTE 8 SB over Steele Brook	2	183	8,016	7	6	6	N/A
01718	RTE NB over Steele Brook	2	150	6,570	7	7	6	N/A
01731	SR 845 Chase Parkway over I-84 & Ramp 053	2	230	13,271	7	6	6	N/A
03183A	RTE 8 NB over Fifth Street	1	94	4,089	6	7	7	N/A
03183B	RTE 8 SB over Fifth Street	1	94	4,089	5	7	7	N/A
03184A	RTE 8 NB over Porter Street	1	95	4,132	6	7	7	N/A
03184B	RTE 8 SB over Porter Street	1	95	4,133	6	7	7	N/A
03185	RTE 8 NS over Washington Ave	1	73	3,176	6	7	6	N/A
03186	RTE 8 SB over Washington Ave	1	77	3,350	6	7	6	N/A
03187	RTE 8 SB over Bank Street & S. Leonard Street	3	199	11,681	6	6	6	N/A
03188	RTE 8 NB over Bank Street & S. Leonard Street	2	165	7,210	6	6	6	N/A
03189	RTE 8 Ramp 077 over Bank Street	1	106	2,915	7	6	7	N/A
03190A	RTE 8 NB over RTE 8 SB & Local Roads	36	2,634	131,987	3	4	4	N/A
03190B	RTE 8 SB over Riverside Street and Sunnyside Avenue	21	1,589	75,312	4	4	6	N/A
03190C	I-84 TR 811 over I-84 TR 812 & Naugatuck River	9	877	24,188	5	5	5	N/A
03190D	I-84 TR 812 over Riverside Street and Naugatuck River	9	778	21,395	5	5	5	N/A
03190E	RTE 8 Ramp 128 over Riverside Street SB	7	495	13,613	6	6	7	N/A
03190F	I-84 TR 808 over RTE-8 SB & RAMP 129	10	652	17,930	5	4	4	N/A

					Br	idge Coi	ndition I	Rating
Bridge No.	Feature Carried/ Crossed	No. of Spans	Length (Feet)	Deck Area (Sq. Feet)	Deck	Superstructure	Substructure	Culverts
03191A	I-84 EB over I-84 WB, RTE 8 and Naugatuck River	46	3,766	231,227	4	4	4	N/A
03191B	I-84 WB over RTE 8 and Naugatuck River	30	2,461	154,873	4	4	4	N/A
03191C	I-84 Ramp 169 over I-84 TR 805 & 808	4	408	11,220	5	6	5	N/A
03191D	I-84 TR 809 over RTE 8 NB & Riverside Street	10	781	27,726	4	4	4	N/A
03191E	I-84 TR 810 over RTE 8 NB & Ramp 128	8	630	22,365	6	4	6	N/A
03191F	I-84 Ramp 197 over RAMP 202 Meadow Street	11	672	18,480	4	5	6	N/A
03191G	I-84 Ramp 199 over Meadow Street	3	228	6,316	5	5	6	N/A
03191H	I-84 Ramp 198 over No Notable Feature	1	70	1,890	6	6	5	N/A
03191I	I-84 Ramp 200 over I-84 Ramps 199&202, Bank Street	3	296	10,508	5	6	6	N/A
03192	I-84 Ramp 202 over Bank Street	1	81	2,729	6	7	6	N/A
03193	I-84 WB over Bank Street & Ramp 198	2	133	6,344	6	6	6	N/A
03194	I-84 Ramp 201 over I-84 Ramp 198 & Bank Street	3	195	5,402	5	6	6	N/A
03195	I-84 over Great Brook	1	10	3,500	N/A	N/A	N/A	6
03196	I-84 over SR 847 (South Main St.)	1	64	8,480	6	5	6	N/A
03197	South Elm St. over I-84 & Mcmahon St.	3	201	8,547	6	6	6	N/A
03198	RTE 8 NB over Freight Street	3	138	6,030	5	6	6	N/A
03199	RTE 8 over Sled Haul Brook	1	5	3,725	N/A	N/A	N/A	7
03200	I-84 TR 806 over I-84 TR 808, 809, Riverside	6	703	19,332	7	5	6	N/A
03201	Pedestrian Walk over RTE 8 SB	4	362	3,620	6	7	7	N/A
03202	I-84 over Welton Brook	2	24	6,480	N/A	N/A	N/A	6
03203A	RTE 8 NB over West Main Street No. 1	1	134	9,058	6	6	6	N/A
03203B	RTE 8 SB over Main Street No. 1	1	134	8,589	6	6	6	N/A
03203C	RTE 8 Ramp 131 over West Main Street #1	1	134	4,234	6	6	7	N/A
03204	RTE 94 EB/ I-84 Ramp over I-84	5	387	12,191	6	5	6	N/A
03205	RTE 8 SB over Riverside Street	1	117	12,648	6	6	6	N/A
03206	I-84 EB over Sled Haul Brook	1	10	2,250	N/A	N/A	N/A	6
03207	Highland Ave over I-84	3	288	15,120	6	6	7	N/A
03208	I-84 WB over Sled Haul Brook	1	10	6,000	N/A	N/A	N/A	6
03209	I-84 EB TR 806 over I-84 WB	1	141	5,798	6	7	6	N/A
03296	RTE 8 NB over Dye Shop Brook	1	6	720	N/A	N/A	N/A	7
03297	RTE 8 SB over Dye Shop Brook	1	6	688	N/A	N/A	N/A	7
04166	Freight Street over Naugatuck River	2	178	11,178	N/A	6	6	N/A
04234R	Torrington Secondary over Freight Street		95	6,717	N/A	4	4	N/A
04318	Baldwin Street #1 over I-84, Ramps & Local Roads	3	545	37,333	5	6	7	N/A
04319A	I-84, Ramps & Local Roads over Mad River		67	24,297	N/A	N/A	N/A	6
04319B	I-84, Ramp, EB Coll over No Notable Feature	1	35	13,152	N/A	7	7	N/A
04320A	I-84 EB over Washington Street	1	164	10,961	6	6	6	N/A
04320B	I-84 WB over Washing Street	1	164	10,783	6	6	6	N/A
04320C	I-84 EB Collector over Washington	1	165	9,059	6	7	6	N/A
04321	RTE 69 over I-84	2	180	9,450	4	5	6	N/A









Load Carrying Capacity

Before a bridge is constructed, an engineer designs its structural elements to have a capacity that meets (or exceeds) the anticipated demand from vehicular loading. After construction, bridge inspections are generally performed once every two years to assess physical condition and note any deterioration or damage to structural elements that could reduce load carrying capacity. Based on the observed physical condition, the CTDOT may choose to perform an engineering analysis that will produce a "load rating" for the bridge.

Load rating analyses are performed to assess an in-service bridge's safe load carrying capacity by considering various vehicle loading patterns, physical deterioration, and other uncertainties. Load ratings are developed for vehicular loads that the bridge can carry safely on a regular basis (a legal load rating) and the maximum allowable loads for permitted vehicles that periodically use the bridge (a permit load rating).

The load carrying capacity of the studied bridges was evaluated by reviewing current CTDOT bridge inspection and load rating reports. Load ratings of all 62 bridges within the study area were satisfactory for legal vehicles. In addition, at the completion of the ongoing rehabilitation project (State Project Nos. 151-312/313/326) the Mixmaster will have satisfactory ratings for all permit vehicles which regularly operate in Connecticut.

Functional Adequacy

The CTDOT monitors the functional adequacy of the state-owned bridge inventory using "appraisal ratings" that are defined by the NBIS. Appraisal ratings are used to establish a bridge's relative level of service by comparing details of its construction to current standards for new construction. The functionality of the bridge is appraised by assessing the following criteria:

- Traffic safety features
- Structural evaluation
- Deck geometry
- Underclearance
- Bridge posting
- Waterway adequacy
- Approach roadway alignment

The functional adequacy of the studied bridges was evaluated by reviewing current CTDOT bridge inspection reports. Bridges that would qualify as "functionally obsolete" by the CTDOT's criteria were identified. Functionally obsolete bridges are generally those that do not have adequate lane widths, shoulder widths, vertical clearances, or those that occasionally flood. Over 40 percent of the studied bridges qualify as deficient due to the functional obsolescence.

For detailed information on appraisal ratings refer to the FHWA's Recording and Coding Guide for the Structure Inventory and Appraisal of the Nation's Bridges.

Sufficiency Rating

A sufficiency rating is a value from 0 to 100 percent which indicates a bridge's sufficiency to remain in service. It is calculated with an FHWA prescribed formula that considers "essentiality for public use" in addition to condition rating, load rating, and appraisal rating data (see previous sections). Sufficiency ratings are used primarily as a planning tool for prioritization of bridge projects.

The sufficiency ratings of the studied bridges were summarized from current CTDOT bridge inspection reports and weighted by deck area (see **Figure 2-63** below). More than 50 percent of the studied bridges have a sufficiency rating of less than 50.

Figure 2-63 Bridge Sufficiency Rating Distribution





Bridge Sufficiency Rating Distribution (Weighted by Deck Area)

Fracture Critical Bridges and Fatigue Cracking

Most steel bridges are designed to be redundant, meaning their structural system is capable of carrying loads after localized damage or the failure of one or more of its members. Some bridges lack this desirable redundancy because one or more of its primary load carrying members are considered "fracture critical." Fracture critical bridges per the NBIS definition are steel bridges having primary members whose individual failure would probably cause a portion of, or the entire bridge, to collapse.

Fatigue cracks (with respect to bridges) are cracks in steel members that initiate and are propagated by cyclic loading in regions of concentrated tensile stress. Put more simply, fatigue cracking and fracture is what happens when you repeatedly bend a wire hanger or the tab on an aluminum can. Modern bridge design codes have made provisions to prevent in-service fatigue cracking. However, there are many bridges still in service which have details that would be considered "fatigue prone" by modern standards.

Fracture critical bridges and spans in the study area were identified by reviewing current CTDOT bridge inspection reports. When weighted by deck area, about 19 percent of the studied bridges (43 spans) contain members or details that classify them as fracture critical. The overwhelming majority of these fracture critical spans are located on mainline bridges. Many of these spans have also experienced active fatigue related cracking for decades.

The existing condition of these fracture critical spans is a notable deficiency among the studied bridges. Rehabilitation projects have been performed regularly (and are ongoing) to stop the propagation of cracks in fracture critical members. However, these existing fatigue prone details cannot be fully addressed through rehabilitation work. Consequently, it is anticipated that crack formation and propagation will continue at many of the studied bridges until they are completely replaced.

Pile Corrosion

As part of the Interstate 84/Route 8 Interchange (Mixmaster) project in Waterbury, the HNTB Team was requested by Connecticut Department of Transportation (CTDOT) to perform a subsurface exploration program to investigate the fill material and subsurface composition at substructure locations within the Mixmaster. The intent of the subsurface exploration program was to determine if the fill material below specific foundations presented a potential to cause accelerated corrosion of the steel H-piles supporting those foundations. Waterbury, being an older industrial city with many former industries along the Naugatuck River including brass factories, has fill materials that contain cinders, ash, and other acidic materials that, when combined with groundwater, can cause corrosion of metals at the interface with the groundwater level. The Mixmaster was constructed in the mid to late 1960s as a series of bridges that were built upon manufactured fills at various locations throughout the interchange. Many of the Mixmaster superstructure spans were constructed on steel h-pile supported foundations. H-pile supported foundations have been found to be susceptible to accelerated corrosion if the underlying fill material provides a favorable environment for a corrosion cell to occur. The basis of this study was to determine if the underlying materials and subsurface environment within the interchange produced this excessively corrosive environment for the H pile foundations supporting the Mixmaster interchange.

Seven (7) pile supported pier locations were selected for the investigation. Field borings were completed in May of 2019 and one hundred and two (102) split spoon samples were obtained for testing from the seven (7) locations. The borings varied in depth from 17' to 44'. The samples were tested for Chlorides, Electrical Resistivity, Oxidation-Reduction Potential, pH, Sulfates, and Sulfides.

The results from both the field exploration and lab testing showed very few and localized locations with borderline corrosivity potential due to the in-situ fills. There is no large scale or consistent pattern of factors that would indicate an environment that could cause accelerated corrosion rates of the existing steel Hpiles that support the bridge foundations; therefore, the conclusion was that field results and lab data support a finding of minor concern regarding the potential accelerated corrosion of the existing steel H-piles. Based on these findings, additional investigations were not considered warranted.

2.6.3 Summary

There are 62 bridges in the study area which have a combined total deck area of about 1.1 million square feet. During the last 50 years there have been at least seven rehabilitation projects to address structural deficiencies and extend the service life of these bridges. About 60 percent of the studied bridges are presently in poor condition when weighted by total deck area, however, all have satisfactory ratings for legal vehicles. Weighted by deck area, over 40 percent of the studied bridges are functionally obsolete and over 50 percent have a sufficiency rating that make their complete replacement eligible for federal funding.

The decks of the stacked I-84 mainline bridge over the Naugatuck River are in poor physical condition. Recent testing performed on these decks has shown that the concrete has been contaminated with an unacceptable amount of chlorides which will continue to accelerate its deterioration. Continued degradation of top deck concrete is an ongoing safety concern for motorists who travel on the lower deck.

About 19 percent of the studied bridges are considered fracture critical. Some of these fracture critical bridges have fatigue prone details which have caused reoccurring problems with crack formation in steel members. Crack propagation has been managed over the past 30 years, but it is expected that cracks will continue to develop and propagate at multiple fatigue prone locations for the remainder of the structures' service lives.

Finally, the corrosion potential for existing steel pile bridge foundations was investigated. The investigation concluded that the corrosion potential of soils in the study are low.



3 Future (2045) Transportation Conditions

Traffic and structural conditions have been forecasted for the year 2045 and analyzed to identify future needs and deficiencies in the Project Study Corridor. The results from these analyses represent a future "no build" scenario that will be used during the Project's development as a benchmark condition for comparing Project improvement concepts.

Analyses of future traffic operations and future structural conditions are provided in the sections that follow. These analyses build upon the data, models, discussion, and conclusions from the previous **Section 2.0 Existing (2017) Transportation Conditions**.

3.1 FORECASTING TRAFFIC GROWTH

The study developed 2045 trip information by using the Travel Demand Model developed under Existing Conditions along with CTDOT's 2045 Travel Demand Model to establish a new 2045 Travel Demand Forecasting Model. A detailed explanation of this process and supporting documentation is provided in **Appendix 3.1** (refer to **Macroscopic Model Development and Calibration**)

Table 3-1 illustrates the daily change in vehicle miles traveled (VMT) in the subarea network from 2017 to 2045. VMT is calculated by taking the daily traffic for a roadway segment multiplying that by the length of a segment and summing all the segments for a geographic area of concern. In general, the total VMT in the network increased by about 8.6% between 2017 and 2045.

Table 3-1 2017 and 2045 VMT Comparison

			Difference	
Facility Type	2045 VMT	2017 VMT	VMT	%
Freeway	2,893,226	2,747,498	145,728	5.3
Major	1,432,198	1,309,118	123,080	9.4
Minor	3,234,191	2,968,148	266,043	9.0
Collector	3,216,702	2,904,025	312,677	10.8
Ramp	411,626	369,135	42,491	11.5
Total	11,187,943	10,297,924	890,019	8.6

3.2 FUTURE TRAFFIC VOLUMES

Traffic volumes were projected to the year 2045 based on the Travel Demand Model developed by the HNTB Team. The volumes produced by the model were used as a basis for the 2045 volumes, which were balanced and reflected trends in the existing 2017 volumes. To maintain consistency with the expressway analysis, the arterial street network was balanced based on the ramp termini volumes.Daily and Peak Hour traffic volumes for the study area are depicted in **Appendix 3.2** (refer to **Future (2045) Peak Hour Travel Volume Figures**).

Figure 3-1 through **Figure 3-4** provide a comparison between existing (2017) and future (2045) "no build" traffic volumes for the freeway mainlines.

Significant future "no build" traffic volume observations are summarized below:

Table 3-2 2045 Traffic Volume Observations
--

	Traffic Volume			
	Growth in	Percentage		
	Peak		Minimum	Maximum
Facility	ADT	Hour	Volume Location	Volume Location
ТОЛ			East of Exit 20	East of Exit 19
I-04 Easthound	14%-27%	9%-35%	Off-Ramp	On-Ramp
Eastboulld			(40,100 VPD)	(77,900 VPD)
ТОЛ			West of Exit 17	East of Exit 21
1-04 Weathound	8%-18%	2%-19%	Off-Ramp	Off-Ramp
westbound			(38,700 VPD)	(76,000 VPD)
Douto 9			South of Exit 33	South of Exit 35
Northbound	7%-20%	13%-32%	On-Ramp	Off-Ramp
nortiidoulla			(18,200 VPD)	(54,600 VPD)
Douto 9			North of Exit 33	North of Exit 34
Koule 8	9%-15%	5%-20%	Off-Ramp	On-Ramp
Soundound			(16,700 VPD)	(53,800 VPD)

Note: VPD = Vehicles Per Day



Figure 3-1 I-84 Eastbound 2017 vs 2045 Daily Traffic Volumes



Figure 3-2 I-84 Westbound 2017 vs 2045 Daily Traffic Volumes



Figure 3-3 Route 8 Northbound 2017 vs 2045 Daily Traffic Volumes



Figure 3-4 Route 8 Southbound 2017 vs 2045 Daily Traffic Volumes





22 Off	21 Off	22.Off	22 Off	North
55 011	31 OII 32 OII 33		55 011	Extent
32	34	43	47	33
36	39	49	54	38

3.3 FUTURE (2045) TRAFFIC SIMULATION MODEL

This section has been prepared to summarize the traffic simulation (VISSIM) models that were developed for the future 2045 "no build" condition, presenting the results and findings from the model review and calibration process.

3.3.1 Model Inputs

The 2045 "no build" models were developed by updating the calibrated Existing Conditions models to reflect future conditions. The microsimulation study area remains unchanged from the Existing Conditions models, consisting of the highway mainline and ramp facilities along both Interstate 84 and Route 8 within the City of Waterbury. However, one item that has been modified in the 2045 includes geometry associated with the completion of I-84 widening project, State Project #151-273. Specific items that are reflected in the 2045 future year include:

- Three (3) continuous through lanes for I-84 EB east of Baldwin Street
- Three (3) continuous through lanes for I-84 WB east of Union Street off ramp
- Addition of I-84 EB exit 25 to Harpers Ferry Road, located west of Hamilton Avenue Bridge
- Removal of temporary Hamilton Avenue slip-lane on-ramp to I-84 EB (formerly located west of Hamilton Avenue Bridge)

The 2045 "no build" AM and PM peak hour highway volumes within the study area were obtained from the macroscopic modeling for 2045 "no build" condition.

3.3.2 Model Performance

Traffic simulation model performance is measured by metrics which describe various attributes of traffic operations for individual vehicles as well as the entire network. The following table defines network performance measures used to describe the model traffic operations.

Table 3-3 Traffic Simulation Model Performance Measures

Performance Measure	Definition	Context
Vehicle Miles Traveled	The cumulative total distance traveled by all vehicles in the	A higher VMT is desirable. This indicates that vehicles were able to travel further
(VMT)	network.	during the simulation.
Vehicle Hours Traveled	The cumulative total travel time recorded for all vehicles in the	A lower VHT is desirable. This indicates that vehicles take less time to arrive at their
(VHT)	network.	destination.
Average Speed	Travel speed averaged over all vehicles in the network.	A higher speed is desirable (mathematically modeled around the speed limit) This
(in miles per hour)		indicates that vehicles travel uninfluenced by congestion or other constraints.
Average Delay Time	The averaged additional time experienced by vehicles in the	A lower average delay time is desirable. This indicates that vehicles are not forced to
(in seconds per vehicle)	network below the free-flow speed of the facility.	reduce speeds.
Number of Stone	The cumulative total number of stops vehicles experience	Fewer stops are desirable. This indicates that vehicles are not forced to stop by
Number of Stops	traveling within the network.	congestion or other constraints.
Total Stopped Delay	The cumulative duration of delay experienced by vehicles	A lower stopped delay is desirable. This indicates vehicles incur less waiting time or
(in vehicle hours)	under a stopped condition.	delay while stopped within the network.

Table 3-4 summarizes the Network Performance Measure findings for the Existing (2017) and Future (2045) Simulation Models.

Table 3-4 Traffic Simulation Model Performance Comparison

		Existing	Future	Difference				
Performance Measure	Unit	(2017)	(2045)	(+/-%)				
AM Peak								
VMT	mi	136,039	71,106	-48%				
VHT	h	2,702	1,469	-46%				
Average Speed	mph	50	49	-2%				
Average Delay Time	sec	28	35	25%				
Number of Stops	ea.	53,392	29,080	-46%				
Total Stopped Delay	h	19	17	-11%				
	Pl	M Peak						
VMT	mi	75,578	69,786	-8%				
VHT	h	1,706	2,217	30%				
Average Speed	mph	44	33	-25%				
Average Delay Time	sec	63	156	148%				
Number of Stops	ea.	148,713	439,755	196%				
Total Stopped Delay	h	34	102	200%				

Key findings include:

The notable points of congestion observed in the 2045 "no build" models are depicted on Figure 3-5. A summary of the modeled travel speeds for the 2045 "no build" condition along Interstate 84 and Route 8, for the AM and PM peak hours can be found in Appendix 3.3.



• VMT: Despite an increase in traffic volumes, the 2045 Future Conditions models show a decrease in vehicle miles traveled reflecting congestion experienced in both AM and PM Peak networks. The AM Peak model specifically shows a 48% decrease in VMT.

• VHT: The AM Peak 2045 Future model shows a 46% reduction in vehicle hours traveled. However, this does not reflect more efficient flow. In this case, the congestion forecasted by the model backs up and does not allow all vehicle demand to enter the network. Despite traffic volumes forecasted to increase in 2045, the 2045 Model processed 37% fewer vehicles (21,622) than the 2017 Model (34,362).

• Average Speed: As expected with forecasted congestion increases, average vehicle speeds decrease in future modeled conditions.

• Average Delay Time: As expected with forecasted congestion increases, average delay times increase in future modeled conditions.

• Number of Stops: As expected with forecasted congestion increases, the number of stops increase in the 2045 PM Peak model compared to the 2017 PM Peak model. The number of stops decreases in the 2045 AM Peak model relative to the 2017 AM Peak model due to severe congestion forecasted which blocked vehicle demand from entering the network.

• Total Stopped Delay: As expected with forecasted congestion increases, total stopped delay time increases in the 2045 PM Peak model compared to the 2017 PM Peak model. The duration of total stopped delay decreases in the 2045 AM Peak model relative to the 2017 AM Peak model due to vehicle demand blocked from entering the network.



3.4 FUTURE TRAFFIC OPERATIONS

3.4.1 Freeway Operations (Mainline, Weave, and **Diverge Segments)**

This section summarizes the capacity analysis results for 2045. Operational analyses for the mainline, weave, merge and diverge segments, and system ramps to/from one highway to another highway were performed using the VISSIM model, defined previously in this section, and as a check, also performed using methods outlined in the Transportation Research Board's Highway Capacity Manual (HCM) 2010 using Highway Capacity Software (HCS) 2010.

Interstate analysis sections included Interstate 84 between Exits 17 and 23 and Route 8 between Exits 30 and 35. The analysis peak hours were 7:30 AM - 8:30 AM, 4:30 - 5:30 PM, for the AM and PM peak hours, respectively. A limited Saturday mid-day (SAT) capacity analysis using HCS 2010 was performed on I-84 from 12:00 PM - 1:00 PM.

Free flow speeds and peak hour factors used in this analysis were carried forward from previous analyses. Heavy vehicle percentages used in the analysis were developed from the 2045 Travel Demand Model.

As discussed in the existing conditions section, freeway mainline, weave and diverge sections LOS is measured as it relates to density, measured in passenger cars per mile per line (pc/mi/ln).

It should be noted that construction was completed on the eastern end of the project near Interchange 23, which affected the final lane configuration and geometry of I-84. The analysis for 2045 was adjusted to reflect the final condition after construction.

Table 3-5 and Table 3-6 illustrate the analysis results for each freeway facility type along both directions of I-84 and Route 8. The Highway Capacity Software output is summarized in Appendix 3.4.

	Level of Service								
	Α	B	C	D	E	F	Acceptable	Deficient	Total
				1	AM F	PEAK	C C		
Mainline	0	2	5	4	1	0	11	1	12
Weaves	0	3	4	5	0	0	12	0	12
Merge/Diverge	0	0	3	4	1	1	7	2	9
]	PM P	EAK		•	•
Mainline	0	1	4	4	3	0	9	3	12
Weaves	0	0	4	4	3	1	8	4	12
Merge/Diverge	0	0	1	3	4	1	4	5	9
				S	AT I	PEAK	ζ		
Mainline	0	1	5	4	2	0	10	2	12
Weaves	0	0	7	5	0	0	12	0	12
Merge/Diverge	0	0	1	3	5	0	4	5	9

Table 3-6 Route 8 Future (2045) Traffic Operations (LOS)

Table 3-5 I-84 Future (2045) Traffic Operations (LOS)

	Level of Service								
	Α	B	C	D	E	F	Acceptable	Deficient	Total
				1	AM F	PEAK	ζ.		
Mainline	1	3	4	2	0	0	10	0	10
Weaves	0	3	1	0	2	0	4	2	6
Merge/Diverge	0	0	4	3	0	0	7	0	7
]	PM P	EAK	<u> </u>		
Mainline	0	2	6	2	0	0	10	0	10
Weaves	0	0	3	3	0	0	6	0	6
Merge/Diverge	0	2	4	1	0	0	7	0	7

Consistent with the Existing Conditions section, both HCS and VISSIM analysis findings are reported as each has value in interpreting the traffic operations along the study highways. The HCS estimated traffic operations reflect expected traffic operations at an isolated facility without interaction from upstream or downstream conditions. VISSIM analysis estimates traffic operations throughout the network including the impact of congestion and complex geometric configurations at upstream and downstream facilities.

Figure 3-6 through Figure 3-13 illustrate the VISSIM and HCS analysis results for the mainline, weave, and merge and diverge segments.

Figure 3-6 and Figure 3-7 show that the VISSIM analysis estimates higher vehicle density and worse levels of service along the eastbound I-84 facilities relative to the HCS analysis. Unlike the Existing Conditions analysis which reflected ongoing construction operations, the 2045 Future Conditions assume construction has been completed. The worsened operating conditions expected

in VISSIM reflect traffic demand exceeding the capacity of the freeway facility in the vicinity of Exit 21 and Exit 22, which causes a projected traffic backup to Exit 20 in the AM Peak Hour and to the western study limit during the PM Peak Hour.

Figure 3-8 and Figure 3-9 depict the Westbound I-84 VISSIM and HCS capacity analysis findings. During the AM Peak Hour, VISSIM forecasts a significantly lower vehicle density and better levels of service to the west of the Route 8 interchange. VISSIM forecasts a low mainline traffic density entering the complicated Route 8 merge areas, allowing a more efficient merge operation than HCS forecast.

Figure 3-10 and Figure 3-11 show that the VISSIM and HCS operational analysis findings for Northbound Route 8 are very similar during the AM Peak Hour. During the PM Peak Hour, however, VISSIM forecasts that the weave area between Exit 30 On-Ramp and Exit 31 Off-Ramp will perform at LOS F, causing a downstream traffic backup to the southern extent of the study, but by metering traffic, allowing for more efficient upstream operations than HCS forecasted.

unacceptable LOS E.



Figure 3-12 and Figure 3-13 depict the Southbound Route 8 operational analysis findings. VISSIM forecasts slightly more efficient traffic operations along the corridor than HCS. Each analysis method expects the section of freeway between the merge from I-84 Westbound and Exit 30 Off-Ramp to operate an
















	Auror	a St
	73	3
-	D ///	
		HCS VISSIM
	1 <u>Key Obs</u> stion at Route 73	ervation and Exit 34 weave section.
2. S. A	(1) <u>Key Obs</u> stion at Route 73 icient traffic operat	ervation and Exit 34 weave section. tions along the corridor than HCS.
9. S. f.	1 Key Obs	ervation and Exit 34 weave section. tions along the corridor than HCS.
e. s:	1 Key Obs stion at Route 73 icient traffic operat	ervation and Exit 34 weave section. tions along the corridor than HCS. I-84 Waterbury Mixmaster Reconstruction Project Future (2045) Level of Service Map Route 8 SB Mainline PM Peak Hou





3.4.2 Intersection Operations

This section summarizes 2045 capacity analyses for intersection operations. Surface street analyses were performed using methods outlined in the Transportation Research Board's Highway Capacity Manual 2010 and Synchro 9.0 traffic modeling software. The results and summaries of those projected models follows.

The same 65 intersections that were analyzed under existing (2017) conditions were analyzed for 2045. Analysis hours include AM and PM peak hours and a limited Saturday mid-day (SAT) peak. Analysis was performed on 12 intersections around the Brass Mill Center Shopping Mall and the intersection of West Main Street and Thomaston Avenue. As previously summarized, the peak traffic conditions identified for analysis were determined to be 7:30 AM – 8:30 AM, 4:30 – 5:30 PM, and 12:00 PM – 1:00 PM, for the AM, PM and SAT peak hours, respectively.

Out of the 65 study intersections, HCM evaluation methods were not applicable to 5 locations due to unconventional controls or configurations. Out of the limited Saturday analysis network, 1 intersection out of 12 was not supported for analysis by HCM methods due to unconventional control or configurations.

The following intersections were therefore omitted from analysis:

- 1. Chase Parkway at Interstate 84 EB On-Ramp (Exit 18)
- 2. Charles Street at Fifth Street and CT Route 8 SB On-Ramp (Exit 30)
- 3. Market Square at Bank Street
- 4. Field Street at Meadow Street #2 and Interstate 84 WB Off-Ramp (Exit 21)
- 5. Highland Avenue at Interstate 84 EB On-Ramp (Exit 18)

As summarized in the existing conditions section, Levels of Service (LOS) for intersections uses control delay per vehicle to understand operations. **Table 3-7** summarizes the capacity analysis findings for the study intersections. A more detailed table which summarizes 95th percentile queue lengths, control delay, and volume to capacity ratio is provided in **Appendix 3.4** (refer to **Future (2045) No-Build Intersection Peak Hour Traffic Operation Summary**).

Figure 3-16 through Figure 3-18 illustrate the Levels of Service for each intersection. The detail Synchro printouts are included in Appendix 3.4 (refer to Future (2045) No-Build Intersection Synchro Printouts).

Table 3-7 No Build (2045) Intersection Levels of Service

		Level	of Ser	vice					
	Α	В	C	D	Ε	F	Acceptable	Deficient	Total
AM PEAK	14	14	21	5	3	3	54	6	60
PM PEAK	9	12	14	9	3	13	44	16	60
SAT PEAK	3	3	4	1	0	0	11	0	11

As shown in **Table 3-7**, all study intersections analyzed are estimated to operate at acceptable levels of service during the Saturday Peak Hour. During the AM Peak Hour and PM Peak Hour, respectively, 6 out of 60 intersections (10%) and 16 out of 60 intersections (approximately 27%) operate at unacceptable levels of service and are considered operationally deficient.









3.5 FUTURE STRUCTURAL CONDITIONS

Forecasts of study area bridge conditions were developed for the year 2045 based on engineering judgment⁴, planned rehabilitation projects, and their existing physical condition.

Predicting post-rehabilitation physical condition was a major consideration in these forecasts. The CTDOT administers preventative rehabilitation projects to maintain the condition of state-owned bridges. Rather than restoring a bridge to "like-new" condition in reaction to severe deterioration, this method of asset management uses relatively minor rehabilitation projects to keep each bridge in a "state of good repair" throughout its life. Appreciable savings can be realized over a bridge's life by using this proactive approach to asset management (see **Figure 3-19**). However, a natural trend resulting from this approach is the increased frequency of preservation/rehabilitation projects performed as the bridge ages. Another observed trend is that rehabilitation projects performed later in the asset's life tend to be more substantial and are generally less effective.

Figure 3-19 Proactive Maintenance vs. Reactive Maintenance ⁵



5 Source: Rhode Island DOT, Investing Rhode Island's Future: A 10-Year Plan to Strengthen Our State's Transportation Systems, 2014. Based on an analysis published by TXDOT. Texas DOT, Typical Life Cycle Costs of a Highway, 2014, http://ftp.dot.state.tx.us/pub/txdot-info/tpp/2040/Life Cycle-costs-of-a-highway.pdf



⁴ An analytics-based approach to forecasting future conditions with computer models and deterioration curves, while desirable, would be problematic because of insufficient data (the sample of structures similar to those in the study area is small) and the lack of an established analysis method.

Weighted by deck area, more than 60 percent of the studied bridges are scheduled for rehabilitation before the year 2045 (a subset that includes all major bridges in the study area). Also, by 2045 many of these bridges will be about 80 years old and far beyond their originally intended design life. **Table 3-8** gives the forecasted year 2045 physical conditions for major components of these bridges. These forecasts were made by considering the bridges' age and the trends described in the previous paragraph.

Bridge No.	Programmed Rehabilitation Projects	2045 Deck Rating	2045 Superstructure Rating	2045 Substructure Rating
03190A	,	6	5	5
03190B	•	6	5	5
03190C		4	5	5
03190D	State Project	4	5	5
03190E	No. 151-326	4	5	5
03190F		4	5	5
03191D		4	5	5
03191E		4	5	5
03191A	State Project No. 151-312	4	4	5
03191B	State Project No. 151-313	4	4	5

Table 3-8 Major Bridge Forecasted Year 2045 Conditions

It was ultimately judged that programmed rehabilitation projects will only be effective at maintaining these bridges in overall "fair" condition through 2045 (the threshold for Structurally Deficient; see **Section 2.6 Existing Structural Conditions**). Even within this subset there are important exceptions:

- 1. The condition of bridge decks (and other elements) that are being completely replaced during the programmed rehabilitation projects will likely be satisfactory by 2045 (Bridge Nos. 03190A and B).
- 2. The condition of many mainline bridge decks is a notable deficiency due to measured 2015 chloride contamination exceeding acceptable concentration thresholds. Their deterioration is expected to accelerate through 2045. Due to the lack of a suitable detour, a complete replacement of these decks was determined to be cost prohibitive and infeasible. It is assumed that programmed rehabilitations involving deck patching will only be effective at maintaining these decks in a "poor" condition (Bridge Nos. 03190C thru F and Bridge Nos. 03191A, B, D, and E).
- Because of ongoing safety concerns, the poor condition of decks on the stacked I-84 mainline bridges over the Naugatuck River (Bridge Nos. 03191A and 03191B) are already notable deficiencies among the studied bridges. These deficiencies will remain unaddressed through 2045 in the "no build" scenario.
- 4. The condition of fracture critical members and spans experiencing fatigue related cracking is already a notable deficiency among the studied bridges (see Section 2.6 Existing Structural Conditions). Rehabilitation projects to stop crack propagation are already programmed for many of these spans, however, there are still fatigue prone locations on several bridges that are not being fully addressed through rehabilitation. It is assumed that programmed rehabilitations will only be effective at maintaining these bridge superstructures in "fair/poor" condition through 2045 (Bridge Nos. 03190A and B and Bridge Nos. 03191A and B).

Finally, the programmed rehabilitation projects are not intended to improve the studied bridge's functional adequacy or eliminate fatigue prone details. Therefore, existing structural and functional deficiencies fracture critical spans will remain unchanged in 2045.



4 Existing Social, Economic, and Environmental Conditions

4.1 KEY CONTEXT FEATURES AND CHARACTERISTICS

This section inventories key context features and characteristics within the I-84 Mixmaster Reconstruction Project's study area. Depending on the social, economic and environmental resource to be evaluated, the Study Area for the Project may be larger or smaller than that shown in Figure 1-1.

Project improvement concepts for the transportation network that are proposed during design development will be evaluated within the framework of this "contextual inventory." The Project will use a Context Sensitive Design Solutions (CSS) approach to project development and implementation. This contextual inventory is just one component of the CSS process. Using CSS, the Project will also present opportunities to restore, enhance, and expand local context and economic identifiers through an integrated design solution.

Context Sensitive Design Solutions (CSS)

The Federal Highway Administration (FHWA) describes CSS as "a collaborative, interdisciplinary approach that involves all stakeholders in providing a transportation facility that fits its setting. It is an approach that leads to preserving and enhancing scenic, aesthetic, historic, community, and environmental resources, while improving or maintaining safety, mobility, and infrastructure conditions." According to Context Sensitive Solutions section on the FHWA website, the process is quided by four core principles:

- 1. A shared stakeholder vision to provide a basis for decisions.
- 2. A comprehensive understanding of contexts.
- 3. Continuing communication and collaboration to achieve consensus.
- 4. Flexibility and creativity to shape effective transportation solutions, while preserving and enhancing community and natural environments.

The process allows for identifying a wide range of objectives, including livability, sustainability, active transportation, and placemaking. The CTDOT further defines its objectives for its approach to CSS in its Project Development Guide (2012).

The contextual inventory was compiled from data sources owned by the State of Connecticut, City of Waterbury, and the Naugatuck Valley Council of Governments, through online research, and through qualitative data collected during site visits. In addition, various state-wide, regional, and city-wide planning studies and projects⁶ were reviewed during the development of this inventory including:

- 2015-2025

The collected data was inventoried at both a city-wide and community scale. Planning studies and maps were reviewed to identify key elements at the citywide scale. At the community scale, a key inventory area was delineated to complete a more in-depth neighborhood assessment. The key area includes the Central Business District (CBD) and the neighborhoods of Brooklyn, South End, and West End which are directly adjacent to the Mixmaster (see Figure 4-1).

Ongoing and Recent Projects



• Waterbury Interchange Needs Study (WINS) • City of Waterbury Adopted Plan of Conservation and Development (POCD)

• Freight Street Redevelopment Strategy Master Plan (2018) • Waterbury Active Transportation and Economic Resurgence (W.A.T.E.R.) TIGER Capital Project Grant Application • Naugatuck River Greenway (NRG)

⁶ For further description of these planning studies and projects refer to Section 1.4



4.1.1 City-Wide Inventory

The city-wide inventory is the macro-scale inventory analysis for the City of Waterbury. It is summarized under three major themes – Demographics, Land Use and Zoning, and Economic and Cultural Drivers. Note, environmental, natural, and historical resources are discussed in **Section 4.4 Environmental and Natural Resources**.

Demographics

Population Characteristics

According to the US Census Bureau American Community Survey⁷, Waterbury's population in 2017 was 109,250 people, a slight decrease from 110,430 people in 2010. The POCD states that the growth or decline of population varies depending on the geographic location. The fastest growing areas are in the City's outer edges, while neighborhoods close to the Mixmaster, such as South End and Brooklyn saw their populations decline between 2000 and 2010. Population density also varies from neighborhood to neighborhood. **Figure 4-2** shows that neighborhoods surrounding Downtown Waterbury have a higher population density, creating an urban core.

Table 4-1 compares the age distributions in Waterbury and Connecticut. At both the state level and within Waterbury, the primary age groups were 25-44 and 45-64 years of age. The median age in Waterbury was thirty-five, younger than the state median of forty. The age distribution supports the revitalization effort of downtown Waterbury as shifting trends throughout the country show both younger populations and empty-nesters are choosing to live in urban areas with a walkable downtown and less automobile dependency.

Table 4-1 Waterbury Population Age Distribution⁸

Age	Waterbury No. of Persons	Waterbury %	Connecticut No. of Person	Connecticut %
0-4	7,619	7%	186,188	5.20%
5-14	15,655	14.30%	432,367	12%
15-24	15,680	14.30%	495,626	13.70%
25-44	29,751	27.30%	872,640	24.20%
45-64	33,169	24.20%	1,031,900	28.70%
65+	14,077	12.90%	575,757	16%
Total	109,250	100%	3,594,478	100%

Population characteristics regarding race and income for Waterbury as of 2017 are summarized below⁹:

- The largest racial groups are White (38.5%), Hispanic or Latino (37.2%), and Black (17.9%);
- The median household income is \$39,681;
- The unemployment rate is 8.1%, higher than the New Haven County average (5.5%) and Connecticut State average (5.1%); and
- The poverty rate is 25.4%, significantly higher than the County (12.8%) and State (10.4%) rates.

Due to the racial composition and poverty rate, the City of Waterbury is considered an "Environmental Justice" community. This is described in more detail in the following section.

⁷U.S. Census Bureau, American Community Survey (ACS), "Age and Sex" 2017: Five-Year Estimates Subject Tables.



⁸ U.S. Census Bureau, American Community Survey (ACS), "Age and Sex" 2017: Five-Year Estimates Subject Tables.

⁹ U.S. Census Bureau, American Community Survey (ACS), "Income In the Past Twelve Months" and "ACS Demographic and Housing Estimates" 2017: Five-Year Estimates Subject Tables.



Title VI/Environmental Justice

According to the United States Environmental Protection Agency (EPA), Environmental Justice is "the fair treatment and meaningful involvement of all people regardless of race, color, national origin, or income with respect to the development, implementation and enforcement of environmental laws, regulations and policies." Federal protections for Environmental Justice include Executive Order (EO) 12898, Federal Actions that Address Environmental Justice in Minority Populations and Low-Income Populations, and Title VI of the Civil Rights Act of 1964. EO 12898 directs federal agencies to "make achieving environmental justice part of its mission by identifying and addressing, as appropriate, disproportionately high and adverse human health or environmental effects of its programs, policies, and activities on minority populations and low-income populations." Title VI of the Civil Rights Act of 1964 requires that no person shall, on the ground of race, color, or national origin, be excluded from participation in, be denied the benefits of, or be subjected to discrimination under any program or activity receiving Federal financial assistance.

As shown in **Figure 4-2.1** and **Figure 4-2.2**, the EJ Study Area includes the Project Study Corridor, the Traffic Data Collections Area, and the Key Area Boundarystudy area limits illustrated in Figure 1-1. To be more inclusive, the EJ Study Area also includes all US Census block groups that touch those study area limits. For block groups with boundaries extending beyond the EJ Study Area limits, the entirety of the block group is included in the analysis. This results in fifty-five block groups that are included in the Environmental Justice assessment.

For this analysis, the threshold definition for racial minority and low-income populations used to identify Environmental Justice populations within the Environmental Justice (EJ) Study Area are as follows:

a. <u>Racial Minority</u>

Federal guidance provided by the Council on Environmental Quality (CEQ) states "minority populations should be identified where either (a) the minority population of the affected area exceeds 50 percent or (b) the minority population percentage of the affected area is meaningfully greater than the minority population percentage in the general population or other appropriate unit of geographic analysis."¹⁰ The term "meaningfully" provides the lead and sponsoring agencies room to exercise discretion in determining

¹⁰ Council on Environmental Quality Executive Office of the President, *Environmental Justice Guidance Under the National Environmental Policy Act*, December 10, 1997. Accessed at https://www.epa.gov/sites/production/files/2015-

02/documents/ej_guidance_nepa_ceq1297.pdf

the appropriate thresholds. Given an analysis of the local context, demographics and county and state averages, this project will be following part (b) of the CEQ definition. As such, the EJ threshold for racial minority is considered to be anything greater than the State's average minority population of 32%. The unit of geographical analysis used for this study is the census block group.

b. Low-Income Population

According to the US Census Bureau American Community Survey, in the State of Connecticut, the average household size in 2017 was 2.65, making the federal poverty threshold \$18,957¹¹. The Connecticut General Statutes (CGS) (Chapter 439, Section 22a-20a) defines an EJ community as a United States census block group for which thirty percent or more of the population consists of low income persons who are not institutionalized and have an income below two hundred percent of the federal poverty level. Two hundred percent of the federal threshold is \$37,914. Environmental Justice block groups exceed this threshold if 30% or more of the population has a household income of less than \$37,914.

Table 4-2 provides data on the State, County, City, study area and individual block groups racial minority composition and low-income populations, while **Figure 4-3** depicts the location of Environmental Justice block groups. All data used to develop these maps and tables was collected from the 2017 US American Community Survey. Due to the racial composition and/or income findings, forty-eight of the fifty-five EJ Study Area block groups are considered EJ communities. Fourteen of the seventeen of block groups that are immediately adjacent to either Route 8 or I-84 are EJ communities, and all block groups surrounding the immediate interchange are EJ block groups (see **Figure 4-3**).

The City of Waterbury has also been on the Connecticut Distressed Municipalities List¹² since 1999, when the State started to publish the list. The list is determined annually based on indicators that measure the fiscal capacity of each municipality based on its tax base. In 2017, Waterbury was ranked third on the list. As both the EJ findings and Distressed Municipalities list indicate, the needs of the local community will be an important consideration in the development of highway alternatives.



¹¹ Federal Register by the Department of Health and Human Services (HHS), *Annual Update of the HHS Poverty Guidelines 2017.*

¹² Department of Economic and Community Development, State of Connecticut. Distressed Municipalities. From http://www.ct.gov/ecd/cwp/view.asp?a=1105&q=251248





Table 4-2 Environmental Justice Populations Matrix

	Charles of Ca		New Here	Country	City of M	- t h	Church 1											Ce	nsus Block	Group								
	State of Col	nnecticut	New Haver	1 County	City of wa	aterbury	Study A	rea	9009350	1001	9009350	1002	9009350	01003	9009350	1004	9009350	2001	9009350	2002	9009350	2003	9009350	02004	900935(03001	900935	03002
Income (by household)	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%
Households Below Threshold																												
(income less than \$37,914)	332084	25%	94890	30%	18448	47%	11764	46%	652	87%	428	94%	670	88%	6 368	72%	142	42%	151	76%	6 229	73%	6 164	54%	99	589	6 77	7 48%
Households Above Threshold																												
(income \$37,914 or greater)	1,023,318	75%	232,512	70%	21,409	53%	14,420	54%	101	13%	29	6%	95	12%	6 145	28%	203	58%	49	24%	á 89	27%	ه 149 ۵	46%	, 74	4 429	á 97	2 52%
TOTAL	1355402	100%	327402	100%	39857	100%	26184	100%	753	100%	457	100%	765	100%	6 513	100%	345	100%	200	100%	6 318	100%	6 313	100%	5 173	3 1009	6 16	9 100%
Race (by individual)																												Γ
Total Minority	1148429	32%	, 309127	36%	67204	62%	38860	63%	830	72%	325	79%	700	59%	6 445	84%	955	94%	515	99%	6 1000	100%	6 500) 80%	430	839	6 37(0 95%
Total Non-Minority	2,446,049	68%	, 553,000	64%	42,046	39%	22,980	37%	315	27%	85	21%	480	40%	6 85	15%	60	6%	5	19	6 5	1%	6 125	5 19%	85	5 169	6 20	0 5%
TOTAL	3,594,478	100%	862,127	/ 100%	109,250	100%	61840	100%	1145	100%	410	100%	1180	100%	6 530	100%	1015	100%	520	100%	6 1005	100%	6 625	5 100%	515	5 1009	6 39(0 100%
Exceeds EJ Thresholds 90093501001 EJ Block Group																												

																Ce	ensus Bloo	k Grou	ıp															
	900935	03003	900935	04001	9009350	04002	9009350	04003	9009350	05001	9009350	5002	9009350	8001	9009350	08002	90093	508003	3	9009350	8004	9009350	9002	9009351	.0002	90093	\$510003	9009	511001	1 9/	90093511	.002	9009351	.2001
Income (by household)	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	6	#	%	#	%	#	%	#	%	#	%	5	#	%	#	%
Households Below Threshold (income less than \$37,914)	169	9 599	6 12(0 60%	6 24:	1 61%	6 132	2 69%	6 29:	55%	205	69%	167	31%	26	7 649	6 1	30 6	6%	459	74%	73	27%	5 79	24%	5 2	43 41	1% !	45 4	7%	221	43%	320) 46%
Households Above Threshold (income \$37,914 or greater)	119	9 419	× 8.	2 40%	% 164	4 39%	6 63	31%	6 247	45%	93	31%	396	69%	16:	1 369	6	69 3	4%	166	26%	202	73%	255	76%		69 59	1% (36 5:	3%	311	57%	384	\$ 549
TOTAL	288	8 1009	% 20ž	2 100%	% 40!	5 100%	6 195	5 100%	6 54(100%	298	100%	563	100%	428	8 100%	6 1	99 10	0%	625	100%	275	100%	334	100%	6	512 100)% 1.	.81 10(0%	532	100%	704	100%
Race (by individual)																																		
Total Minority	700	929	690	0 85%	6 93!	5 89%	6 295	65%	6 1208	84%	620	93%	1449	63%	1004	4 80%	6 3	85 8	1%	1360	85%	134	42%	940	71%	5 10)60 74	1% 1!	70 7	7%	889	67%	1780	80%
Total Non-Minority	65	5 89	6 11!	5 14%	6 12(0 12%	6 160	35%	6 227	16%	45	7%	841	37%	246	5 209	6	90 1	.9%	235	15%	186	58%	385	29%		65 26	i%	70 2:	3%	446	33%	435	5 209
TOTAL	76	5 1009	6 80!	5 100%	6 105!	5 100%	6 455	5 100%	6 1435	5 100%	665	100%	2290	100%	1250	0 1009	6 4	75 10	0%	1595	100%	320	100%	1325	100%	5 14	25 100)% 2(40 10	0%	1335	100%	2215	5 1009
Exceeds EI Thresholds																																		

90093501001 EJ Block Group





Source: U.S. Census Bureau, American Community Survey (ACS), "Income in the Past Twelve Months" and "ACS Demographic and Housing Estimates" 2017: Five-Year Estimates Subject Tables.

Table 4-2 Environmental Justice Populations Matrix (continued)

															Censu	us Block (Group													
	900935	12002	900935	12003	900935	13001	900935:	13004	900935	13005	9009353	L4001	900935	14002	900935	14003	900935	15001	900935	16011	900935:	16012	900935	16013	9009351	16014	900935	516021	900935	516022
Income (by household)	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%
Households Below Threshold																														
(income less than \$37,914)	22	8 629	% 14	0 559	6 219	43%	6 70	319	6 243	52%	296	68%	168	38%	250	45%	90	21%	133	32%	93	28%	5 78	27%	78	27%	194	4 32%	367	449
Households Above Threshold																														
(income \$37,914 or greater)	14	7 389	% 12	1 459	6 303	3 57%	6 163	699	6 239	48%	139	32%	298	62%	312	55%	348	79%	306	68%	259	72%	225	73%	225	73%	41	2 68%	487	2 56%
TOTAL	37	5 1009	% 26	1 1009	6 522	2 100%	6 233	3 1009	% 482	2 100%	435	100%	466	100%	562	100%	438	100%	439	100%	352	100%	303	100%	303	100%	60	6 100%	84!	5 1009
Race (by individual)																														
Total Minority	108	5 769	% 32	5 789	6 855	5 73%	6 800	869	6 480	80%	5 1054	85%	675	76%	1260	65%	800	65%	435	55%	384	47%	235	24%	165	34%	12	5 12%	100!	5 609
Total Non-Minority	33	5 249	% 9	0 239	6 325	5 27%	6 135	5 149	6 120	20%	5 176	15%	210	24%	685	35%	440	35%	350	45%	431	52%	5 730	76%	320	66%	94	5 88%	68!	5 419
TOTAL	142	0 1009	% 41	5 1009	6 1180	0 100%	6 935	5 1009	600	0 100%	1230	100%	885	100%	1945	100%	1240	100%	785	100%	815	100%	965	100%	485	100%	107	0 100%	1690) 1009
Exceeds EJ Thresholds			-								-					-		-					-							

90093501001 EJ Block Group

														Cen	sus Block G	iroup												
	900935	16023	900935	17001	900935	17002	9009351	18001	9009351	18002	9009351	18003	9009351	19001	900935:	19002	9009352	20001	9009352	.0002	900935	20003	9009352	23002	9009357	28001	900935	28002
Income (by household)	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%	#	%
Households Below Threshold	1																											
(income less than \$37,914)	103	37%	164	55%	369) 56%	368	61%	138	21%	, 149	25%	41	13%	5 81	. 19%	á 39	15%	, 90	20%	150) 15%	136	46%	258	29%	93	15%
Households Above Threshold (income \$37,914 or greater)	184	63%	5 146	5 45%	á 304	4 44%	239	39%	518	79%	6 472	75%	299	87%	380	81%	6 239	85%	396	80%	867	7 85%	173	54%	644	71%	595	85%
TOTAL	287	100%	310	100%	673	3 100%	607	100%	656	100%	621	100%	340	100%	461	100%	6 278	100%	486	100%	1017	7 100%	309	100%	902	100%	688	3 100%
Race (by individual)																												
Total Minority	50) 7%	525	62%	1490	0 76%	350) 43%	135	11%	265	20%	253	21%	454	46%	6 259	37%	320	27%	670	0 26%	634	89%	1090	47%	385	5 27%
Total Non-Minority	640	93%	320	38%	480	0 24%	460) 57%	1,095	89%	1,035	79%	952	79%	541	. 54%	6 436	63%	865	73%	1,890	0 74%	81	. 11%	1,250	53%	1,035	5 73%
TOTAL	690	100%	\$ 845	5 100%	i 1970	0 100%	810) 100%	1230	100%	i 1300	100%	1205	100%	995	100%	6 695	100%	1185	100%	2560	0 100%	715	100%	2340	100%	1420) 100%

Exceeds EJ Thresholds 0093501001 EJ Block Group



Source: U.S. Census Bureau, American Community Survey (ACS), "Income In the Past Twelve Months" and "ACS Demographic and Housing Estimates" 2017: Five-Year Estimates Subject Tables.



Land Use and Zoning

To develop an understanding of the setting in which the Mixmaster is located, land use and zoning information for the City of Waterbury was collected. According to the 2015 POCD, Waterbury has a total land area of approximately 18,640 acres, with a variety of land uses. The land use was comprised of:

- 35.7% Residential
- 17.3% Infrastructure and Right-of-Way
- 18.0% Vacant Land
- 11.3% Open Space
- 6.0% Institutional
- 5.7% Commercial and Office Uses
- 6.0% Industrial Uses

Majority of the commercial and office uses are located within and adjacent to the CBD. The CBD has a range of mixed use residential and commercial buildings. More than half of the industrial land is light industry clustered in industrial parks near I-84 and Route 8. **Figure 4-5** illustrates the existing land use, while **Figure 4-6** illustrates the future land use proposed in the POCD around the key area. The Future Land Use Plan is based upon appropriate locations for and relationships between land uses, existing land use and development patterns, environmental and natural features, physical features, current and potential zoning, planning analysis, public workshops and community survey to reflect the desires and visions of citizens and stakeholders.

The City of Waterbury has three active Neighborhood Revitalization Zones (NRZ) and twenty-one active neighborhood groups. The NRZ Program was established by the State of Connecticut in 1995 to revitalize neighborhoods through the collaborative involvement of residents, business, and government to determine a common vision and set of priorities. Of the four neighborhoods surrounding the Mixmaster, the neighborhood of Brooklyn, on the south side of the Mixmaster, is the only designated NRZ. The other two NRZ neighborhoods, St. Margaret/Willow Plaza and Walnut Orange Walsh, are outside the key area boundary of the Mixmaster, as indicated on the city-wide neighborhood map in **Figure 4-4**.





- Alexander Avenue 1
- 2 Berkeley Heights
- 3 Boulevard
- 4 Bouley Manor -Bouley Manor Neighborhood Assoc.
- 5 Brooklyn -Brooklyn Neighborhood Assoc. NRZ
- 6 Brookside Ind. Park
- 7 Brown's Meadow
- **Bucks Hill** 8 -Bucks Hill **Community Club**
- 9 Bunker Hill -Bunker Hill **Community Club** -Western Hills Neighborhood Assoc.
- 10 C.N.V.R. Higher Ed. Center
- 11 Captain Neville Ind. Park
- 12 Central Business District -Main Street Waterbury
- **13** Country Club -Country Club Neighborhood Assoc.
- 14 Crown Brook -Crown Brook Neighborhood Assoc.
- 15 Deerfield and Sunset
- 16 East End -East End Community Club
- 17 East Farm
- 18 East Mountain
- 19 Fairlawn
- 20 Fairmount
- 21 Hill Street
- 22 Hillside -Hillside Historic District Neighborhood Assoc. -St. Margaret/Willow Plaza NRZ
- 23 Hop Brook

- 24 Hopeville
 - -Hopeville Neighborhood Assoc. -Gilmartin Community Club -South End Neighborhood Assoc. -Washington Park Neighborhood Assoc.
- 25 Lakewood -Lakewood Neighborhood Assoc.
- 26 Maplewood Manor
- 27 Mill Plain
- 28 New PAC
- 29 Newtown Heights
- 30 North End
- 31 Overlook
- 32 Pierpont Road
- 33 Platts Mills
- 34 Reidville
- 35 Reidville Ind. Park - Bouley Manor Neighborhood Assoc.
- 36 Scott Road
- 37 South End
- 38 Town Plot -Town Plot Neighborhood Assoc.
- **39** Washington Hill
- 40 Waterville -Waterville Community Club -Waterbury Neighborhood Council
- 41 West End
- 42 West Side Manor
- 43 Willow Plaza
- 44 Wolcott Road
- 45 Woodhaven
- 46 Woodtick Road
- 47 W.O.W. -Walnut Orange Walsh NRZ







Open Space

In 1997, the State of Connecticut added in its General Statutes, a goal of conserving 21%, or 673,210 acres, of State land for open space by year 2023. According to the POCD, the City of Waterbury's current goal is to conserve 21%, a 10% increase from the current state, of its land for open space but a specific strategy has not been proposed.

Currently, the open spaces in the City of Waterbury consist of:

- 7.0% Public Parks and Recreation
- 2.0% Preserved Open Space
- 1.7% Cemeteries

Major public parks in the key area include: (see **Figure 4-7**)

- Waterbury Green
- Library Park
- Riverside Cemetery
- Chase Park
- Hamilton Park
- Washington Park

Streetscape

Streetscape elements such as street trees and urban planting serve as an environmentally conscience planning precedent that improves water quality, mitigates urban heat island effect, and reduces air pollution. Some of Waterbury's neighborhoods are lined with these streetscape elements which also help enhance the experience of being in the city in addition to the environmental benefits. The newly installed Freight Street Reconstruction also includes green infrastructure to manage stormwater and create a visually attractive buffer between vehicular traffic and bicycle/pedestrian paths.

Economic and Cultural Drivers

Economic and cultural drivers for the City of Waterbury were identified to ensure the Project is designed to promote economic and cultural preservation and growth in the city (see **Figure 4-7**). In Waterbury, the largest employer is City government. The largest private-sector employers are St. Mary's Hospital and Waterbury Hospital. St. Mary's Hospital is in downtown Waterbury and Waterbury Hospital is adjacent to Route 8, just north of the interchange. All three employers have 1,000 or more employees.

Waterbury has several major retail centers, in addition to the local shops in the CBD. The major retail centers within the city boundaries are Brass Mill Center, immediately adjacent to downtown on the east, and Naugatuck Valley Shopping Center at the outskirt along Route 69. Downtown Waterbury is currently undergoing revitalization and it is the City of Waterbury's goal to transform the area through mixed-use development.

Mattatuck Museum and the Palace Theater are two examples of major cultural resources located in downtown Waterbury. The Palace Theater was renovated in 2004, alongside the opening of the Waterbury Arts Magnet School. A short distance from the Mixmaster, south of Brass Mill Center, is the Seven Angels Theater at Hamilton Park which is a venue for regional and national touring performances.

In addition to art and cultural venues, Waterbury is home to several educational institutions. Adjacent to the key study area, is the University of Connecticut Waterbury Campus in the CBD. The Naugatuck Valley Community College (NVCC) is located west of the interchange and not included in the key area.





Historical Resources

The City of Waterbury has a wealth of historic inventory (see **Figure 4-8**). There are four historic Districts on the Federal and State Register, thirteen properties on the Connecticut Register of Historic Places, and thirty-one properties on the National Register of Historic Places (see **Table 4-3**).

Mapping from the NPS National Register of Historic Places' unrestricted database shows three historically significant areas that are partially located within the Project Study Corridor (see **Figure 4-8**). These resources include Riverside Cemetery, a cultural resource site, and Downtown Waterbury Historic District and Hamilton Park, which are both considered cultural resource districts. Other smaller resources including cultural resource buildings, sites, and structures are mapped in the vicinity, but outside of the Project Study Corridor. It should be noted that since this mapping is from unrestricted database, there are potentially additional resources present in or near the existing alignment that may be included in databases which are not available to the public.

Additional historical and archaeological mapping is provided in **Figure 4-8.1** through **Figure 4-8.9** which show Approximate Project Limits in relation to known cultural resources on file with the CTDOT Office of Environmental Planning.

Table 4-3 City of Waterbury Historical Resources

Connecticut Register of Historic Places	National Register of Historic Places, Properties
Catholic Charities, 56 Church Street	George S Abbott, Building, 235-47 N. Main Street.
• Leavenworth House, 35 Park Place	• Benedict-Miller House, 32 Hillside Ave
Mattatuck Museum, 119 W Main Street	• Beth El, 259-375 Cooke Street
• New Haven Rail Road Station (Union Station), 389 Meadow	Bishop School, 178 Bishop Street
Rose Hill, 63 Prospect Street	• Elton Hotel, 16-30 W Main Street
• Waterbury Business & Professional Women's Club, 269-300 W Main St	• Lewis Fulton, Memorial Park, bounded by Cook, Pine, Fern and Charlotte Streets
Residence, 1 Welton Place	• Hamilton Park, bounded by Silver Street, E Main Street, Idlywood Ave, Plank Rod, the Mad
Residence, 33 Church St	River and I-84
Residence, 41 Church Street	• Enoch Hubbard House and George Grannis, 41 Church Street and 33 Church Street
Chase Building, 236 Grand Street	• John Kendrick, 119 W Main Street
• City Hall	Matthews and Willard Factor, 16 Cherry Ave
Water Fountain/Monument, N Main Street	• Palace Theater, 86-110 E Main Street
• The Rectory Building (St Patrick's Hall), 110-118 E Main Street	Riverside Cemetery, Riverside Street from Sunnyside to Summit Street
National Register of Historic Places, District	Sheffield Street Bridge, Sheffield Street over Hancock Brook
Bank Street Historic District, 207-231 Bank Street	Stapleton Building, 751 N Main Street
• Downtown Waterbury Historic District, bounded by Main, Meadow, and Elm	Washington Avenue Bridge, Washington Ave over Mad River
Streets	Waterbury Brass Mill, Idlewood Ave in Hamilton Park
• Hillside Historic District, bounded by Woodlawn Terr., W Main Street, and	Waterbury Clock Company, N Elm, Cherry Street, and Cherry Ave
Willow Street	• Waterbury Municipal Center Complex, 235, 236 Grand Street; 7, 35, 43 Field Street
	Waterbury Union Station, 389 Meadow Street
	Webster School, Easton Ave at Aetna Street
	Wilby High School, 260 Grove Street

















Detail of 1852 Whiteford Map of New Haven County



Office of Environmental Planning Environmental Review Historical and Archaeological Resources

State Project No. 151-331 I-84 & Route 8 Intersection Mixmaster Reconstruction Map 7 of 9 Waterbury





I-84 Waterbury Mixmaster Reconstruction Project

Historical and Archaeological Resources Map 7 of 9

Date: 6/2/2020 Figure No: 4-8.7








4.1.2 Neighborhood Assessment

The neighborhood assessment looks deeper into the area surrounding the Mixmaster as discussed in the city-wide assessment. The neighborhoods surrounding the Mixmaster are roughly divided into four neighborhood quadrants, due to the intersection of I-84 and Route 8, as shown on Figure 4-9 through Figure 4-19. The four neighborhoods are the Central Business District, South End, Brooklyn, and West End. This micro-scale analysis provides in-depth detail into land uses, cultural and natural resources, and a qualitative assessment of each neighborhood (see Figure 4-9 through Figure 4-19 for key elements identified in this section).

Central Business District (CBD)

Waterbury's CBD is a historical downtown, located north of I-84 and east of the Naugatuck River. Waterbury Green (see Figure 4-9, left), a linear open space on West Main Street and Bank Street, serves as the main hub and a central transit stop for many bus lines. During the day, it is a leisurely, well-used public space. During commuting hours, the area is heavily trafficked by pedestrians and public transit. Framing the Waterbury Green are several important civic buildings -Mattatuck Museum, Basilica of the Immaculate Conception, and Greater Waterbury YMCA. The area is lined with street trees and benches and is generally well-maintained.

Figure 4-9 Photos of Waterbury Green (Left) and Library Park (Right)



Another major nexus of the CBD is Library Park (see Figure 4-9, right). At the intersection of Meadow Street and Grand Street, the park is framed by notable public buildings - Waterbury Train Station, the Superior Court and Waterbury Courthouse, the Silas Bronson Public Library, and Waterbury City Hall (see Figure 4-10). It is important to note that Library Park is at grade on the north along Grand Street while the streets on the south side are at a significantly lower grade. As a result, a tall brick retaining wall was built along three sides of the park with a generous staircase on the south side for access. The W.A.T.E.R. project (Waterbury Active Transportation and Economic Resurgence) aims to address the grade change by implementing a connector between Library Park, Waterbury Train Station, and the Naugatuck River Greenway (NRG) (Library Park-Train-Station-Riverfront) with a pedestrian bridge and improved streetscape.

Figure 4-10 Photos of City Hall (Left) and Train Station/Library Green (Right)



Both Waterbury Green and Library Park are located within the Downtown Waterbury Historic District and listed under the National Register of Historic Places (NRHP). Many buildings within the historic district are also listed as historical properties on the national or state level and are well maintained. Most historical buildings have been renovated to contemporary uses such as public buildings, offices, or mixed-uses. There is also the Bank Street Historic District on Bank Street in the CBD, which consists of four, late 19th Century brick buildings.

Figure 4-11 Photos of Bank/Grand (Left) and Meadow/Field Intersections (Right)



Most of the existing planning projects consider improvements and connections to the CBD as major components. The underpasses and overpasses that connect CBD with surrounding neighborhoods are important gateways and special attention should be paid to their physical treatment and design. The Project should also be sensitive to the historical and cultural resources in the neighborhood in order to minimize and mitigate disruptions to the features that make the CBD vibrant.

Furthermore, the ongoing Freight Street District redevelopment, directly adjacent to downtown, will be an important consideration for the Project. The proposed strategy for the district would likely introduce mixed-use and highdensity residential development to the area, with a strong connection to downtown and Naugatuck River Greenway (NRG_. The Project will need to develop concepts that integrate with the goals of the Freight Street District redevelopment.



Outside of the historic districts, buildings in the CBD are mostly nondescript. Most major streets have a continuous building façade that provide an urban density to the general downtown area. Alongside streets and closer to I-84, there are significant number of surface parking lots and vacant land. Furthermore, there are several large parking garages closer to the I-84 and St. Mary's Hospital in the southern part of the CBD (see Figure 4-11). These land uses create unmaintained and unwelcoming spaces in an otherwise walkable downtown.

South End

South of the CBD is the neighborhood of South End. South End is a small neighborhood with a mix of land uses - big box retail, light industry, and singlefamily residential. On the west side of the neighborhood, Benedict Street and Bank Street are dominated by two big box retail footprints and large surface parking lots. Given the configuration of these large lots, this area is a deterrent for walking and biking. Moreover, the surrounding streets are rarely used on a weekday afternoon (see Figure 4-12 and Figure 4-13).

Figure 4-12 Photos of Benedict Street (Left) and Benedict/West Clay Intersection (Right)



Figure 4-13 Photos of Big Box Retail (Left) and Vacant Land on Benedict Street (Right)



Similarly, the east side of Benedict Street is dotted with large vacant manufacturing buildings, light industrial uses, and surface parking lots. Land uses gradually become more residential toward the east side. Most residential properties are two-story row houses with several three-story apartment buildings along South Main Street. In addition, there are numerous neighborhood retail stores, light industry uses, and vacant lots on and near South Main Street (see Figure 4-14 and Figure 4-15).

Figure 4-14 Photos of W. Dover Street at South End (Left) and S. Main Street (Right)



Figure 4-15 Photos of E. Dover Street (Left) and Mill Street (Right)





Figure 4-16 Photos of St. Anne's Church (Left) and Maloney Elementary School (Right)





Continuing easterly, two civic institutions are located at the intersection of South Main Street, East Clay Street, and South Elm Street - St Anne's Catholic Church and Maloney Elementary School (see Figure 4-16). St. Anne's twin steeples have served as a beacon from various viewpoints throughout the city, however they are currently in the process of being removed due to age, repair costs and liability.

Brooklyn

West of the South End, spanning the Naugatuck River is the neighborhood of Brooklyn. Most of the land in Brooklyn is occupied as high- and middle-density, single-family residential, except for the light industrial zoned area between Route 8 and Naugatuck River and an unused area east of Naugatuck River (see **Figure 4-17**).

Located west of Route 8 are two major open spaces in Brooklyn, the historical Riverside Cemetery and Chase Park (see **Figure 4-18**). Connections between Brooklyn, CBD, Naugatuck River Greenway, and other neighborhoods will be a focus for the Project.

Figure 4-17 Photos of Alder Street (Left) and Washington Avenue (Right) in Brooklyn



Figure 4-18 Photos of Riverside Cemetery (Left) and Chase Park (Right)



West End

West of the CBD and north of I-84 is the neighborhood of West End. The area west of the Naugatuck River is mostly single-family residential. Given its lower density, this area also has more green space between buildings (**Figure 4-19**).

Figure 4-19 Photos of Highland Ave (Left) and Wilson Street (Right) in West End



Waterbury Hospital is a major employer and civic institution. The hospital is located immediately north of West End on Robbins Street (see **Figure 4-7 Community Resources and Institutions Map**). The landscaped campus with standard sidewalks blends into the neighborhood. However, access to the hospital will need to be considered in the design of the new interchange.

The area between the Naugatuck River and the CBD is designated as Freight Street District. The District is currently undergoing redevelopment planning as part of the Freight Street Redevelopment Strategy Master Plan, as previously described in **Section 1.4 Ongoing and Recent Projects**. The area is zoned as a Central Business District, though most of the current land uses are light industrial. Given that the redevelopment plan for Freight Street has been proposed recently, the redevelopment effort is at a very early stage and has not yet physically transformed the area.

Similar to Brooklyn, West End, outside of the Freight Street District, is not a focus of potential development area but its connections between Brooklyn, downtown, and other neighborhoods will continue to be a focus for the Project.





4.2 TRANSIT AND RAIL ASSESSMENT

This section summarizes transit services in the Waterbury area including an evaluation focused on the frequency and type of service provided. An additional focus was placed on programmed improvements to existing services or the infrastructure used in the delivery of those services. The findings of this investigation are summarized in **Section 4.2.2 Transit Service Summary** and outline the impact of the current and future transit services on the study area. Analysis of impacts also includes a discussion of the demographic characteristics that drive the transit needs of the region.

4.2.1 Demographic Characteristics

The City of Waterbury had a population of 118,098 as of the year 2018. The metropolitan area around Waterbury, particularly its urban core, has a relatively large transit dependent population with 20 percent of households not having access to a vehicle and approximately 40 percent only having access to a single vehicle. This means the transit services in the region are a need as opposed to a choice for many residents. **Table 4-4** and **Table 4-5** depict Waterbury's modal split and vehicles available by household. Data is derived from 2016 American Community Survey 5-year estimates.

Table 4-4 City of Waterbury Population Mode Split

		Margin of	% of Working
Modal Split	Estimate	Error	Population
Drove Alone	34,771	+/-1,365	79.53%
Carpooled	4,745	+/-674	10.85%
Public transportation	2,073	+/-360	4.74%
Walked	994	+/-177	2.27%
Other means	455	+/-154	1.04%
Worked at home	685	+/-188	1.57%
Total Working Population	43,723	+/-1,230	100%

Table 4-5 City of Waterbury Vehicles per Household

		Margin of	
Vehicles per Household	Estimate	Error	% of Households
No vehicle available	8,037	+/-611	20.23%
1 vehicle available	16,027	+/-808	40.33%
2 vehicles available	11,044	+/-577	27.79%
3 vehicles available	3,339	+/-350	8.40%
4 or more vehicles available	1,288	+/-246	3.24%
Total Households	39,735	+/-778	100%

4.2.2 Transit Service Summary

The Waterbury area has a robust fixed-route transit network serviced by CTtransit Waterbury for local service; CTtransit New Haven and CTtransit Hartford for express service; Peter Pan, and Greyhound for regularly scheduled intercity service; and North East Transportation (NET) operating paratransit and dial-a-ride services through the Greater Waterbury Transit District. In addition, the Metro North Waterbury Branch Line (WBL) provides commuter rail service from Waterbury to Bridgeport for rail connections to the New Haven Line (NHL) and Grand Central Terminal (GCT) in New York. These services accommodate diverse user groups within the region through weekday and weekend rail and transit services with connections to urban, suburban and rural areas around the Mixmaster.

While the transit and rail services in the Waterbury area are extensive, there is little direct impact of these services on the day-to-day traffic of the Mixmaster Interchange. Moreover, much of the traffic generated on the Mixmaster originates outside of Waterbury and therefore changes in transit dependency in the region are not likely to significantly impact traffic volumes over the Mixmaster. None of the local CTtransit Waterbury buses operating throughout the Waterbury area operate directly through the Mixmaster interchange. Two CT Transit Express bus routes (routes 925, and 928) provide express service from Waterbury to Hartford with all boardings occurring in downtown Waterbury. The routes operate east of the Mixmaster using local roads before merging onto I-84 towards the eastern boundary of the study area. A relatively small number of intercity transit vehicles operate over and through the Mixmaster network itself. These services include over the road coach buses operated by various intercity bus providers (such as Peter Pan, Greyhound, and Mega Bus) and several other smaller bus companies with charter service.



CT*transit* - Waterbury

The CTtransit - Waterbury Division (see Figure 4-22) operates seven days a week to provide fixed route service to the Naugatuck Valley. They contract with NET to operate 22 local bus routes in Waterbury. Service usually operates from 6:00 AM to midnight on weekdays, 9:30 AM to midnight on Saturdays, and 9:30 AM to 5:00 PM on Sundays. In addition, three commuter-oriented routes, operating during peak hours only, provide access to suburban employment opportunities in Waterbury and surrounding communities. Specific

The system carried more than 2.72 million passengers in 2015 and 36 vehicles are in operation during peak service. Multiple bus stops are located near the Waterbury Green, on East and West Main Streets. Most routes have coordinated arrivals at the Green, allowing for transfers between routes, then departing in a "pulse" on the half hour or on the hour.

The transit system has undergone and continues to benefit from ongoing capital upgrades and service improvements. More recent improvements include a new maintenance facility in Watertown and a new fare system. The new fareboxes include automatic vehicle location (AVL) and automatic passenger counters (APC).

Figure 4-20 WATS Graphic



The Naugatuck Valley Council of Governments (NVCOG) completed a Waterbury Area Transit Study (WATS) in 2017, identifying immediate, shortterm and long-term opportunities for improved service using existing resources and expanding the system to provide high quality, frequent service. Figure 4-20 represents the general scale and summary of improvements.

CT*transit* - New Haven

The CTtransit - New Haven Division operates seven days a week to provide fixed route service. One route in this system, Route 229, extends from Union Station in New Haven to the downtown Waterbury Green via Hamden and Cheshire. This route operations 7 days a week with 18 round trips daily with weekday headways of 30-minutes during peak hour and 60-minutes in the off-peak hours. Saturday frequency is 60 minutes. The service operates weekdays from 5:00AM to 8:00PM and on the weekends from 5:00AM to 6:00PM. Average daily ridership for this route is approximately 2,139 with a travel time of 73 minutes.

CT*fastrak* and Express Bus Service

CTfastrak is Connecticut's first bus rapid transit (BRT) system, featuring a 9.4 mile dedicated, bus-only guideway between downtown New Britain and Hartford with routes that integrate into the larger CT*transit* system. Two routes operate between Hartford and Waterbury, using CTfastrak for a portion of the route, the 925 and the 928. The 925 operates during weekday peak hours only while the 928 operates during the off peak and on weekends. The primary difference between the two routes is that the 925 does not stop at the Cheshire Milldale Park & Ride or the Southington Plantsville Park & Ride. In Waterbury, both routes serve the Metro North Waterbury Train Station (stopping on Meadow Street), the Waterbury Green, and St. Mary's Hospital.

The 450 Torrington/Waterbury Flyer is a weekday express bus that serves the Metro North Waterbury Train Station when heading inbound towards the Waterbury Green. Nine trips are provided on weekdays between 5:50 AM and 8:48 PM. There is no weekend service.



Intercity Bus Service

Intercity bus service for Waterbury is provided by Peter Pan Bus Lines and Greyhound. The Waterbury Travel Center (intercity bus station) is located at 188 Bank Street, approximately 1,000 feet from the Waterbury Green and local bus route pulse point, and 1,800 feet from the Waterbury train station. Peter Pan operates six trips weekdays and five trips on weekends. In addition, Peter Pan operates three trips on weekdays and weekends between Waterbury and New Haven. Greyhound operates a similar service, with six trips on weekdays and four trips on weekends to Hartford and just one trip daily between Waterbury and New Haven.

Paratransit Service and Dial-a-Ride

The Americans with Disabilities Act (ADA) requires operators of regular fixedroute bus service to provide complementary paratransit services to persons that are unable to use regular bus service. This service is available to all ADA eligible residents that have origins and destinations within 34 of a mile of a local fixed route. Rides must be scheduled one day in advance and the hours of operation mirror local fixed route service.

North East Transportation (NET) operates the ADA paratransit program linked to the CTtransit-Waterbury fixed route service. NET also operates the dial-a-ride program for the Greater Waterbury Transit District (GWTD). GWTD was formed to provide service for elderly and disabled residents in 9 towns, including the City of Waterbury.





Figure 4-21 CT Transit - Hartford Map



Passenger Rail Service: Waterbury Branch Line (WBL)

The WBL is one of three Metro North Railroad (MNR) branches off the New Haven Line (NHL). The branch is 27.1 miles long and primarily serves 6 stations. The WBL begins at the NHL's Bridgeport station and has stops in Derby, Ansonia, Seymour, Beacon Falls, Naugatuck, and Waterbury. Some weekday trains also stop in Stratford between Bridgeport and Derby-Shelton. Service is operated seven days a week.

The WBL also operates limited through service to Grand Central Terminal (GCT) in New York City which also makes stops in Stamford. The WBL passenger train schedule consists of 15 weekday trains between Waterbury and Bridgeport. There are eight northbound and seven southbound trains daily, Monday through Friday. Except for one AM Peak train, service to GCT requires a transfer at Bridgeport Station; these transfers are synchronized with NHL trains. The AM Peak for the NHL and its branches is defined as trains arriving at GCT between 5:00AM and 10:00AM or departing from GCT between 5:30AM and 9:00AM. There are two southbound and one northbound AM peak trains. The PM Peak is defined as trains that depart GCT between 4:00PM and 8:00PM; there are two northbound and one southbound PM Peak trains.

A weekday trip between Waterbury and GCT takes an average of two hours and 31 minutes in each direction. A trip between Waterbury and Bridgeport takes on average 55 minutes. The average northbound trip on the WBL takes a minute longer than its southbound counterpart. The scheduled transfer wait time in Bridgeport is 5-7 minutes on weekends and 3-10 minutes on weekdays. However, if a transfer is missed heading towards Waterbury, there is a three hour wait for the next train. This is extremely prohibitive in the overall use of the system and is a major factor which limits branch line ridership.

Overall ridership on the WBL is weak with approximately 1,014 daily riders; however, it is reflective of the overall service being provided. The inbound (towards GCT) 7:38 AM and outbound (towards Waterbury) 6:00 PM have the greatest number of riders. Service on the WBL is limited by the lack of signalization and passing sidings, which prevent the operation of more than one trainset on the line at a time. Capital improvements are underway to both signalize the line and add passing sidings. In addition to the new signal system the four passing sidings, one in Devon, Derby, Beacon Falls and Waterbury will allow up to 10 trains to safely operate along the branch line at the same time. When completed, the improvements will lead to better, more consistent service that would likely draw better ridership. However, regardless of the improved ridership realized as a result of better service, it would be unlikely to have any significant impact on traffic volumes over the Mixmaster or through the study area.

The WBL is in the process of receiving major capital improvements that will facilitate expanded service. The branch line is currently un-signalized and lacks passing sidings; this prohibits multiple trains from operating on the line simultaneously. The new signal system will allow more trains to operate, which will likely increase ridership in the coming decades.



4.3 BICYCLE AND PEDESTRIAN ASSESSMENT

The intent of this section is to gain an understanding of the existing bicycle and pedestrian infrastructure and activities within as related to the Mixmaster interchange. The Project provides an opportunity to improve non-vehicular circulation and overall experience across and around I-84 and Route 8. As discussed in the previous **Demographics** section (see **4.1.1City-Wide Inventory**), Waterbury residents have limited access to vehicles and would benefit from improved bicycle and pedestrian connections.

Bicycle and pedestrian data have been collected through online research and qualitative data from site visits. In addition, current bicycle and pedestrian initiatives within the area were reviewed for the development of this assessment. Data collection and reviews focused on the local road network within the previously defined Key Area Boundary (see Figure 1-1 Study Areas Map and Figure 4-1 Key Area Boundary and Neighborhoods Map).

It is not part of this phase of the Project to conduct interviews with community stakeholders nor conduct quantitative research such as pedestrian/bicycle counts. In addition, there are no current studies available to evaluate pedestrian and cyclist safety.

4.3.1 Current Bicycle/Pedestrian Initiatives

The *Statewide Bicycle and Pedestrian Transportation Plan* and *Statewide Bicycle Map* was published in 2009, however, CTDOT began the process of updating the documents in 2015. As a result, the information in this section refers to the *Draft 2017 Connecticut Bicycle and Pedestrian Transportation Plan Update*. The CTDOT vision is to implement an integrated network of on-road facilities and multi-use trails that connect municipalities with key destinations and strengthen links to neighboring states. Three main goals are recommended to achieve this vision:

- Improve bicyclist and pedestrian safety;
- Enhance mobility for bicyclists and pedestrians;
- Maximize resources to achieve meaningful improvements

In addition, a statewide Bicycle and Pedestrian Advisory board was established in 2009, to examine and promote bicyclists and pedestrians' programs and facilities. *Let's Go CT*, a transportation plan for the state of Connecticut, laid out action plans for bicycling and pedestrian infrastructure improvements and implemented the Community Connectivity Grant Program to achieve a safer and more reliable multi-modal transportation system.

In Waterbury, the following projects featured significant improvements to the bicycle and pedestrian network within the Key Area Boundary (see **Figure 4-23**):

- Naugatuck River Greenway (NRG)
- Waterbury Active Transportation and Economic Resurgence (W.A.T.E.R.) Project
 - NRG Phase 1 Extension
 - Freight Street Reconstruction
 - o Meadow Street Bicycle and Pedestrian Improvements
 - o Jackson Street Reconstruction and Extension
 - o Library-Station-Riverfront Connector

See **Section 1.4 Ongoing and Recent Projects** for a more detailed description of these projects.





4.3.2 Existing Conditions

To develop an understanding of cyclist and pedestrian needs in Waterbury, a site visit was conducted to collect qualitative data on bicycle paths and sidewalks in the Key Area Boundary.

Bicycle Infrastructure

Mapping data on bicycle infrastructure within the City of Waterbury was not available for use in this analysis. Furthermore, designated bicycle paths were not observed except for the newly reconstructed Freight Street Bike Path. There are a fair number of bicycle racks in the Central Business District area, compared to other neighborhoods. Given the significant amount of proposed bicycle improvements through the NRG and W.A.T.E.R. projects, bicycle infrastructure should be an important part of the Project in order to continue bicycle access improvements in Waterbury.

Sidewalks and Crossings

The existing conditions of sidewalks and crossings in Waterbury vary neighborhood to neighborhood. The following conditions were observed during site visits:

Central Business District (CBD)

The CBD offers a significant amount of pedestrian infrastructure (see Figure 2-25), supporting the heavy pedestrian traffic observed in the neighborhood:

- Sidewalks •
 - Are present on almost every street
 - Generally, have a standard of 5 feet
 - Have more generous widths within the historic district and on main 0 streets
 - Are well maintained with adequate street lighting 0
 - Are lined with street trees and street furniture, providing a welcoming 0 and pleasant experience for pedestrians
- Crossings ٠
 - Some but not all key crossings are signalized and have crosswalk striping 0
 - Crossings near I-84 are wide and difficult to cross in one cycle, creating 0 safety concerns

Figure 4-24 Photos of Waterbury Green (Left) and Grand Street (Right)



South End

Compared to the CBD, the South End does not have strong pedestrian infrastructure (see Figure 4-25).

- Most of the neighborhoods have continuous sidewalks along the main roads, but they are not particularly well maintained, especially those that pass by vacant or semi-used lots.
- On side streets, there are either sidewalks on one side of the road or sidewalks without curbs.
- Most sidewalks are on uneven ground and are generally narrow.
- There is a lack of street trees and pedestrian friendly amenities such as pedestrian lights, benches, or trash receptacles.
- Sidewalks along the big box retail parcels and parallel to I-84 have harsh conditions with narrow, exposed sidewalks, and no building frontage.

Figure 4-25 Photos of Market Square (Left) and Jewelry Street (Right)



Brooklyn and West End

Riverside Street Northbound and Southbound span through the neighborhoods of Brooklyn and West End. The previously performed CTDOT Waterbury Interchange Needs Study (WINS) included a field inspection of Riverside Street as part of its evaluation on pedestrian and bicycle needs. The existing sidewalk deficiencies as described in the WINS is summarized below:

- west side.

In West End, the Freight Street Reconstruction (part of the W.A.T.E.R. Project) has been recently and successfully implemented (see Figure 4-26). The newly paved street now includes the urban side trail that provides generous bicycle lanes, pedestrian paths, and green infrastructure between the vehicular lanes and trail to manage stormwater and provide an aesthetically pleasing buffer. At the terminus of Freight Street on Riverside Street is a pedestrian ramp and bridge that crosses Route 8 Southbound and continues to the residential area of West End (see Figure 4-26).

Figure 4-26 Photos of Recently Constructed Freight Street Multi-Use Path





• Riverside Street Northbound: The sidewalk on the east side is in poor condition, overgrown with weeds and heavily silted. It is also discontinued between Sunnyside Avenue and Bank Street. There are no sidewalks on the

• Riverside Street Southbound: There are no sidewalks between West Main Street and Sunnyside Avenue.

Overpasses and Underpasses

The current Mixmaster interchange configuration divides the key area and limits connections among neighborhoods. The overpasses and underpasses that serve as connections are primarily for vehicles to cross I-84 and Route 8 (see Figure 4-30 for locations). Generally, the widths provided are generous for vehicles and narrow for pedestrians. The following conditions were observed during site visits:

Underpasses (Figure 4-27 and Figure 4-28)

- Conditions are generally unwelcoming.
- The large overhead interchange creates a dark and overwhelming • environment for pedestrians.
- Sidewalks are not present on both sides of the road and most existing sidewalks are very narrow, with no buffer from vehicular traffic.
- There is a lack of lighting underneath the interchange, creating safety concerns at night or during unfavorable weather.

Figure 4-27 Photos of South Main Street (Left) and Bank Street (Right) Underpasses



Figure 4-28 Photo of Meadow Street Underpass



Overpasses (Figure 4-29)

- Conditions are generally unwelcoming
- Sidewalks are narrow, with no buffer from heavy vehicular traffic
- Areas are exposed as there are no street planting nor protection from the road
- Often, there is no lighting on the bridge except for at the beginning and end.
- The lack of pedestrian friendly elements creates an unpleasant experience especially at night or during unfavorable weather.

Furthermore, although there is stairway access from the South Elm Street overpass to McMahon Street below, the stairway is poorly maintained and littered with trash (see Figure 4-29). This is a notable issue because South Elm Street overpass serves as a major gateway from South End to downtown and St. Mary's Hospital. Overall, these conditions create an unwelcoming environment for walking or bicycling in addition to potential safety issues.

Figure 4-29 Photos of South Elm Street Overpass (Left) and McMahon Street Access (Right)



Although there are a fair number of existing I-84 crossings (albeit in poor condition) there is a lack of Naugatuck River and Route 8 crossings, especially between the neighborhood of South End and Brooklyn. Furthermore, there is no access to the Naugatuck River and the Mad River in the key area.



Section 2.5 Crash Data and Safety Analysis documents crash data for the study area. As previously mentioned, there were a total of 27 pedestrian crashes and 3 cyclist collision in the study area (see Figure 2-54) between 2015-2017. Notably, the pedestrian and bicycle collisions are located to the far east of the study area, outside of any planned pedestrian and bicycle improvements.



Cyclist and Pedestrian Collisions



4.4 ENVIRONMENTAL AND NATURAL RESOURCES

Environmental and natural resources in Waterbury were inventoried to identified.

4.4.1 Environmental Constraints

Waterbury is a host to various natural resources including watercourses, wetlands, soils, and endangered species, in addition to an abundance of historical resources. To determine the existing impacts to natural and historical resources within the study area, the following resources at the state or federal level were consulted:

- Connecticut Department of Energy and Environmental Protection (CT DEEP)
 - o Surface Water Quality and Ground Water Quality
 - Atlas of Public Water Supply Sources
 - Aquifer Protection Area (APA)
 - o Coastal Area Management (CAM) Zone
 - Natural Diversity Database (NDDB)
 - Critical Habitat
 - \circ $\;$ Northern Long-Eared Bat Location Map $\;$
- United States Environmental Protection Agency (US EPA)
 - Sole Source Aquifer
- United States Fish and Wildlife Service (USFWS)
 - National Wetlands Inventory (NWI)
 - \circ $\;$ Information for Planning and Conservation (IPaC) tool
- United Stated Department of Homeland Security (US DHS)
 - Federal Emergency Management Agency (FEMA) Flood Insurance Rate Maps (FIRM)
- United States Department of Agriculture (USDA) Natural Resource Service (NRCS)
 - Web Soil Survey
 - $\circ \quad \text{Farmland Soils}$

Field investigations will be scheduled once the design concepts have been identified. For the evaluation of environmental constraints, the study area was limited to 300-feet from the edge of existing roadways. This study area includes



Route 8, Interstate 84, on- and off-ramps and is referred to throughout the report as the Project Study Corridor (see **Figure 1-1 Study Areas Map**).

Water Resources

One of Waterbury's most prominent natural resources is the Naugatuck River; however, the highway currently serves as a barrier between the river and the city, leaving no access to the river's edge (see **Figure 4-31**). As discussed in **Section 1.4 Ongoing and Recent Projects**, the Naugatuck River Greenway project is currently under various design stages depending on the geographic location and seeks to address the lack of access to the river. Waterbury also has several small rivers and brooks including Mad River, Sled Haul Brook, Welton Brook, and Wooster Brook that are located near the Mixmaster. Mad River is located on the eastern edge of the South End neighborhood. Similar to the Naugatuck River, the edge is mostly inaccessible, which may be addressed in the long-term as part of the Mad River Greenway.

Figure 4-31 Photos of the Naugatuck River



Water Quality

The protection of surface and ground water sources from contamination is important for cutting water treatment costs, reducing risk to public health, and protecting the habitats of fish and other aquatic life. The CT DEEP Surface Water and Ground Water Quality map categorizes the water sources in Connecticut by quality (see **Figure 4-32**).

Ground water quality for the western portion of the existing alignment is mapped as "GA". Groundwater classified GA is designated as existing private and potential public or private supplies of water suitable for drinking without treatment. It is also baseflow for hydraulically-connected surface water bodies. The central and eastern portion of the existing alignment is classified as "GB". Groundwater classified as GB is designated as industrial process water, cooling waters, and baseflow for hydraulically-connected water bodies. This ground water is presumed not suitable for human consumption without treatment.

Wooster Brook, Welton Brook, and Sled Haul Brook are all classified as "A" surface waters. Class A surface water designated uses include habitat for fish and other aquatic life and wildlife, potential drinking water supplies, recreation,

navigation, and water supply for industry and agriculture. The Naugatuck River and Mad River are both classified as "B" surface waters. Class B surface water designated uses include habitat for fish and aquatic life and wildlife, recreation, navigation, and industrial and agricultural water supply. Management (CAM) Zones indicates that the City of Waterbury, approximately 18 miles inland, is not located within a CAM Zone. For the **CT DEEP Coastal Area Management (CAM) Zone Map** refer to **Appendix 4.4**

Water Impacts

To evaluate existing and potential impacts to surface and ground water, public supply watersheds and aquifers in Connecticut were identified. A public supply watershed is an area of land that will drain to a specific waterbody that is used for domestic, commercial, and industrial purposes. An aquifer is defined as an underground layer of water-bearing rock located beneath the water table.

A review of a physical copy of the CT DEEP Atlas of Public Supply Sources indicates that the existing alignment is not located within a public water supply watershed. This resource is not publicly available, and mapping cannot be reproduced, therefore mapping for this resource will not be provided in this report.

The US EPA classifies a sole source aquifer as one where:

- The aquifer supplies at least 50% of the drinking water for its service area
- There are no reasonably available alternative drinking water sources should the aquifer become contaminated

According to the US EPA Sole Source Aquifer Map within Appendix 4.4, there are two sole source aquifers within Connecticut – Pootatuck Aquifer in the towns of Newton, Easton, and Monroe, and the Pawcatuck River Aquifer in the towns of Sterling, Voluntown, North Stonington, and Stonington. The Project is located in Waterbury and is therefore not situated within nor in immediate proximity to a sole source aquifer. In addition to sole source aquifers, the CT DEEP Aquifer Protection Area (APA) was reviewed, and can be found in Appendix 4.4. There are 127 active well fields located within 80 towns in the State of Connecticut. These areas aim to protect sand and gravel aquifers that serve more than 1,000 people. Currently, Waterbury does not have any final or preliminary aquifer protection areas and is not part of the APA program.

In addition to a review of the surface and ground water sources, impacts to coastal areas were also considered. CT DEEP emphasizes the importance of coastal areas with the following statement, "Our coastal area provides myriad opportunities for recreation, public access, commercial fishing, marine trades, and international shipping, as well as habitat for fish, shellfish, birds, wildlife and plants. We all use our coast and we all have to work together to make sure it is available for future generations."¹³ An assessment of the CT DEEP Coastal Area

https://www.ct.gov/deep//cwp/view.asp?q=323536&deepNav_GID=1622



¹³ Connecticut Department of Energy and Environmental Protection (CT DEEP). (2019, April 2). Overview of the Connecticut Coastal Management Program. Retrieved from Department of Energy & Environmental Protection:



Wetlands

The US EPA defines wetlands as "areas where water covers the soil or is present either at or near the surface of the soil all year or for varying periods of time during the year, including during the growing season."¹⁴ Wetlands serve as diverse ecosystems, providing necessary resources for aquatic and terrestrial species.

The USFWS National Wetlands Inventory (NWI) map (see **Figure 4-33**) identifies multiple riverine, freshwater forested/shrub wetlands, and freshwater ponds within the existing alignment. Named perennial watercourses within the existing alignment include Wooster Brook, Welton Brook, Sled Haul Brook, the Naugatuck River, and Mad River. Several other smaller, unnamed tributaries and wetlands or ponds also appear on the mapping. Based on the NWI depiction, several of the watercourses appear to be piped through culverts along the existing alignment.

Utilizing data from NWI, web soil survey, and aerial imagery, several areas through throughout the existing alignments were identified as potential wetlands or watercourses (see **Figure 4-34**). These areas include the named perennial watercourses in addition to potential floodplain wetlands near the Naugatuck River and Mad River. There is also a small wetland and potential vernal pool within the gore area between the I-84 Eastbound Exit 23 off-ramp and Washington Street. A potentially isolated wetland that may also function as a vernal pool in the westernmost portion of the existing alignment, south of the I-84 Eastbound Exit 17 on-ramp.

¹⁴ United States Environmental Protection Agency (US EPA). (2018, July 5). *How do Wetlands Function and Why are they* Valuable? Retrieved from United States Environmental Protection Agency: https://www.epa.gov/wetlands/how-do-wetlandsfunction-and-why-are-they-valuable







Floodplains

Floodplains are defined as an area of land subject to overflow from an adjacent waterbody. Floodways are located within floodplains and are defined as the minimum area of land that must remain free of obstruction to facilitate the discharge of a flood. Mitigating impacts to floodplains are crucial for maintaining public safety and the environmental benefits provided by floodplains such as increased soil moisture and the growth of diverse biological species.

FEMA FIRM maps indicate that both floodway and the 100-year and 500-year floodplains are present within the existing alignment (see **Figure 4-35 Floodplains Map**). The number of years indicates the average frequency of a flood incident of a certain intensity. Specifically, a 100-year floodplain represents the area of land that is likely to be flooded in a storm event that has the probability of occurring once in 100 years. Floodways are associated with Wooster Brook in the western portion of the Mixmaster, the Naugatuck River in the central portion, and the Mad River in the eastern portion. Wooster Brook, Welton Brook, and the Mad River have mapped associated 100-year floodplains and mapped 500-year floodplains are present in the vicinity of Wooster Brook, the Naugatuck River, and the Mad River.







Soils

Soil is one of the most essential natural resources, providing several vital functions needed to sustain life on Earth. As described by the NRCS, "soils sustain biological activity such as plant growth and microbial activity; regulate and partition the flow of water through the landscape; filter, transform, immobilize, buffer, and degrade organic and inorganic materials such as municipal and animal wastes; store and cycle nutrients and other elements such as carbon dioxide; and support buildings and protect archeological treasures."¹⁵

According to the USDA NRCS Web Soil Survey, most of the land within the existing alignment consists of Udorthent-Urban land complex, urban land, and water. Additionally, two wetland soil series are mapped within the limits; these soils include Ridgebury, Leicester, and Whitman soils (3) and Catden and Freetown Soils (18) (see **Figure 4-36**).

A review of the USDA NRCS Farmland Soils map reveals that both Prime Farmland Soils and Statewide Important Farmland Soils are present within the existing alignment (see **Figure 4-37**). These soils are largely concentrated on the western side of Route 8, north and south of I-84. These soils are also present in the easternmost portion of the existing alignment, north of I-84 westbound Exit 23. No Locally Important Farmland Soils are mapped within the existing alignment.

https://www.nrcs.usda.gov/wps/portal/nrcs/detail/national/technical/nra/rca/?cid=nrcs 143_014198



¹⁵ United States Department of Agriculture (USDA). (1995, November). Soil Quality.

Retrieved from USDA Natural Resources Conservation Service:





Endangered Species

Four different resources were utilized to identify endangered species, species at risk of extinction, within the existing alignment. The USFWS Information for Planning and Conservation (IPaC) tool identifies federally listed species, endangered species at the federal level, and critical habitats, locations identified as containing essential features needed for the survival of endangered species. At the federal level, both classifications are managed under the Endangered Species Act (ESA). Review of the USFWS IPaC tool indicates that there are presently no federally listed species or critical habitats anticipated within the limits of the existing alignment. However, the IPaC review identified fourteen birds protected by the Migratory Birds Treaty Act and the Bald and Golden Eagle Protection Act. These bird species include:

- 1. Bald eagle (Haliaeetus leucocephalus);
- 2. Black-billed cuckoo (Coccyzus erythropthalmus);
- 3. Bobolink (Dolichonyx oryzivorus);
- 4. Canada warbler (Cardekkuba canadensis);
- 5. Cerulean warbler (Dendroica cerulea);
- 6. Eastern whip-poor-will (Antrostomus vociferus);
- 7. Ggolden-winged warbler (Vermivora chrysoptera);
- 8. Kentucky warbler (Oporornis formosus);
- 9. Nelson's sparrow (Ammodramus nelsoni);
- 10. Prairie warbler (Dendroica discolor);
- 11. Rred-headed woodpecker (Melanerpes erythrocephalus);
- 12. Rrusty blackbird (Euphagus carolinus);
- 13. Semipalmated sandpiper (Calidris pusilla); and
- 14. Wood thrush (Hylocichla mustelina)

The documents received from the USFWS containing this information can be found in **Appendix 4.4**.

On the state-level, a review of the most recent CT DEEP Natural Diversity Database (NDDB) maps (December 2017) indicates that there is at least one mapped NDDB area, location of endangered, threatened, or special concern species, just east of the Route 8 and Interstate 84 interchange (see **Figure 4-38**). It should be noted that these maps are typically updated every six months, and as a result, there is the potential for additional NDDB areas to be added throughout the Design and Permitting process. No critical habitats at the state-level, as defined by CT DEEP Critical Habitats, are mapped within or adjacent to the existing alignment. Please refer to **Appendix 4.4** for the **CT DEEP Critical Habitat Map**.

The CT DEEP Northern Long-Eared Bat Areas of Concern map indicates towns where there are known hibernacula for the Northern Long-Eared Bat (Myotis septentrionalis) and indicates that there are no known roost trees in the state for this species. Towns with known hibernacula include Salisbury, Winchester, East Granby, Morris, New Milford, Roxbury, Bridgewater, Greenwich, and North Branford (see **CT DEEP Northern Long-Eared Bat Areas of Concern** in the **Appendix 4.4**). No known Northern Long-Eared Bat hibernacula or roost trees are located in or immediately adjacent to the City of Waterbury or the existing alignment.





4.5 GEOTECHNICAL CONDITIONS

This section documents and summarizes existing subsurface data for I-84, Route 8, system and service ramps at the "Mixmaster" and surrounding areas. This task consisted of researching and collecting existing subsurface information for the study area. Relevant geologic data was available from geology maps and reports, soil/rock boring logs from bridge and highway plans, and soil/water information from conservation service surveys.

The HNTB team contacted CTDOT Soils and Foundations Section for any available geotechnical reports of structures, pile driving records, load-tests, or other field data. No existing, archived geotechnical reports were located at the Section's office; however, some data was provided regarding potential steel pile corrosion in fill materials, which is discussed in **Section 2.6 Existing Structural Conditions**.

4.5.1 Site Geology

Physical Features

The Waterbury area or quadrangle lies near the eastern edge of the Western Connecticut Highlands, with the City of Waterbury occupying the east-central part. The center of the City is near a topographic low-point at the confluence of the Naugatuck River and its tributary the Mad River. The local topography exhibits numerous hills ranging from 150 to 300 feet in height.

Figure 4-36 shows, at the subject project's area, the soil survey from the map produced by Connecticut Department of Energy and Environmental Protection (CTDEEP) in October 2009 and titled "Connecticut Soils – Waterbury, CT." The soil survey map contains interpretation of land uses which are based on the properties of the shallow soil/rock. Most of the land rating around the project's interchange is "Urban land". The map also shows the two major waterways; the Naugatuck and Mad Rivers.

Surficial Geology

The map produced by CTDEEP in August 2009 and titled "Surficial Materials – Glacial and Postglacial Deposits – Waterbury, Connecticut" shows the extent and texture of surficial deposits, that range from a few feet to several hundred feet in thickness, overlying the bedrock surface. These materials are glacially derived and divided in two broad categories: Glacial Ice-Laid deposits (tills and moraine) which are generally exposed in the uplands; and Glacial Meltwater deposits (stratified fine and/or coarse soils) which are commonly concentrated in valleys and lowlands. There also exists some localized Postglacial sediments (floodplain alluvium and swamp deposits). See **Figure 4-39**.

Glacial Ice-Laid deposits were derived directly from the ice. The matrix of the tills is predominantly sand and silt, with sparse to abundant boulders. Some tills contain lenses of sand and gravel, with occasional masses of laminated finegrained sediment. Tills blanket the bedrock surface in variable thicknesses and underlie the Meltwater deposits.

Glacial Meltwater deposits were laid down in glacial streams, lakes, and ponds which occupied the lowlands as the last ice-sheet melted away to the north. These deposits are composed of layers of sands, gravels, silts, and clays with few to no boulders. Meltwater deposits are better sorted, more permeable, and are relatively easy to excavate and build highways on.

Postglacial Sediments are less widely distributed and are typically thinner than the glacial deposits that they overlie. Deposits of floodplain alluvium are composed of sands, gravels, and silts that have been reworked and mixed with organic matter.

Similarly, the "Quaternary Geology – Waterbury, Connecticut" map produced by CT DEEP in December 2010 (see **Figure 4-40**) illustrates the geologic features formed during the Quaternary Period, from about 2.6 million years ago to the present time and includes the Pleistocene (glacial) and Holocene (postglacial) Epochs. At least twice in the Pleistocene, continental ice-sheets swept across Connecticut from the north.







Bedrock Geology

The Bedrock Geology map of the Waterbury Quadrangle, with its related report No. 22, was published in 1967 by the State Geological and Natural History Survey of Connecticut. The map and report describe the "Waterbury Formation" (which outcrops within 1 ½ miles of the center of the City) as a meta-sedimentary complex (gneiss and schist) forming the core of a dome. The complexly folded meta-sediments are intermixed in magmatic fashion with granitic to quartzdiorite rocks. Rocks typical of the formation are found on Pine Hill within the City (see **Figure 4-41**)

The gneisses are in migmatitic mixtures (light-colored igneous rocks in a host of darker meta-sedimentary rocks). The formation is a series of thinly to thickly interlayered rocks, intricately folded, with the layers ranging from an inch to several feet. Metamorphic conditions, such as melting and regional migmatization, have produced the Waterbury Formation rocks which are generally hard, tough, coherent, and tend to weather with a rough surface. Most outcrops are irregularly rounded as a result of glacial abrasion. The age of the Waterbury Formation is most probably Pre-Cambrian, older than 360 million years.







4.5.2 Soil/Rock Data

This section presents the available subsurface information on the 62 bridges/structures within the Mixmaster in Waterbury, CT. Existing plans were not available for eleven structures and for six structures the existing plans did not contain any boring logs. The remaining 45 structures are summarized below.

Based on available information, subsurface conditions generally consist of medium dense (MD) to very dense (VD), Sand and Gravel (S&G) overlying predominantly Gneiss bedrock. The S&G contains small amounts of cohesive material, with layers of stiff Silt or Clayey Silt uncovered at some locations. Boulders and cobbles (B&Cs) were encountered at most structures. The Gneiss bedrock was generally jointed/fractured with the occasional seam of Quartz, and some cores samples were classified as Schist rock.

Deep foundations consist of steel H-piles driven to bedrock or 12-inch tapered cast-in-place (CIP) concrete piles bearing in dense sand. Shallow foundations consist of footings erected on compacted gravel fill, dense natural soil material, or bedrock.

Table 4-6 summarizes the general soil profile and foundations at each structure where existing plans were available. An average ground surface elevation was used when determining the range of depths to bedrock for each structure.

4.5.3 Summary

The anticipated site geology from online maps generally agrees with the subsurface conditions detailed in the existing plans. With dense sand and gravel overlying bedrock, the shallow and deep foundations appear adequate for the existing loads.





Table 4-6 Studied Bridge Soil Profiles and Existing Foundations

Bridge #	Bridge Description	Soil Profile (feet)	Existing Foundation	Existing Bridge Plan	Existing Bridge Plan Notes
01173	I-84 EB over RTE 63 (Middlebury)	5-20': S&G, MD to D, some B&C, some peat behind East Abut. Rock: Hard, gray, seamy	E/W Piers: footings on rock Abuts: footing on fill	1962	"Part A" Pg 117-130 Use avg gnd El. 402
01174	I-84 WB over RTE 63 (Middlebury)	5-20': S&G, MD to D, some B&C Rock: Hard, gray, seamy	E. Pier: combined ftng on fill W. Pier: footings on rock Abuts: footing on fill	1962	"Part A" Pg 117-130 Use avg. gnd El. 402
01714	RTE 8 Ramp 079 over SR 846 NB				Only inspection reports available
01715	RTE 8 over SR 846 NB				Only inspection reports and rehab plans available
01716	RTE 8 SB over RTE 73 WB	70-90': Sand, MD to D Rock: Granite Gneiss, 48-99% Rec.	Piers: combined ftng on fill Abuts: footing on fill	1963	Structure #17"Br. 01716" Pg 93-103Use RTE 73 as gnd El. 270
01717	RTE 8 SB over Steele Brook	70-120': Sand, M. Dense. At 50' becomes Dense w/ more Gravel.	Pier & Abuts: tapered CIP concrete piles (12-8" diam.) with battered outer piles	1963	Structure #18"Br. 01716" Pg 104-112Use channel as gnd El. 260
01718	RTE 8 NB over Steele Brook	80-110': Sand, M. Dense. At 60' becomes Dense w/ more Gravel.	Pier & Abuts: tapered CIP concrete piles (12-8" diam.) with battered outer piles	1963	Structure #18"Br. 01716" Pg 104-112 Use channel as gnd El. 260
01731	SR 845 Chase Parkway over I-84 & Ramp 053	5-20': S&G, li. Silt, MD to VD, over shallow ledge Rock: Gneiss with seams of Schist	Pier: footings on rock Abuts: footing on rock	1962	Structure #31 Over RTE 84 EB & WB "Br. 01731." Pg 56-65
03183A	RTE 8 NB over Fifth Street				Only inspection reports available
03183B	RTE 8 SB over Fifth Street				Only inspection reports and rehab plans available
03184A	RTE 8 NB over Porter Street				Only inspection report available
03184B	RTE 8 SB over Porter Street				Only inspection report and rehab plan available
03185	RTE 8 NB over Washington Street	60-70': Sand, MD to Dense Rock: Gneiss, 12-22% Rec.	Abuts: footing on sand	1964	Structure #30 "Br. 03189" Pg 67-76 Washington as gnd El. 275
03186	RTE 8 SB over Washington Street	60': Sand, MD to Dense Rock: Gneiss, 55-58% Rec.	Abuts: footing on sand	1964	Structure #30 "Br. 03189" Pg 67-76 Washington as gnd El. 275

Bridge	Buidge Description	Sail Brafile (fact)	Existing Foundation	Existing Bridge	Existing Bridge
#	Bridge Description	5011 Prome (reet)	Piers: combined ftng on	1962	Struct #33 over Riverside
05107	Street & S. Leonard	to VD Rock: Gneiss. 35-60%	sand Abuts: footing on	1902	"Br. 03189" Pg 77-90
	Street	Rec.	fill		Use Bank St as gnd El.
					265
03188	RTE 8 NB over Bank	80': S&G, MD to VD (Nested	Pier: combined ftng on fill	1964	Struct #29 over Riverside
	Street &S. Leonard	B&Cs at 70' depth) Rock:	Abuts: footing on fill		"Br. 03189" Pg 57-66
	Street	Gneiss, 50-60% Rec.	_		Use Bank St as gnd El.
					260
03189	RTE 8 Ramp 077	70-80': Sand, li. Gravel, MD	Abuts: footing on fill	1964	Structure #34 Ramp 34
	over Bank Street	to VD Rock: Gneiss, 22-55%			"Br. 03189" Pg 91-101
		Rec.			Use Bank St as gnd El.
					258
03190A	RTE 8 NB over RTE	45-55': S&G, MD to Dense	All fdns: 10BP42 &	1964	Structure #20 RTE 8 NB
	8 SB &Local Roads	Rock: Gneiss w/ quartz, 30-	12BP53 H-piles, outer		& SB Use avg. gnd El.
		90% Rec.	piles battered Piers: indiv.		270
			& comb. ftngs		
03190B	RTE 8 SB over	45-55': S&G, MD to Dense	All fdns: 10BP42 &	1964	Structure #20 RTE 8 NB
	Riverside Street &	Rock: Gneiss w/ quartz, 30-	12BP53 H-piles, outer		& SB Use avg. gnd El.
	Sunnyside Avenue	90% Rec.	piles battered Piers: indiv.		270
			& comb. ftngs		
03190C	1-84 TR 811 over 1-84	Fill: up to 15 misc. Fill w/	All fdns: 12BP53 H-piles,	1964	Structure #11 SE & ES
	TR 812& Naugatuck	Cinders Natural: S&G, MD	outer piles battered Piers:		Roadways over
	River	to VD Rock: 45-90 depth,	indiv. & comb. ftngs		Naugatuck Use avg. gnd
02100D	L 04 TD 012 over	Gneiss	All fdma 12DD74 IL miles	1064	El. 262
03190D	1-84 IK 812 Over	Fill: up to 10 misc. Fill W/	All Idns: 12BP/4 H-piles,	1964	Structure #12 KIE 84 EB
	Nougetuck Diver	to VD Book 60.85' donth	outer plies battered		a wb Use El. 205 lor
	Naugaluck River	Gneiss			gild
03190E	RTE 8 Ramp 128	20-50': S&G, loose to Dense	All fdns: 10BP42 H-piles	1964	Structure #16 Ramp 20
001701	over Riverside Street	Rock: Gneiss, seam of Schist	outer piles battered	1701	Use El. 270 for gnd
	SB		· · · · · · · · · · · · · · · · · · ·		
03190F	I-84 TR 808 over	~5': Dense S&G over shallow	Abut & Piers: footings on	1964	Structure #24 SW
	RTE-8 SB & RAMP	rock Rock: Granite Gneiss w/	rock Pier 9: footing on		Roadway over Conn. 8 SB
	129	seams of Schist & Quartz,	sand		& Ramp 21
		some wthrd			
03191A	I-84 EB over I-84	~10': Fill w/ cinders, ashes,	12" CIP conc. piles and	1963	Structure #9 RTE 84 EB
	WB, RTE 8 &	iron 90-120': Sand & Gravel,	10BP42 H- piles, outer		& WB Bi-Level East of
	Naugatuck River	MD to VD	piles battered		Naugatuck River
03191B	I-84 WB over RTE 8	~10': Fill w/ cinders, ashes,	12" CIP conc. piles and	1963	Structure #9RTE 84 EB &
	& Naugatuck River	iron 90-120': Sand & Gravel,	10BP42 H- piles, outer		WB Bi-Level East of
		MD to VD	piles battered		Naugatuck River
03191C	I-84 Ramp 169 over	5-40': S&G, li. Silt, many	Abuts & Piers: spread	1964	Structure #25 & #27
	I-84 TR 805 & 808	B&Cs, MD to VD Rock:	footing on soil/rock Pier		Ramp 25 & RTE 84 EB &
		Gneiss w/ seams of Quartz	14 & 15: 10BP42 H-piles		WB West of Naugatuck
					River



n · 1				Existing	
Bridge #	Bridge Description	Soil Profile (feet)	Existing Foundation	Plan	Plan Notes
03191D	I-84 TR 809 over RTE 8 NB &Riverside Street	No boring logs in plans. "N- E Roadway" borings D-56, D-225 to-230, D-216, D-205	All fdns: 10BP42 H-piles, outer piles battered	1964	Structure #22 N-E Roadway
03191E	I-84 TR 810 over RTE 8 NB &Ramp 128	No boring logs in plans. "E- N Roadway" borings D-217 to -224 and D-216-2	All fdns: 10BP42 H-piles, outer piles battered	1964	Structure #26 E-N Roadway
03191F	I-84 Ramp 197 over Ramp 202 Meadow Street	~10': Fill w/ cinders, ashes & coal 30-90': S&G, li. Silt, MD to VD Rock: Gneiss, 40-100' depth	Abut & Piers: 10BP42 H- piles, outer piles battered	1963	Structure #10 Ramp 10 over Meadow St. & Ramp 5 Use El. 265 for gnd
03191G	I-84 Ramp 199 over Meadow Street			1963	Only inspection report and rehab plan available
03191H	I-84 Ramp 198 over No Notable Feature			1963	Only inspection report and rehab plan available
031911	I-84 Ramp 200 over I-84 Ramps 199 & 202, Bank Street				Only inspection report and rehab plan available
03192	I-84 Ramp 202 over Bank Street	30-40': S&G, MD to Dense, B&Cs Rock: Gneiss w/ Granite, 3-67% Rec.	W. Abut: shallow footing E. Abut: shallow footing on fill	1963	Structure #5 Ramp 5 Use Bank St. as gnd @ El. 262
03193	I-84 WB over Ramp 198 & Bank Street	40-50': S&G, MD. Layers of Silt starting @20' w/ lenses of clay Rock: Gneiss, 22-87% Rec.	W. Abut & Pier: 10BP42 H-piles E. Abut: shallow footing	1963	Structure #4 over Ramp 9 Use Bank St. as gnd @ El. 270
03194	I-84 Ramp 201 over I-84 Ramp 198 & Bank Street	35-55': S&G, MD to VD Rock: Gneiss, 53-92% Rec. with nested Boulders	Pier 1: shallow footing Pier 2: 10BP42 H-piles Abuts: footing on fill	1963	Structure #7, Ramps 8, 9 Use Bank St. as gnd @ El. 275
03195	I-84 over Great Brook	No boring logs in plans	Concrete culvert on soil surrounded by pervious structure backfill	1963	Relocated Great Brook Culvert
03196	I-84 over SR 847 (South Main St.)	5-10': FILL Sand, li. Gravel, MD Natural: S&G, many B&Cs, VD Rock: Gneiss, 20- 35' depth	E/W Abuts: shallow footing on fill	1963	Structure #2 RTE 8 EB & WB Use South Main St. as gnd @ El. 270
03197	South Elm St. over I- 84 & Mcmahon St.	10': Sand & Silt, Medium Dense 10-15': S&G, many B&Cs, D to VD Rock: Gneiss, 20-25' depth	Piers: combined footing on natural sand Abuts: footing on sand	1963	Structure #1 over 84 EB & WB, Ramp 3 & McMahon St Use 84 EB as gnd El. 282
03198	RTE 8 NB over Freight Street	20-25': S&G, many B&C, MD to VD Rock: Gneiss & Schist, 0-72% Rec.	Piers: combined ftng on sand Abuts: footing on fill	1964	Structure #14Use Freight St as gnd @ El. 280
03199	RTE 8 over Sled Haul Brook	Sand & Gravel overlying shallow rock - Gneiss with Quartz banding	Concrete culvert on natural sand and rock	1964	NB: D-701, STA 168+20 to 168+60SB: D-236, 164+50 to 164+90

				Existing	
Bridge				Bridge	Existing Bridge
#	Bridge Description	Soil Profile (feet)	Existing Foundation	Plan	Plan Notes
03200	I-84 TR 806 over I-84	10-50': S&G, few B&Cs, MD	Piers: footing N. Abut:	1964	Struct. #21 WN Roadway
	TR808, 809,	to VD Rock: Gneiss, shallow	10BP42 H-piles S. Abut:		ovr 8- SB, NE, Riverside
	Riverside	to south, slopes down to	footing on fill		& R-18Use avg. gnd of
02201	D 1 4 3 147 11	north		10(2	El. 315
03201	Pedestrian Walk over	0-35 : Sand, some Gravel, li.	Piers: footings on	1963	Structure #3/Use RTE 8
	KIE 8 SB	Silt, iew B&Cs, MD to VD	rock/soli W. Adut:		SB as gnd @ El. 550
		Foldener	footing on fill		
03202	I 94 over Welton	Proviously 25' of Post	Swamp/post removed and	1062	Walton Brook Culvert
03202	Brook	overlying firm material Deat	replaced with 24" min	1902	Page 78
	DIOOK	removed	gravel for full length of		1 age 70
			culvert		
03203A	RTE 8 NB over West	50': Sand & Gravel MD to	Tapered CIP piles	1963	Structure #19 (Pg 113)
0520511	Main Street No. 1	VD 70 ['] · Fine Sand, Dense to	installed 20 to 50' below	1905	Use W Main St as gnd @
		VD Rock @120': Gneiss 82%	abut footing		El 275
		Rec.	ubut footing		Li. 270
03203B	RTE 8 SB over West	50': Sand & Gravel, MD to	Tapered CIP piles	1963	Structure #19 (Pg 113)
	Main Street No. 1	VD 70': Fine Sand, Dense to	installed 20 to 50' below		Use W. Main St as gnd @
		VD Rock @120': Gneiss, 72%	abut. footing		El. 275
		Rec.	8		
03203C	RTE 8 Ramp 131	80': Sand & Gravel, MD to	Tapered CIP piles	1963	Structure #19 (Pg 113)
	over West Main	VD 50': Fine Sand, Dense to	installed 20 to 50' below		Use W. Main St as gnd @
	Street No. 1	VD Rock @130': Gneiss, 72%	abut. footing		El. 275
		Rec.			
03204	RTE 64 EB/ I-84	Sand & Clayey Silt &	Piers: footings on rock	1962	Structure #32 Ramp 32
	Ramp over I-84	decomposed rock overlying	Abuts: footing on sand		over RTE 84 EB & WB
		shallow ledge Rock: Gneiss,			Use El. 485 for 84
		10-95% Rec.			EB/WB
03205	RTE 8 SB over	Sand & Gravel w/ B&Cs	N/S Abuts: footing on	1964	Structure #13 RTE 8 SB,
	Riverside Street	overlying shallow rock -	rock Long Wingwalls: on		NE & NW Roadway over
		Gneiss w/ Quartz	rock		Riv. Use Riv St as gnd El.
					305
03206	I-84 EB over Sled	10': Sand, li. Gravel, MD to	Concrete culvert on rock	1964	Relocated Sled Haul
	Haul Brook	VD, cobbles above top of	surrounded by pervious		Brook Boring D-702
		rock Rock: Gneiss, 52% Rec.	structure backfill		
03207	Highl & Ave over I-	At E. Abut: Sand & Silt, li.	Piers: indiv. footings on	1964	Structure #23 Use 84 EB
	84	Gravel, few B&Cs, VD Rock:	rock W. Abut: footing on		as gnd @ El. 412
		Gneiss & seam of Schist	rock E. Abut: footing on		
			Sand		
03208	I-84 WB over Sled	30': S&G, Dense, many	Concrete culvert on rock	1964	Relocated Sled Haul
	Haul Brook	Boulders Rock: ~5'	surrounded by pervious		Brook Boring D-286-1
		decomposed rock over	structure backfill		
00000		Gneiss with 67% Rec.			
03209	1-84 EB TR 806 over	30-40 : S&G, many B&C,	Abuts: shallow tooting on	1964	Structure #15 WN
	1-84 WB	VD@S. Abut: hard clayey Silt	natural sand, SW		Koadway over KTE 84
			wingwall partially on rock		WB Boring D-280-1



				Existing	
Bridge				Bridge	Existing Bridge
#	Bridge Description	Soil Profile (feet)	Existing Foundation	Plan	Plan Notes
		El. 375 Rock: Gneiss &			
		Schist, 15-100%			
03296	RTE 8 NB over Dye	12" Gravel Fill installed	Concrete culvert on	1963	Dye Shop Brook Culvert
	Shop Brook	below culvert, no other	gravel fill		Pg 151-154
-		subsurface info available			
03297	RTE 8 SB over Dye	12" Gravel Fill installed	Concrete culvert on	1963	Dye Shop Brook Culvert
	Shop Brook	below culvert, no subsurface	gravel fill		Pg 151-154
		info available			
04166	Freight Street over				Only inspection reports
-	Naugatuck River				available
04234R	Torrington				Only inspection reports
	Secondary over				available
	Freight Street				
04318	Baldwin Street #1	Sand, li. Gravel, MD to VD	Piers: combined ftng on	1967 / 1976	Structure No. 151-112-1
	over I-84, Ramps &	Rock: Gneiss & Schist,	HP 10x57 H-piles Abuts:	Reconstruct	Use El. 300 for gnd
	Local Roads	jointed & fractured, 10-40	HP 10x57 H-piles		
		depth			
04319A	I-84, Ramps & Local	S&G, MD to VD, many	Concrete culvert on	1976 D	Structure No. 151-112-
	Roads over Mad	B&Cs Rock: Gneiss 10-15	natural soil	Reconstruct	2Borings B-16, 18, 19, 22,
	River	below fings, jointed, some			23Use El. 275 for gnd
0.4210D		weathering		1076	0 N. 151 112
04319B	1-84, Kamp, EB Coll	S&G, MD to VD, many	Abuts: looting on fill	1976	Structure No. 151-112-
	Easture	balow sulvert jointed some			2D01111gs D-10, 18, 19, 22,
	reature	weathering			2508e EI. 275 for glid
043204	I-84 FB over	Sand & Gravel many B&Cs	Abute: shallow footing on	1976	Structure No. 151-112-4
0452011	Washington Street	MD to VD, no cored rock	natural soil and fill	1970	Borings B-52 and B-64
	vi usinington otreet				Use El 365 for gnd
04320B	I-84 WB over	Sand, li, Gravel & Silt, many	Abuts: shallow footing on	1976	Structure No. 151-112-
	Washington Street	B&Cs Rock: Gneiss at 15-30'	natural soil and fill	Reconstruct	3Borings B-50, 51, 65, 66
	8	depth, highly fractured &			Use El. 365 for gnd
		weathered			0
04320C	I-84 EB Collector	S&G, li. Silt, few B&Cs, D to	Abuts: shallow footing on	1976	Structure No. 151-112-
	over Washington	VD Rock: Gneiss & Schist at	natural soil and fill.	Reconstruct	5Borings B-52, 53, 62, 63
		10-30' depth, fractured and	Wingwall 5B on rock		Use El. 365 for gnd
		weathered			
04321	RTE 69 over I-84	No borings done, existing	Abuts/Pier: appear to be	1976	Route 84 Under
		plans are widening of RTE 69	shallow footings with no		Hamilton Avenue
		(Hamilton Avenue) bridge	H-piles, should confirm		Widening



5 Summary of Findings

This section summarizes the needs and deficiencies identified in the analysis.

5.1 EXISTING AND FUTURE TRAFFIC **OPERATIONS**

Section 2.3 Existing Traffic Operations and Section 3.4 Future Traffic Operations summarized existing and forecasted future traffic operations for freeway facilities and local intersections within the study area. A summarization and comparison of the findings and deficiencies identified in those sections that follow

Interstate 84

Table 3-1 below summarizes the deficient freeway segments as analyzed by HCS along Interstate 84 under 2017 and 2045 conditions:

		# of Deficient Segments					
			2017)45 No Bu	ild
Segment	# of	AM	PM	SAT	AM	PM	SAT
Туре	Segments	Peak	Peak	Peak	Peak	Peak	Peak
		W	ESTBOU	ND			
Mainlina	7	1	1		1	2	1
Mainline		(14%)	(14%)	-	(14%)	(29%)	(14%)
Maarra	C			-	1	1	
weave	6	-	-		(17%)	(17%)	-
Ramp /	F	2	1		3	3	3
Diverge	5	(40%)	(20%)	-	(60%)	(60%)	(60%)
		E	ASTBOUI	ND			
Mainlina	F					1	1
Mainine	5	-	-	-		(20%)	(20%)
Maana	6				4	3	
weave	0	-	-	-	(67%)	(50%)	-
Ramp /	4				1	2	2
Diverge	4	-	-	-	(25%)	(50%)	(50%)

Table 5-1 2017 and 2045 Deficient I-84 Freeway Segments

The Existing Condition Traffic Simulation Model (VISSIM) also identified deficient facilities along Interstate 84 based on the interaction of freeway facilities as a system. Overall, 2017 Interstate 84 deficient segments include:

Eastbound

• Western study limit to Exit 20 Route 8 On-Ramp (VISSIM)

Westbound

- Mainline east of Exit 22 Off-Ramp (HCS)
- Exit 22 Off-Ramp (HCS)
- Exit 17 Off-Ramp (HCS)

The Future Condition Traffic Simulation Model identified additional deficient facilities along Interstate 84 based on the interaction of freeway facilities as a system. Overall, 2045 Interstate 84 deficient segments include:

Eastbound

- West of Exit 18 On-Ramp (HCS & VISSIM)
- Exit 18 On-Ramp to Exit 19 Route 8 SB On-Ramp (VISSIM)
- Exit 19 On-Ramp and Exit 22 Off-Ramp (HCS & VISSIM)

Westbound

- Eastern study limit to Exit 20 Route 8 NB Off-Ramp (VISSIM)
- Exit 22 On-Ramp to Exit 21 Off-Ramp (HCS)
- Between Exit 21 Off-Ramp and Exit 21 On-Ramp (HCS)
- Exit 19 Off-Ramp to Exit 20 Off-Ramp (HCS)
- Exit 19 Route 8 SB On-Ramp to Exit 18 Off-Ramp (HCS)
- Exit 18 On-Ramp to Exit 17 Off-Ramp (HCS)

Route 8

Segment Type

Mainline

Weave

Ramp / Diverge

Mainline

Weave

Ramp / Diverge

The Future Condition Traffic Simulation Model also identified deficient facilities along Route 8 based on the interaction of freeway facilities as a system. Overall, 2045 Route 8 deficient segments include:

Northbound

Southbound



Table 5-2 summarizes the deficient freeway segments as analyzed by HCS along Route 8 under 2017 and 2045 conditions.

		# of Deficient Segments				
		20	17	2045 N	o Build	
;	# of Segments	AM Peak	PM Peak	AM Peak	PM Peak	
	N	ORTHBOUN	1D			
	4	-	-	-	-	
	4	-	-	-	-	
5	3	-	-	-	-	
	S	OUTHBOUN	1D			
	6	-	-	-	-	
	2	-	-	2 (100%)	-	
e	4	-	-	-	-	

Table 5-2 2017 and 2045 Deficient Route 8 Freeway Segments

• Southern study extent to Exit 31 I-84 EB Off-Ramp (VISSIM)

• Exit 35 On-Ramp to Exit 34 Off-Ramp (HCS) • Exit 33 I-84 WB On-Ramp to Exit 30 Off-Ramp (HCS & VISSIM)
Intersection Operations

- In the Year 2017, eight (8) intersections operate at a LOS E or F, all in the PM peak hour
- In the Year 2045, sixteen (16) during the PM peak hour operate at a LOS E or F and six (6) operate at a LOS E or F during the AM peak hour. Four (4) intersections operate at a LOS E or F for the AM and PM peak hour. These intersections are:
 - West Main Street at Park Road and Interstate 84 Westbound Off Ramp (Exit 18)
 - West Main Street at Highland Avenue and Private Drive
 - West Main Street at Watertown Avenue and CT Route 8 Southbound Off 0 Ramp (Exit 34)
 - South Main Street at Union Street and Grand Street

5.2 ROADWAY GEOMETRICS

Interstate 84

Based on the controlling design criteria, geometric deficiencies identified at least once along Interstate 84 within the study area include:

- Design speed below design standard
- Shoulder width below design standard
- Auxiliary lane width below design standard
- Minimum horizontal radius below design standard
- K value crest and sag below design standard
- Maximum vertical grade above design standard
- Stopping sight distance below design standard
- Travel lane and shoulder cross slope below design standard •
- Superelevation above design standard
- Vertical clearance below design standard

Based on operational factors, geometric deficiencies identified along Interstate 84 within the study area include:

- Interchange spacing for several ramps are below design standard
- Two left hand ramps on Interstate 84 Eastbound. Two on-ramps can cross • two through lanes to reach the left-hand off-ramps.
- Three left-hand ramps on Interstate 84 Westbound. One on-ramp can cross three through lanes to reach one of the right-hand off-ramps.
- The Interstate 84 Eastbound auxiliary lane that exists between the Route 8 Northbound on-ramp (TR 811) and the Exit 21 off-ramp has a very short weave distance.

Route 8

Based on the controlling design criteria, geometric deficiencies identified at least once along Route 8 within the study area include:

- Shoulder width below design standard
- Compound curvature ratio above design standard
- K value sag below design standard
- Vertical clearance below design standard

Based on operational factors, geometric deficiencies identified along Interstate 84 within the study area include:

- Interchange spacing for several ramps are below design standard
- Four left-hand ramps on Route 8 Northbound
- Four left-hand ramps on Route 8 Southbound
- On Route 8 Northbound, the left lane add from the Interstate 84 Westbound on-ramp (TR 810) followed simultaneously by the left lane ramp from Interstate 84 Eastbound on-ramp (TR 806). The drivers from TR 810 may not realize this is a lane add and may be looking to merge while additional traffic is merging in on their left-hand side.
- On Route 8 Southbound, the lane striping/configuration is confusing in the vicinity of the Exit 34 off-ramp.
- On Route 8 Southbound, the extended parallel section of the Interstate 84 Westbound on-ramp (TR 812) while on structure, then terminating/merging with the center lane.

System Ramps

Based on the controlling design criteria, geometric deficiencies identified at least once along the eight existing system ramps within the study area include:

- Design speed below design standard for all existing system ramps.
- Shoulder width below design standard
- Minimum horizontal radius below design standard
- Compound curvature ratio below design standard on Exit 19.
- K value sag below design standard •
- Minimum vertical grade below design standard
- Stopping sight distance below design standard
- Superelevation transition length below design standard on Exit 33. •
- Vertical clearance below design standard on Exit 19.

Service Ramps

Based on the controlling design criteria, geometric deficiencies identified at least once along the existing Interstate 84 service ramps within the study area include:

- Shoulder width below design standard Auxiliary lane width below design standard on Collector Distributor Ramp 2 Minimum horizontal radius below design standard Compound curvature ratio below design standard K value crest and sag below design standard Maximum vertical grade above design standard Minimum vertical grade below design standard

- Design speed below design standard
- Stopping sight distance below design standard on Exit 30 Northbound On-
 - Ramp
 - Travel lane and cross slope below design standard Superelevation transition length below design standard • Vertical clearance below design standard on Exit 19 Eastbound Off-Ramp. • Vertical clearance below design standard on Exit 19 Eastbound Off-Ramp.

• Deceleration length below design standard on Exit 18 Eastbound Off-Ramp

- Travel lane width below design standard on Exit 30 Southbound Off-Ramp

- - Ramp

- Superelevation transition length below design standard



- Based on operational factors, geometric deficiencies identified along the existing Interstate 84 service ramps within the study area include:
- Based on the controlling design criteria, geometric deficiencies identified at least once along the existing Route 8 service ramps within the study area include:
- Design speed below design standard
 - Shoulder width below design standard
 - Compound curvature ratio below design standard
 - K value crest and sag below design standard
- Maximum vertical grade above design standard on Exit 30 Northbound On-
 - Minimum vertical grade below design standard
 - Stopping sight distance below design standard
 - Travel lane and cross slope below design standard
- Vertical clearance below design standard on Exit 35 Northbound Off-Ramp

Based on operational factors, geometric deficiencies identified along the existing Route 8 service ramps within the study area include:

• Acceleration length below design standard on Exit 32 Northbound On-Ramp • Deceleration length below design standard on Exit 30 Northbound Off-Ramp

5.3 STRUCTURAL CONDITIONS

Overall, 10 of the 62 bridges (16%) within the study limits are categorized as poor as determined by the lowest rating of deck, superstructure, substructure, or culvert. If measured by deck area, 696,067 square feet (sf) of the overall 1,167,436 sf of deck area (60%) within the study limits is categorized as poor.

7 of the 62 bridges (11%) within the study limits are categorized as having poor decks. If measured by deck area, 60% of the decks are categorized as poor.

8 of the 62 bridges (13%) within the study limits are categorized as having poor superstructures. If measured by deck area, 60% of the superstructures are categorized as poor.

6 of the 62 bridges (10%) within the study limits are categorized as having poor substructures. If measured by deck area, 51% of the substructures are categorized as poor.

In the year 2045 (assuming the "no build" condition):

- Mainline Structures will remain stacked: Interstate 84 approximately 2,455 feet of the westbound bridge under the eastbound bridge, Route 8 approximately 1,400 feet of the southbound bridge under the northbound bridge. There are ongoing safety concerns associated with these stacked structures.
- Non-redundant, fracture critical spans will remain on the Route 8 and I-84 • mainline bridges. These fracture critical spans have fatigue prone connections that continue to crack and deteriorate.
- The majority of the concrete decks on I-84 as well as steel members and the substructures will be 80 years old. Preservation or rehabilitation projects will by necessity become increasing frequent to maintain the condition of these bridges. These preservation/rehabilitation efforts will become less effective and more costly as the bridges continue to age.

5.4 SAFETY CRASH ANALYSIS

Interstate 84

The contributing circumstances for crashes on Interstate 84 Eastbound were congestion (80%) and geometry and driving behavior related factors (20%). On Interstate 84 Westbound the contributing circumstances were congestion (60%) and geometry and driving behavior related factors (40%). This leads to the following conclusions:

Eastbound

West of the interchange area, the predominant influence on crashes is attributed to congestion. The steep uphill grade approaching the study area has a climbing lane to provide relief from slower moving vehicles. Nonetheless, this grade contributes to a lower overall travel speed and congested conditions.

- Immediately west of and through the core of the interchange area, some crashes may be influenced by curvature, grades and short spacing between ramps. However, the primary influence is attributed to congestion and queuing of traffic to the east, which backs up into the study area and impacts the operation of this freeway segment with close interchange spacing and multiple lane drops.
- East of the interchange area, crashes are predominantly attributed to congestion, although other influences are seen more frequently, suggesting that difficult geometry entering the construction zone, driver impatience, difficult merges and unexpected, sudden traffic slowdown may all contribute to the crashes in this area.

Westbound

- East of the interchange core, crash history indicates that the predominant influence on crashes is attributed to the westbound congestion leading to the Route 8 ramps.
- West of the interchange core, Interstate 84 crashes are also influenced primarily by congestion;
- A relatively high percentage of "other" causes, such as driver inattentiveness, objects in the road, weather, and speeding could be influenced, in part, by the return to an open freeway after passing through the construction area or attributed to the unusual roadway features in the core interchange.

Route 8

The contributing circumstances for crashes on Route 8 Northbound are road geometry and driver behavior related factors (64%) and traffic congestion (36%). On Route 8 Southbound. the contributing circumstances are traffic congestion (56%), and geometry and driver behavior related factors (44%). This leads to the following conclusions:

Northbound

Southbound

- more restricted areas.
- lane.



• South of the interchange core, congestion levels appear to be low. As traffic approaches the interchange, speeds are reduced as congestion increases, and the influences of ramps merging and diverging are noticed. The mix of contributing factors begins to shift to a higher percentage of congestion related crashes closer to the interchange core.

• Route 8 Northbound through the core area exhibits a crash pattern that is more evenly distributed between contributing factors. This is likely attributed to the lower congestion levels, and is influenced by the multiple merges, diverges, lane drops, and weaves through the interchange core.

• North of the interchange, Route 8 Northbound has a mix of influencing factors, with congestion being less of an influence as speeds increase and geometric issues, such as weaves, become less common.

• Route 8 Southbound enters the study area at a merge with Route 73, where Route 73 simultaneously merges from 2 lanes to 1 lane. There is a major weave across the Route 8 Southbound operational lanes, as the freeway approaches the core area. Crash history in this area shows a fairly even split between contributing factors.

Approaching the core interchange, the influence of geometric issues, such as multiple merging and diverging ramps, lane drops, lane additions and weaves, becomes apparent, although the influence of congestion is significant. It is likely that these weaving and lane change maneuvers, which occur on a short highway segment, are influenced by queues and congestion, which shorten the available maneuvering room, and force merges to occur in

• South of the core interchange, highest crash numbers are influenced by the multiple ramps, poor weaving geometry and congestion. It is also likely that the very long acceleration lane from the Interstate 84 Westbound ramp causes merging issues, because it functions more like a lane drop than an acceleration

System Ramps

The primary contributing circumstances for crashes on interchange ramps were road geometry (50%) and driver behavior related factors (27%). Traffic congestion contributed to 22% of crashes. This leads to the following conclusions:

- The Interstate 84 Westbound exit ramp to Route 8 Southbound (TR812) exhibits a crash history that is influenced by congestion and a mix of other factors. The geometry of this left-hand exit does not appear to be a significant factor. Other than improved operations that would result from a reduction in congestion, the crash rates do not show a significant pattern.
- The Route 8 Northbound exit to Interstate 84 Eastbound (TR811) shows a strong influence by the poor ramp geometrics. The tightening, sharp curve catches drivers unaware and they lose control on the ramp. This is further influenced by poor weather conditions.

Intersections

Of the 65 intersections analyzed within the study area, 36 (55%) were found to be high crash locations, indicating that the intersection had more than 15 crashes and a ratio of actual crashes to the intersection's critical crash rate was equal to or over 1.00.

Bicyclists and Pedestrians

Within the study area, a total of 27 pedestrian crashes and 3 cyclist collisions were identified.

5.5 TRANSIT AND RAIL

The Waterbury area has a robust fixed-route transit network including local bus services; regularly scheduled intercity services; and paratransit and dial-a-ride services. The area is further serviced by CTtransit express bus and CTfastrak service between Hartford and Waterbury, and between New Haven and Waterbury. In addition, the Metro North Waterbury Branch Line provides commuter rail service from Waterbury to Bridgeport for rail connections to the New Haven Line and Grand Central Terminal in New York. While the transit and rail services in the Waterbury area are extensive, there is little direct impact of these services on the day-to-day traffic of the Mixmaster. Although the transit routes in the region do operate in part, on both Interstate 84 and Route 8, they do not go through the interchange itself. Moreover, much of the traffic generated on the Mixmaster originates outside of Waterbury and therefore changes in transit dependency in the region are not likely to significantly impact traffic volumes over the Mixmaster.

5.6 KEY CONTEXT FEATURES AND **CHARACTERISTICS**

The local context such as natural resources, scenic, aesthetic, historic and cultural identifiers will be considered as part of an integrated design process to enhance and expand upon the unique character of the community within the study area.

Design concepts should integrate with the intent of the following local planning and development projects:

- W.A.T.E.R (Waterbury Active Transportation and Economic Resurgence) Project
- Naugatuck River Greenway
- Freight Street District
- Waterbury Next

City-wide analysis shows that:

- Environmental justice communities surround the interchange and their needs will be an important consideration during concept development.
- Most of the historical properties, cultural, and institutional resources are in downtown Waterbury.
- Naugatuck River and Mad River are two important natural resources that lack community access.

Neighborhood assessment illustrates that:

- The Central Business District (CBD) is a historic urban core and generally well-maintained. However, there are pockets of area that are underutilized and unmaintained.
- The neighborhood of South End has a mix of big box retail, light industrial, and single family residential. Some parcels and properties in the neighborhood are underutilized and vacant, and there is a prevalence of large parking lots.
- Brooklyn is highly residential, developed and well-maintained for area on the west side of Route 8. There are underutilized and vacant land east of Route 8, in the area zoned as light industrial. It is difficult to access downtown from Brooklyn.
- Overpasses, underpasses and crossings have an unsafe and uninviting character.

Existing and future primary and neighborhood generators were identified to help inform the effort to identify opportunities and develop an urban planning strategy.

• Majority of the existing generators are in the Central Business District including:



- Local churches, schools, and retail establishments
- W.A.T.E.R.

- Metro North Railroad (MNR) Train Station
- o St. Mary's Hospital
- University of Connecticut Waterbury Campus
- o The Palace Theater

• Future generators currently under design or implementation include:

• Freight Street District • Former Anamet Site

5.7 BICYCLE AND PEDESTRIAN **INFRASTRUCTURE**

The existing bicycle and pedestrian infrastructure and activities as related to the Mixmaster were evaluated to identify opportunities to improve pedestrian and cyclist circulation and overall experience across and around Interstate 84 and Route 8.

Demographics show that the City of Waterbury has a relatively large transit dependent population with most transit activities taking place at Waterbury Green and MNR Train Station. Bicycle and pedestrian infrastructure connections from surrounding neighborhoods to major transit, cultural and institutional destinations are limited and uninviting.

A summary of current bicycle and pedestrian initiatives is shown below:

- The Connecticut Bicycle Plan and Map is currently undergoing an updating process.
- The Naugatuck River Greenway project would incorporate bicycle and pedestrian infrastructure and recommend improvements for various intersections in Waterbury.
- The W.A.T.E.R. project includes two bicycle/pedestrian initiatives: Reconstruction of Freight Street and Library Park-Train Station-Riverfront Connector.

The following ongoing projects have bicycle and pedestrian infrastructure as major components:

- Naugatuck River Greenway
- Jackson Street Reconstruction and Extension
- The Library-Train-Riverfront Connector
- Freight Street Reconstruction

A summary of the existing condition of sidewalk and crossings is listed below:

- The CBD has well-maintained sidewalks throughout much of the district. •
- South End does not have strong pedestrian infrastructure; some areas are • badly maintained or non-existent.
- Brooklyn and West End have some deficient sidewalks.
- Overpasses and underpasses have narrow sidewalks and lack lighting and safe • crossings.

5.8 ENVIRONMENTAL CONSTRAINTS

Fourteen environmental mapping resources at the state or federal level were consulted during the desktop investigation to identify resource impacts within the existing alignment. The following was found:

- Multiple riverine, freshwater forested/shrub wetlands, and freshwater ponds were identified including Wooster Brook, Welton Brook, Sled Haul Brook, the Naugatuck River, and Mad River. Several other smaller, unnamed tributaries and wetlands or ponds also appear on the mapping. Numerous watercourses appear to be piped through culverts along the existing alignment.
- No federally listed species or critical habitats are anticipated within the existing alignment.
- Fourteen (14) birds protected by the Migratory Birds Treaty Act and the Bald and Golden Eagle Protection Act were identified.
- Two wetland soil series were mapped within the limits, including Ridgebury, Leicester, and Whitman soils (3) and Catden and Freetown Soils (18).
- Both Prime Farmland Soils and Statewide Important Farmland Soils are present. No Locally Important Farmland Soils are mapped within the existing alignment.
- No sole source aquifer is situated within nor in immediate proximity to the existing alignment.
- Present floodways associated with Wooster Brook, Naugatuck River, and the Mad River were located within the existing alignment. Wooster Brook, Welton Brook, and the Mad River also have 100-year floodplains and 500year floodplains mapped near Wooster Brook, the Naugatuck River, and the Mad River.
- Three historically significant areas were found that are partially located within the existing alignment, including the Riverside Cemetery, a cultural resource site, and Downtown Waterbury Historic District and Hamilton Park.
- No Coastal Area Management (CAM) Zone is located within the existing alignment.
- No public water supply watershed is located within the existing alignment.
- No Aquifer Protection Area (APA) is located within the existing alignment.
- At least one mapped Natural Diversity Data Base (NDDB) area was identified within the existing alignment.
- No critical habitat is mapped within or adjacent to the existing alignment.
- Ground water quality is mapped as "GA" for the western portion of the existing alignment and "GB" for the central and eastern portion of the existing alignment.
- Wooster Brook, Welton Brook, and Sled Haul Brook are all classified as "A" surface waters. The Naugatuck River and Mad River are both classified as "B" surface waters.



• Several areas throughout the existing alignment that appear to be wetlands or watercourses include Wooster Brook, Welton Brook, Sled Haul Brook, Tamarack Swamp, Naugatuck River and potential floodplain wetlands, Mad River and potential floodplain wetlands. A small wetland a potential vernal pool was identified in addition to a potentially isolated wetland that may also function as a vernal pool.

• No known Northern Long-Eared Bat hibernacula or roost trees are located in or immediately adjacent to the existing alignment.